

A LIST OF  
Spare & Replacement Parts

FOR THE

**ROYAL ENFIELD**

MOTOR CYCLE

1946-47

**MODEL J**

499 c.c. O.H.V.

WITH TELESCOPIC FORK

---

*Price 1/-*

80, Avenue des Ternes, PARIS (17<sup>e</sup>)

THE

**ENFIELD CYCLE CO. LTD.**

*Head Office and Works:* REDDITCH.

*London Depot:* 221, Tottenham Court Rd., W.1.



Tarif au 12.1.49

prix 1952 = H. 30%

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Telegrams:  
"Cycles, Phone, Redditch."

Telephone:  
Redditch 121 (8 lines)

*London Depot:*

221, Tottenham Court Rd., W.1.

Telephone: MUSEUM 3991-2



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All prices of Spare and Replacement Parts are subject to revision or modification, at our discretion, without notice.

Our terms are STRICTLY NET CASH WITH ORDER, or cash on receipt of PRO-FORMA INVOICE. Repairs and sundries items cannot be booked. Prices do not include cost of carriage or postage which will be covered by a surcharge of 5% (subject to a minimum of 6d.) on the nett invoice value. C.O.D. fees and the cost of packing cases or crates are additional to the fixed surcharge.

Any part or complete motor cycle sent for repair should be consigned CARRIAGE PAID and the sender's name and address should be given in full on the address tally. Parts sent to us carriage forward are liable to be refused, and to lie with the carriers at sender's risk and expense.

Full instructions regarding the necessary repairs to be done, with advice as to the mode of despatch of the machine (or part), should be posted the same day.

When forwarding motor cycles for repair it is advisable to remove all accessories and easily detached fittings, such as badges, mascots, tools, tyre inflator, etc. Besides facilitating the work of repair, it will also prevent any loss during transit.

Order all parts by the name of the article and the NUMBER PRECEDING IT, also state the number of the engine or machine for which they are intended. The engine number will be found stamped on the driving side of the crank case below the cylinder barrel and the machine number at the top of the front down tube.

### GUARANTEE.

We respectfully refer customers to the terms of our guarantee, which appears on page 56 of this list.

When forwarding a complete Motor Cycle, Engine, Carburettor or Magneto with the request that we overhaul the same, we understand by the term "Overhaul" that it is to be entirely dismantled, thoroughly renovated, any worn parts renewed, and put in perfect working order. In case a customer desires only certain parts attended to, full instructions should be given us to that effect, otherwise the cost may be in excess of that anticipated.

### ESTIMATES AND QUOTATIONS.

When customers send complete Motor Cycles or parts thereof to us for repairs, we are always prepared to furnish estimates before proceeding with the necessary work. At the same time, it must be distinctly understood that we can only give approximate quotations. Frequently, when the actual work is in progress, it is found necessary to replace parts other than those specified in the estimate, as we make a practice of including in such estimates only those items and parts which at the time we consider really essential to put the machine (or parts) in a thoroughly satisfactory condition.

If any estimate prepared in this way is not accepted, we reserve the right to make a nominal charge for taking down and re-assembling any parts necessary in preparing it.

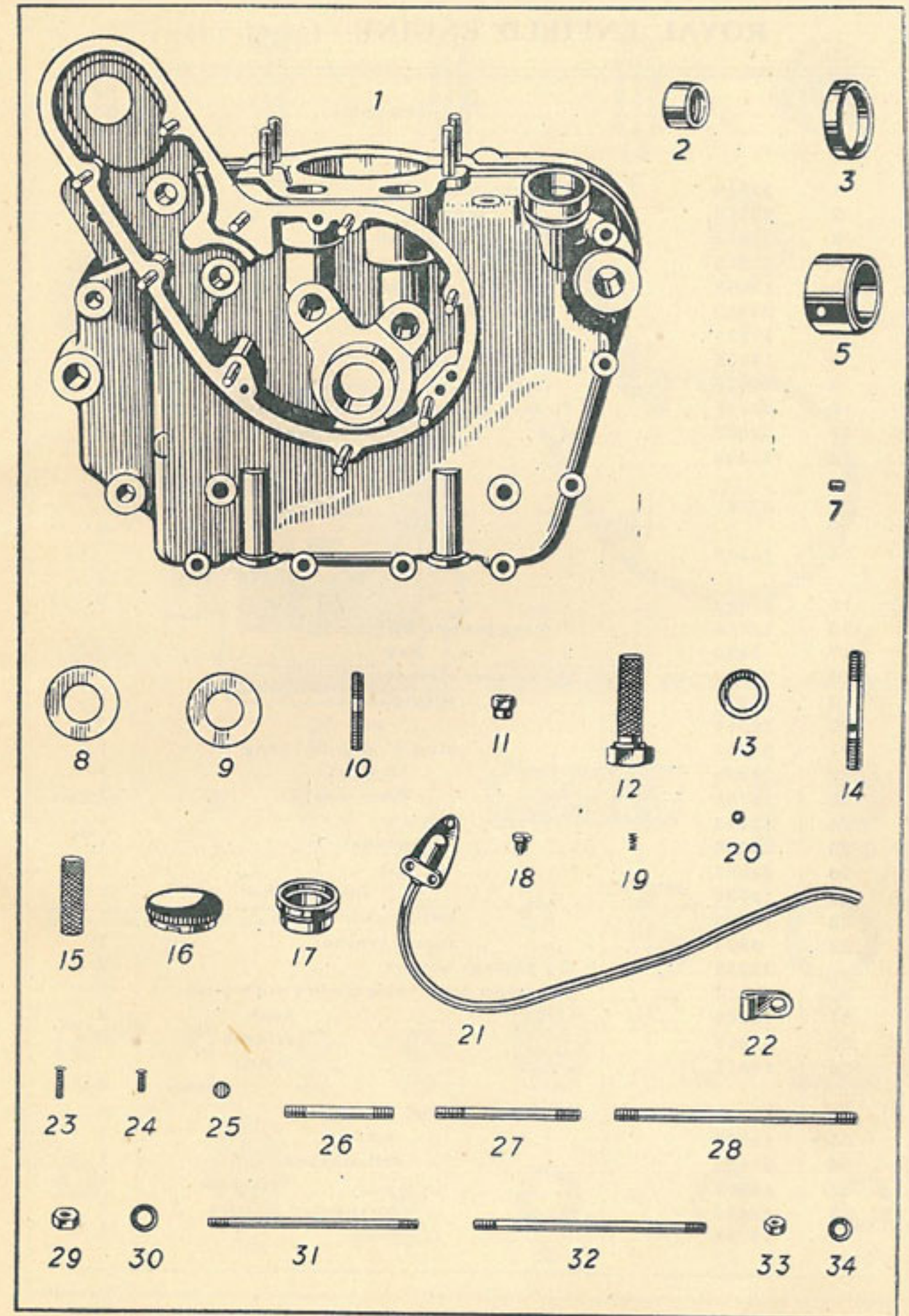
We cannot hold ourselves responsible for loss of, or damage to, any parts lying at our works for repairs, unless instructions to proceed with same are given within twenty-one days of our estimate for the said repairs having been rendered.

All acetylene-welded repairs to crank cases and other aluminium parts are carried out with extreme care, but we cannot give any guarantee with, or accept responsibility for, any parts so treated.



ROYAL ENFIELD ENGINE

Illus. No.	No. of part.	Description.	No. per set.
	33588 ..	499 c.c. O.H.V. engine, with magneto and carburettor	1
1	22897/22523	Crankcase (timing and driving sides) with fixed fittings..	1
2	16291 ..	" bearing bush (timing side)..	1
3	16700 ..	" roller race (timing side) ..	1
	8785 ..	" cage " " ..	1
5	14453 ..	" race (driving side) ..	1
	12548 ..	" cage " " ..	1
7	SE342 ..	bearing roller ..	48
8	32872 ..	" end washer (timing side)	2
9	15459 ..	" thrust washer " "	1
	12572 ..	" " " (driving side)	1
10	15236 ..	Crankcase cylinder stud $\frac{7}{16}'' \times 1\frac{1}{2}'' \times 26$	4
11	10994 ..	" " nut ..	4
	25323 ..	" gauze drain cup ..	1
12	24173 ..	oil plug and filter ..	2
13	24178 ..	" " washer ..	2
14	13919 ..	" filter stud ..	2
15	13995/6 ..	" gauze and ring ..	2
16	19670 ..	" filler cap ..	1
17	18275 ..	" collar ..	1
18	22198 ..	non-return valve plug ..	1
19	22199 ..	" " spring ..	1
20	32017 ..	" " ball $\frac{3}{16}''$ dia.	1
21	33163 ..	breather body with pipe ..	1
22	33165 ..	" " pipe clip ..	1
23	26648 ..	" " screw (long)..	2
24	26664 ..	" " " (short)	1
25	26651 ..	" disc valve ..	2
26	22680 ..	Crankcase stud $\frac{5}{16}'' \times 6\frac{3}{16}''$ ..	2
27	21471 ..	" " $\frac{5}{16}'' \times 3\frac{3}{8}''$ ..	1
28	15267 ..	" " $\frac{5}{16}'' \times 2\frac{3}{8}''$ ..	1
29	27304 ..	" " nut ..	7
30	8634 ..	" washer ..	8
31	22682 ..	" " $\frac{1}{4}'' \times 6\frac{1}{16}''$ ..	7
32	22681 ..	" " $\frac{1}{4}'' \times 5\frac{1}{16}''$ ..	3
33	26998 ..	" " nut ..	20
34	82 ..	" washer ..	20



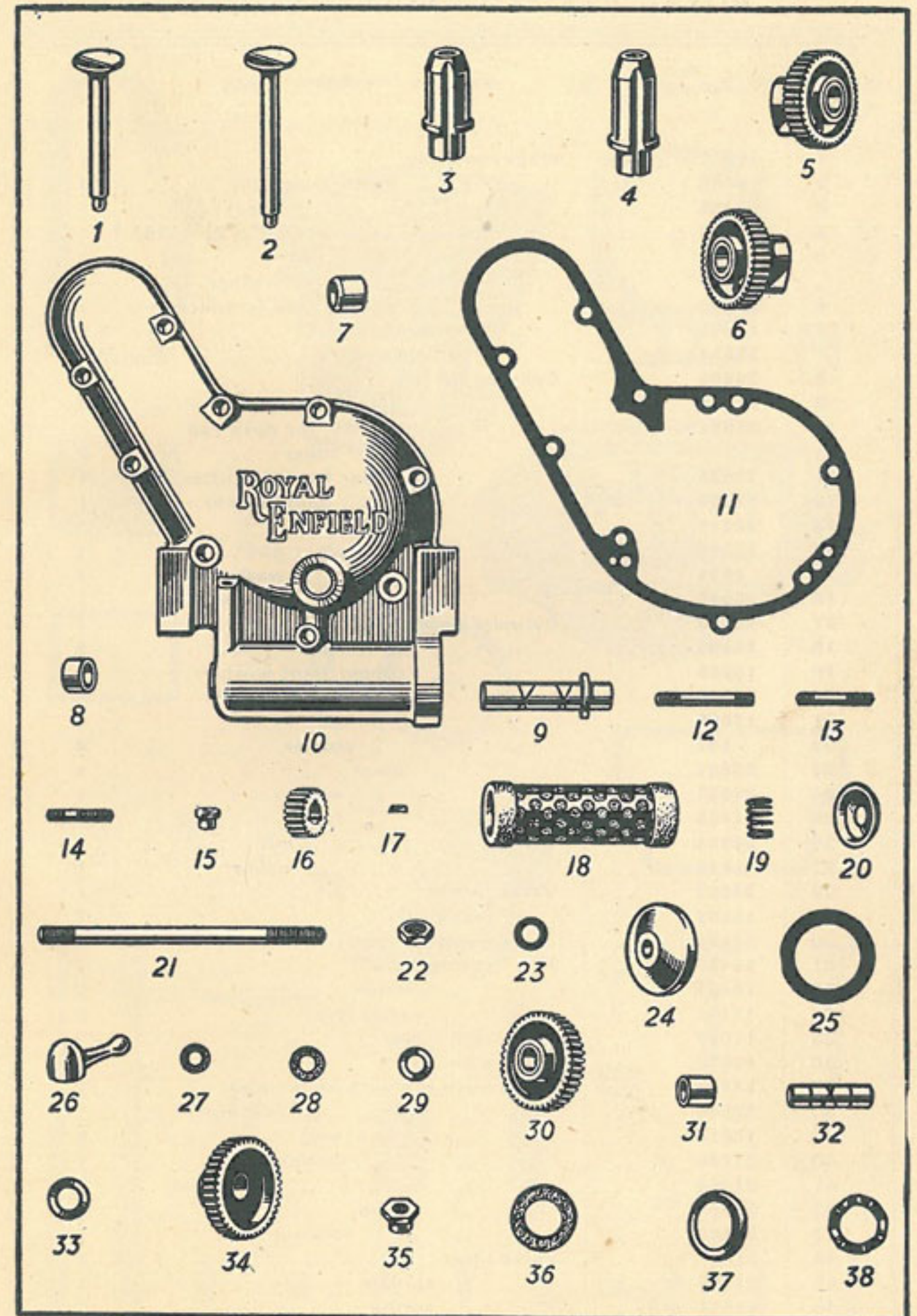
Ets Pierre PSALTY

80, Avenue des Ternes, PARIS (17<sup>e</sup>)



ROYAL ENFIELD ENGINE—Contd. (1)

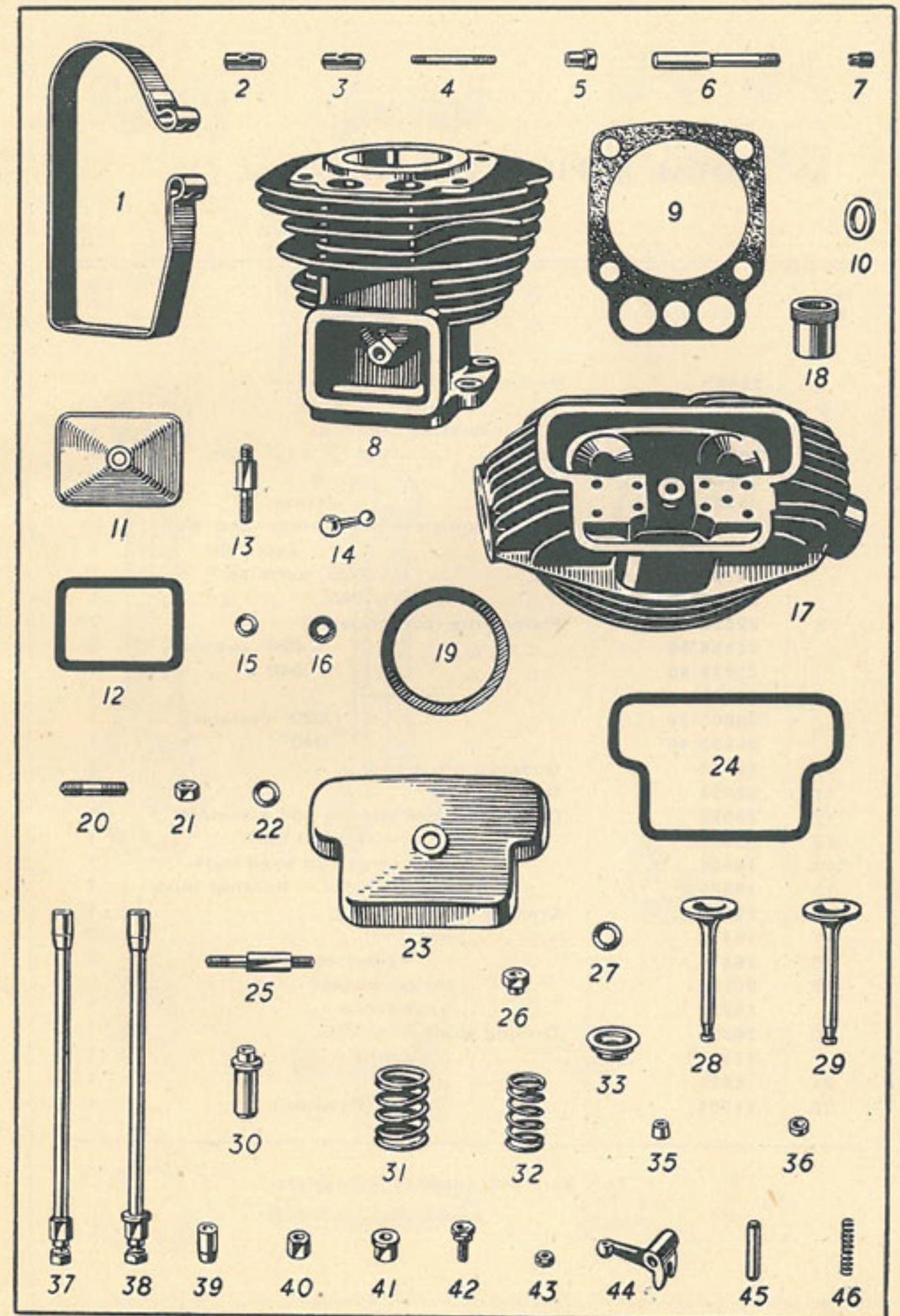
Illus. No.	No. of part.	Description.	No. per set.
1	22612	Tappet (inlet) .. .. .	1
2	22618	" (exhaust) .. .. .	1
3	22614	" guide (inlet) .. .. .	1
4	22615	" " (exhaust) .. .. .	1
5	19549	Cam (inlet) with bushes .. .. .	1
6	22130	" (exhaust) " " .. .. .	1
7	19835	" bush (long) .. .. .	2
8	19836	" " (short) .. .. .	2
9	22616	" spindle .. .. .	2
10	28250	Timing gear cover with oil filter housing .. .. .	1
11	22605	" " " fibre joint washer .. .. .	1
12	13998	" " " stud $\frac{1}{4}$ " dia., $2\frac{1}{16}$ " long .. .. .	1
13	27981	" " " " $\frac{1}{4}$ " dia., $1\frac{1}{16}$ " long .. .. .	6
14	13477	" " " " $\frac{1}{4}$ " dia., $1\frac{1}{16}$ " long .. .. .	2
15	27982	" " " " $\frac{1}{4}$ " nut .. .. .	9
16	13754	Timing pinion, 20T .. .. .	1
17	9410	" " key .. .. .	1
18	28253	Oil cleaner element .. .. .	1
19	28259	" " spring .. .. .	1
20	28254	" " " cup .. .. .	1
21	28255	" " stud $\frac{3}{8}$ " dia. $6\frac{1}{2}$ " long .. .. .	1
22	26996	" " locknut .. .. .	1
23	13785	" " fibre washer .. .. .	1
24	28256	" " cap .. .. .	1
25	28258	" " washer .. .. .	1
26	28257	" " nut .. .. .	1
27	13785	" " " fibre washer .. .. .	1
28	18793	" " felt washer .. .. .	1
29	8894	" " thrust washer .. .. .	1
	28858	Oil passage screws .. .. .	2
30	22617	Magdyno drive idler pinion with bush .. .. .	2
31	19200	" " " " bush .. .. .	2
32	22618	" " " " spindle .. .. .	2
33	19552	" " " " thrust washer .. .. .	4
34	18575	Magdyno pinion .. .. .	1
35	14538	" " nut .. .. .	1
36	21423	" " felt washer .. .. .	1
37	18993	" " " " retainer .. .. .	1
38	19352	" " corrugated washer .. .. .	1
	19353	" " plain " .. .. .	1





ROYAL ENFIELD ENGINE—Contd. (2)

Illus. No.	No. of part.	Description.	No. per set.
1	22899	Magdyno strap .. .. .	1
2	19068	.. .. trunnion (plain) ..	1
3	19069	.. .. " (tapped) ..	1
4	19202	.. .. " stud $\frac{1}{4}$ " $\times$ $2\frac{1}{4}$ " $\times$ 26	1
5	12881	.. .. " nut ..	1
	5915	.. .. " washer ..	1
6	22679	.. .. anchor stud (crankcase)	1
7	19065	.. .. dowel .. .. .	2
	32551	.. .. shield .. .. .	1
8	24809	Cylinder barrel .. .. .	1
9	21518	.. .. joint washer .. ..	2
10	25861	.. .. washer for push rod tubes ..	2
11	22604	.. .. cover for valve lifter ..	1
12	21869	.. .. " joint washer ..	1
13	22216	.. .. " stud .. .. .	1
14	17385	.. .. " nut .. .. .	1
15	8634	.. .. " washer .. .. .	1
16	25990	.. .. " fibre washer ..	1
17	32428	Cylinder head with valve guides ..	1
18	26198	.. .. oil ferrule .. .. .	2
19	19803	.. .. copper joint washer ..	1
20	24833	.. .. stud, $\frac{3}{8}$ " $\times$ $2\frac{1}{16}$ " $\times$ 26 ..	4
21	17602	.. .. " nut .. .. .	4
22	107	.. .. " washer .. .. .	4
23	22601	.. .. cover .. .. .	1
24	22627	.. .. " washer .. .. .	1
25	21468	.. .. " stud .. .. .	1
26	24054	.. .. " nut .. .. .	1
27	1846	.. .. " washer .. .. .	1
28	24952	Valve (inlet) .. .. .	1
29	16362	.. (exhaust) .. .. .	1
30	22641	.. guide .. .. .	2
31	19428	.. spring (outer) .. .. .	2
32	19427	.. " (inner) .. .. .	2
33	12105	.. " collar (top) .. .. .	2
35	11099	.. split collar .. .. .	2
36	10672	.. stem cap .. .. .	2
37	22607	Valve push rod with ends (inlet) ..	1
38	22609	.. " " " (exhaust) .. .. .	1
39	15916	.. " " " end (top) .. .. .	2
40	21863	.. " " " (bottom, inlet) .. .. .	1
41	21864	.. " " " ( " exhaust) .. .. .	1
42	21865	.. " " " cup .. .. .	2
43	27000	.. " " " locknut .. .. .	2
44	21867	Valve lifter .. .. .	1
45	21169	.. " spindle .. .. .	1
46	21815	.. " spring .. .. .	1

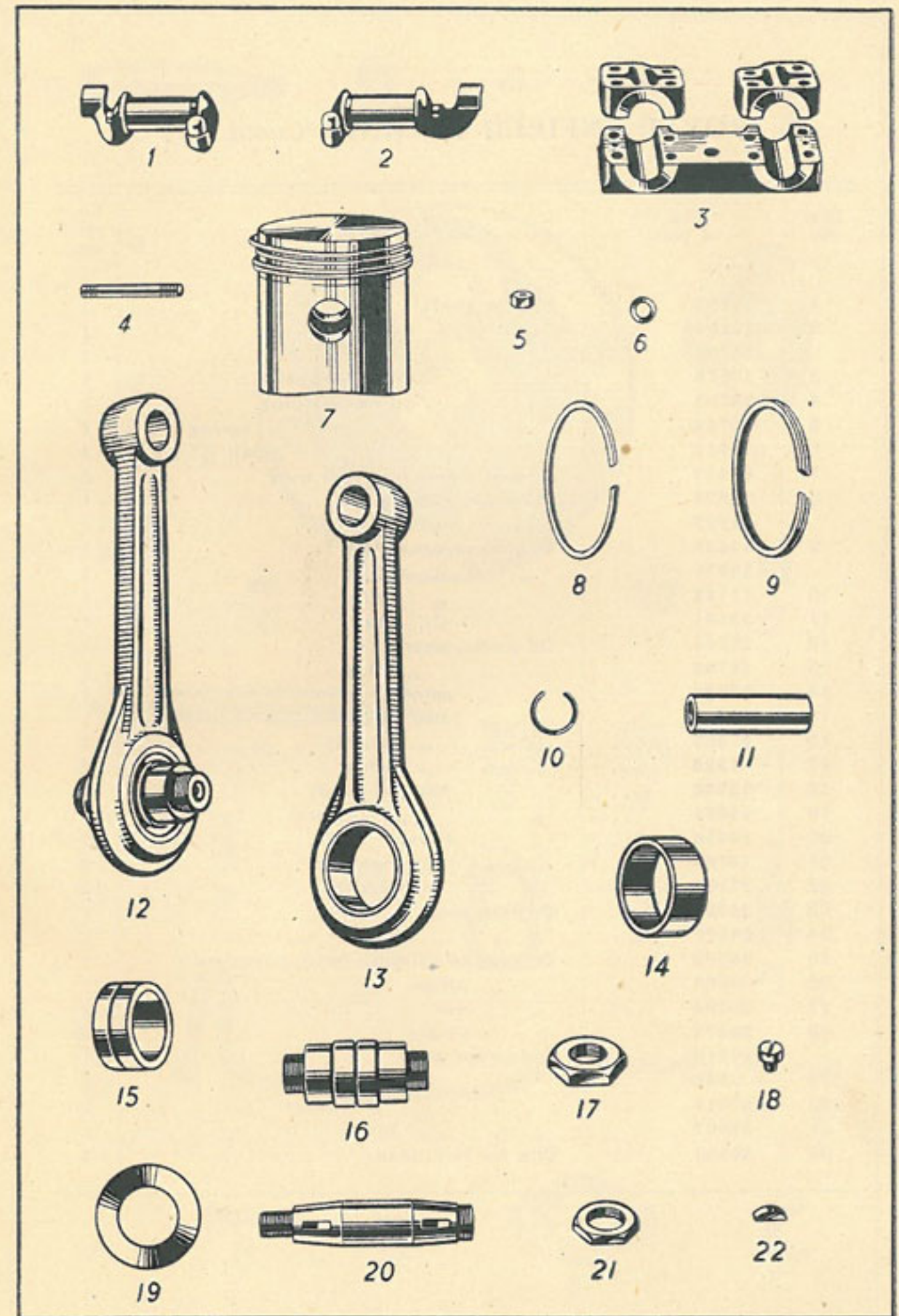




ROYAL ENFIELD ENGINE—Contd. (3)

Illus. No.	No. of part.	Description.	No. per set.
1	22622	Rocker (inlet)	1
2	22623	" (exhaust)	1
3	22602/3	" bearing and caps	1
4	10772	" stud, $\frac{1}{4}'' \times 1\frac{7}{8}'' \times 26$	8
5	27305	" nut	8
6	9908	" washer	8
7	24798	Piston complete with rings and gudgeon pin	1
	24798/20	" (.020" oversize)	1
	24798/40	" (.040" " )	1
8	22628	Piston ring (compression)	2
	22628/20	" (.020" oversize)	2
	22628/40	" (.040" " )	2
9	26805	" (scraper)	1
	26805/20	" (.020" oversize)	1
	26805/40	" (.040" " )	1
10	20363	Gudgeon pin circlip	2
11	22594	Gudgeon pin	1
12	33590	Connecting rod and big end assembly	1
13	33591	" with fixed bush	1
*14	16651	" large end fixed bush	1
15	19885	" floating bush	1
16	19884	Crank pin	1
17	16472	" nut	2
18	16476	" keeper screw	2
19	26605	" thrust washer	2
	26839	" grub screw	1
20	26904	Driving shaft	1
	141639	" washer	1
21	8671	" nut	1
22	11201	" key (flywheel)	1

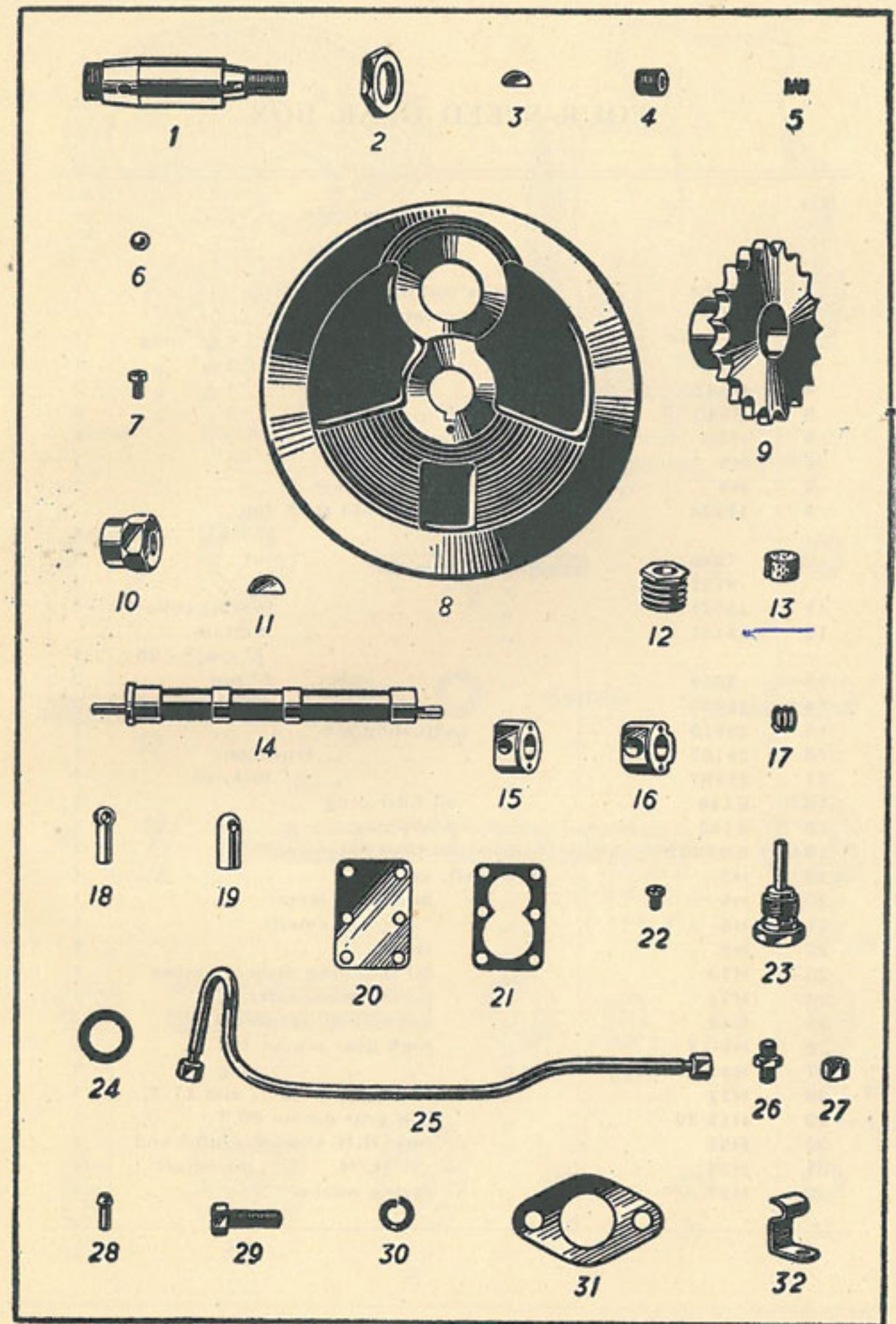
\* This part not supplied separately.





ROYAL ENFIELD ENGINE—Contd. (4)

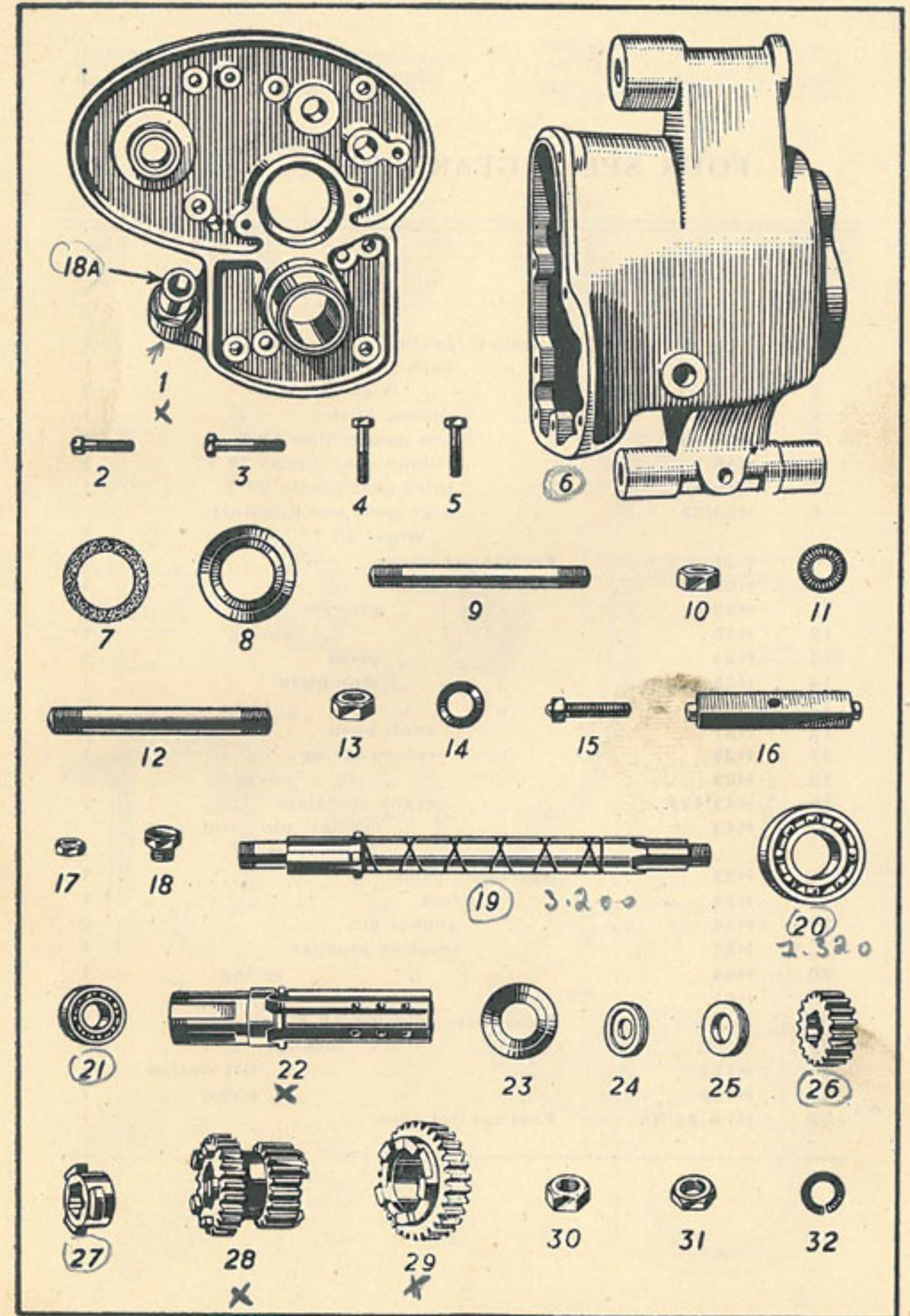
Illus. No.	No. of part.	Description.	No. per set.
1	26702	Timing shaft	1
2	141545	" " nut	1
	26706	" " washer	1
3	16576	" " key (flywheel)	1
4	26703	" " oil release plug	1
5	26704	" " " " " spring	1
6	32019	" " " " " ball $\frac{5}{16}$ " dia.	1
7	C3112	Keeper screw for shaft nuts	2
8	26698	Flywheel (timing side)	1
	26699	" (driving side)	1
9	14525	Engine sprocket 18T	1
	14370	" " 21T	1
10	11713	" " nut	1
11	33161	" " key	1
12	24284	Oil pump worm	1
13	16704	" " " plug	1
14	26328	" " spindle	1
15	13904	" " disc (feed)	1
16	27452	" " " (return)	1
17	7326	" " " spring	2
18	13906	" " plunger (feed)	1
19	14461	" " " (return)	1
20	14456	" " cover	2
21	14786	" " " washer	2
22	27196	" " " screw	12
23	24297	Oil feed plug	1
24	24177	" " " washer	1
25	33593	Oil pipe to cylinder head, complete	1
26	29065	" " union	2
27	29066	" " nut	2
28	29079	" " nipple	2
	27210	Induction pipe	1
29	2545	" " pin	2
30	27919	" " " washer	2
31	33002	" " joint	1
32	29455	Clip for H.T. lead	1





### FOUR-SPEED GEAR BOX

Illus. No.	No. of part.	Description.	No. per set.
	33600	Gearbox complete with clutch ..	1
2.600	1	H1/39 cover ..	1
	2	FC57/H screw, 1/4" dia., 1 1/16" long	1
	3	H54A bolt, 1/4" dia., 1 7/16" "	1
	4	H54B " " " " 1 3/16" "	2
	5	H54C " " " " 1" "	2
	6	H2/J = 3.600 case ..	1
	7	H8 felt washer ..	1
	8	H4 dished washer ..	1
	9	12238 attachment stud, top, 1/2" x 4 1/8" x 26	1
	10	7598 " " " nut ..	1
		9757 " " " " ..	1
	11	15511 " " locking collar ..	1
	12	25185 " " " bottom, 5/8" x 4 7/8" x 26	1
	13	8350 " " " 5/8" nut ..	2
	14	29080 " " " " washer ..	2
	15	23619 " " adjusting pin ..	1
	16	25197 " " " trunnion ..	1
	17	28997 " " " 1/16" locknut ..	1
	18	E140 " " oil filler plug ..	1
	18	E140 " " drain plug ..	1
	18A	ENF203 " " oil filler extension ..	1
	19	H7 = 3.200 Mainshaft, gearbox ..	1
	20	H5 = 2.320 " ball race (large) ..	1
	21	H6 = 2.000 " " (small) ..	1
2.400	22	H8 " sleeve ..	1
	23	H70 " oil retaining dished washer ..	1
	24	H71 " " thrower (outer) ..	1
	25	H52 " " " (inner) ..	1
	26	H9/18 = 2.000 " high gear pinion 18T ..	1
	27	H10 = 5.50 " " " dog ..	1
2.800	28	H11 " sliding gear 25 T. and 21 T. ..	1
2.400	29	H12/30 " low gear pinion 30 T. ..	1
	30	H55 " nut (R.H. thread) clutch end ..	1
	31	H56 " " (L.H. " )kickstart ..	1
	32	H57 " spring washer ..	1



Ets Pierre PSALTY

80, Avenue des Ternes, PARIS (17<sup>e</sup>)



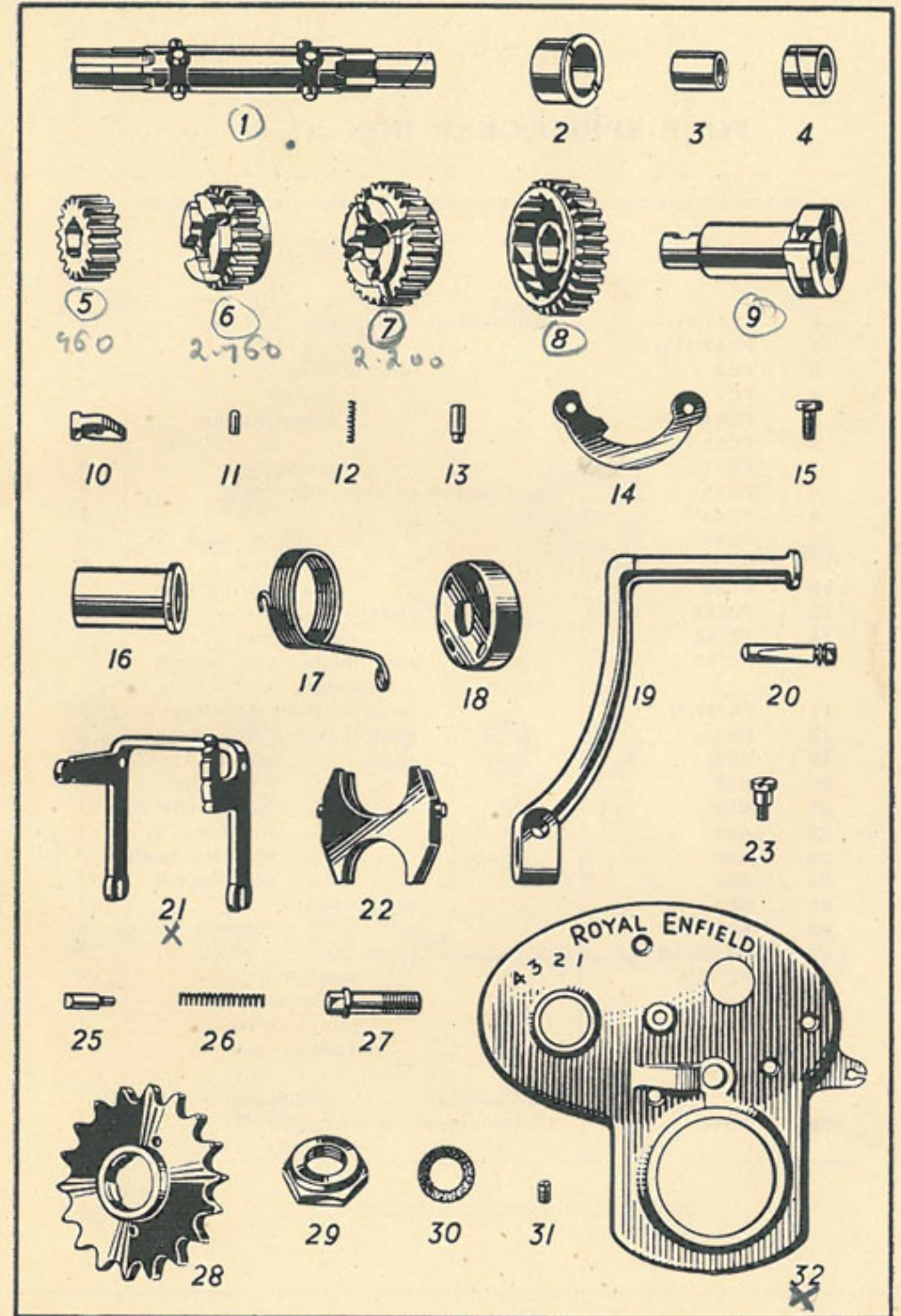
Tarif au 22-2-49

FOUR SPEED GEAR BOX—Contd. (I)

Illus. No.	No. of part.	Description.	No. per set.
1	H13 = 2.160	Layshaft, gearbox .. .. .	1
2	H14 ..	" bush (case end) .. .. .	1
3	H15 ..	" " (kickstart end) .. .. .	1
4	H16 ..	" splined bush .. .. .	1
5	H17/18 = 960	" low gear pinion 18 T. .. .. .	1
6	H18 = 2.160	" second gear pinion 23 T. .. .. .	1
7	H19/27 = 2.200	" third gear pinion 27 T. .. .. .	1
8	H20/30 = 2.160	" high gear and kickstart wheel 30 T. .. .. .	1
9	H21 = 2.000	Footstarter sleeve .. .. .	1
10	H22 ..	" pawl .. .. .	1
11	H22A ..	" " plunger .. .. .	1
12	H23 ..	" " " spring .. .. .	1
13	H24 ..	" " pivot .. .. .	1
14	H25 ..	" " stop plate .. .. .	1
15	H26 ..	" " " bolt .. .. .	2
16	H27 ..	" shaft bush .. .. .	1
17	H28 ..	" return spring .. .. .	1
18	H29 ..	" " cover .. .. .	1
19	H42/42A ..	" crank complete .. .. .	1
20	H43 ..	" " cotter pin, nut and washer .. .. .	1
21	H33 ..	Operator (inside) .. .. .	1
22	H34 ..	" fork .. .. .	1
23	H36 ..	" anchor pin .. .. .	2
25	H62 ..	" locating plunger .. .. .	1
26	H63 ..	" " " spring .. .. .	1
27	H61 ..	" " " box .. .. .	1
28	H49A ..	Final drive sprocket 18 T. .. .. .	1
29	H120 ..	" " " locknut .. .. .	1
30	H121 ..	" " " felt washer .. .. .	1
31	H122 ..	" " " screw .. .. .	1
32	H1A/35/NS ..	Foot control cover .. .. .	1

640F

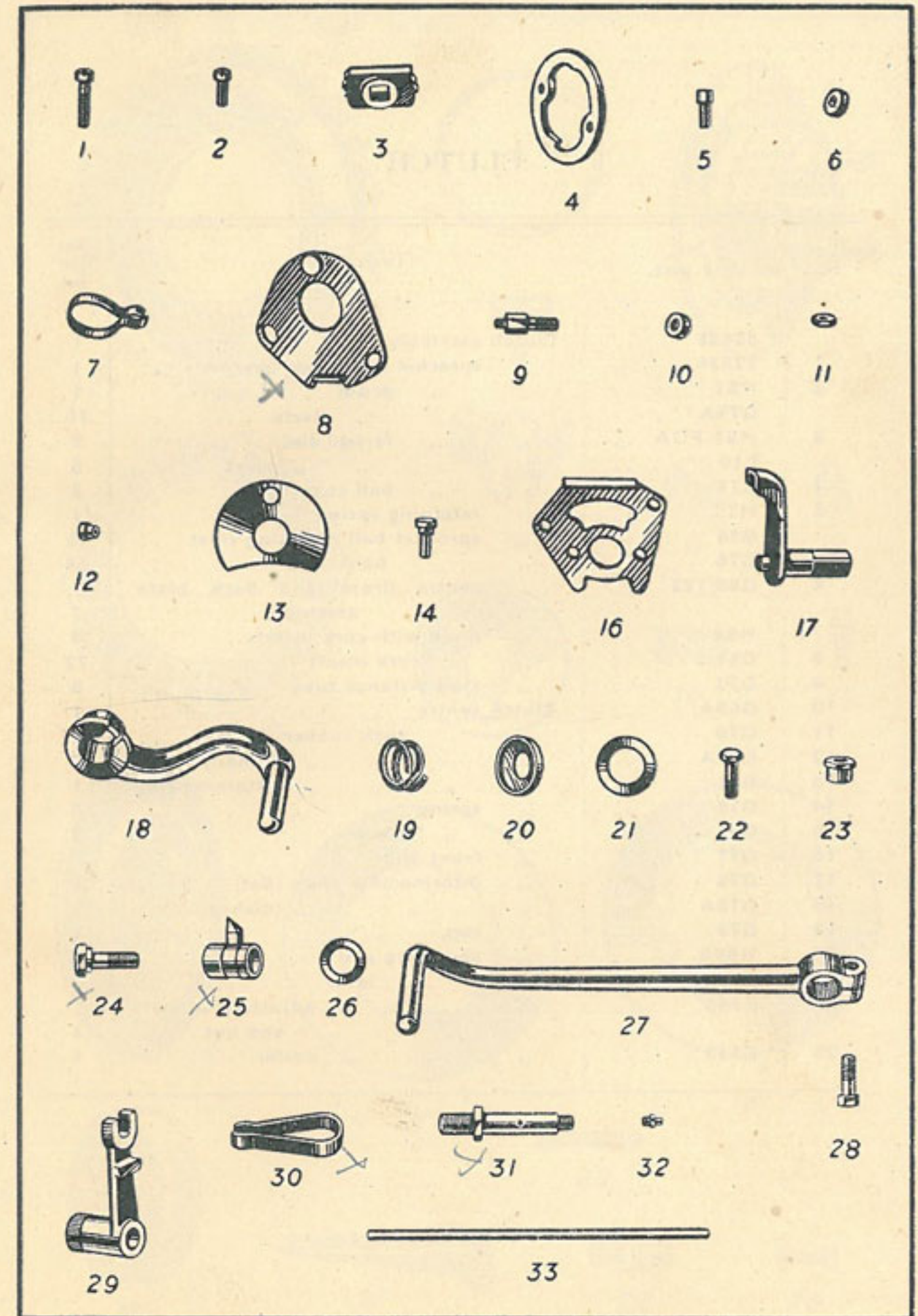
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FOUR-SPEED GEAR BOX—Contd. (2)

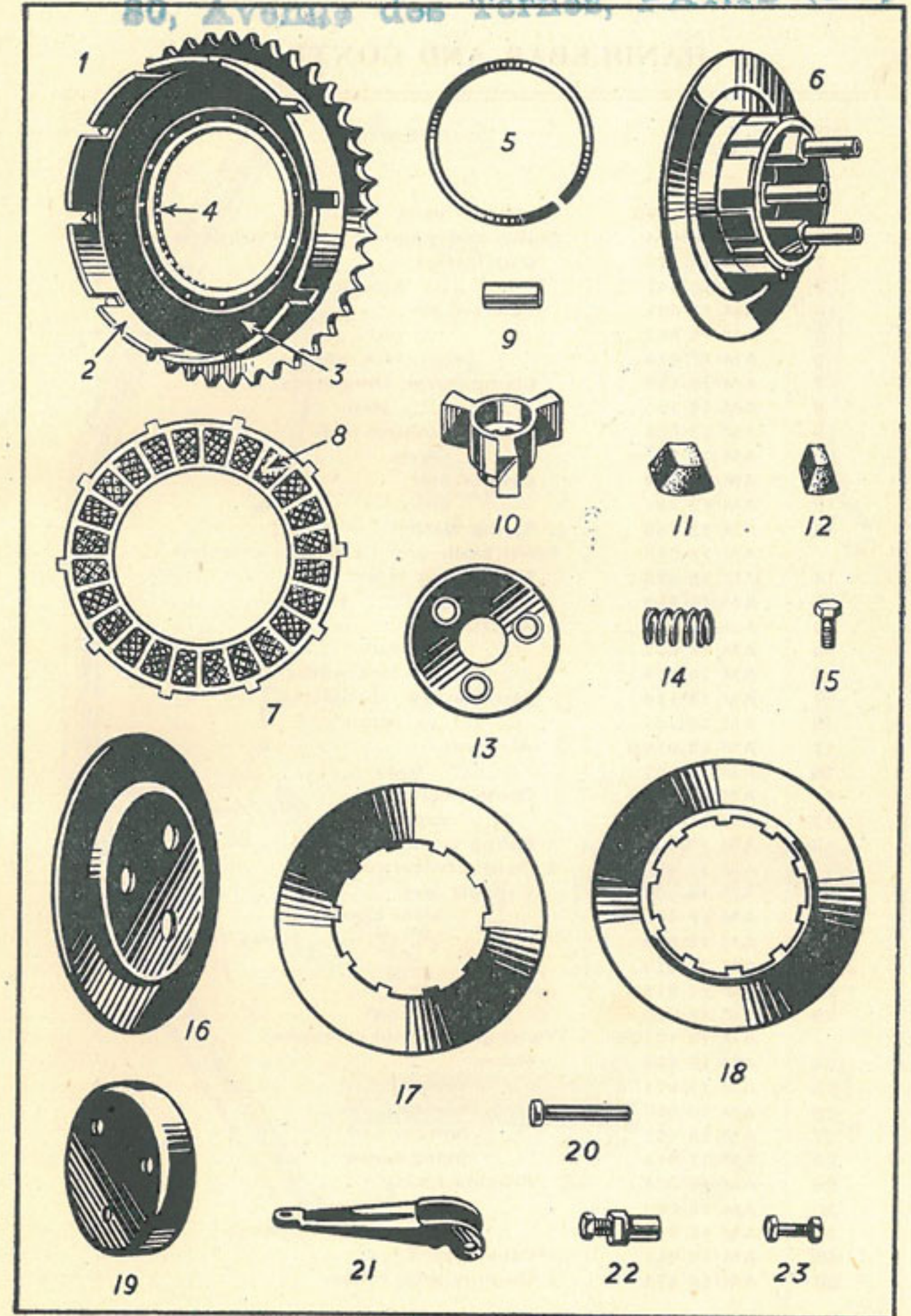
Illus. No.	No. of part.	Description.	No. per set.
1	FC57/H ..	Foot control cover screw, $\frac{1}{4}'' \times 1 \frac{1}{8}''$ ..	4
2	FC57/H/S ..	" " " " " " $\frac{1}{4}'' \times \frac{9}{16}''$ ..	1
3	FC4 ..	" " ratchet (inner) ..	1
4	FC1 ..	" " " " (outer) ..	1
5	FC44 ..	" " " " operating pin ..	1
6	FC55/H ..	" " " " " " bush ..	1
7	FC51 ..	" " " " " " spring ..	1
8	FC41 ..	Foot control adjuster plate ..	1
9	FC43 ..	" " " " " " pin ..	2
10	FC58 ..	" " " " " " bush ..	2
11	H113 ..	" " " " " " nut ..	2
12	FC45 ..	" " " " " " spring stop ..	1
13	FC/53 ..	" " " " " " plate ..	1
14	FC/46 ..	" " " " " " spring stop ..	1
16	FC/42 ..	" " " " " " stop plate and spring retainer ..	1
17	FC/47/H ..	" " " " " " operator shaft with lever ..	1
18	NS1 ..	" " " " " " neutral lever ..	1
19	NS2 ..	" " " " " " spring ..	1
20	NS3 ..	" " " " " " cap ..	1
21	NS4 ..	" " " " " " washer ..	1
22	NS5 ..	" " " " " " stop pin ..	1
23	NS6 ..	" " " " " " eccentric bush ..	1
24	NS8 ..	" " " " " " securing pin ..	1
25	NS7 ..	" " " " " " gear indicator ..	1
26	NS9 ..	" " " " " " washer ..	1
27	FC/30/NS ..	" " " " " " lever ..	1
28	FC/30A ..	" " " " " " pinch bolt ..	1
29	FC/48 ..	" " " " " " (short, inside) ..	1
30	FC/52 ..	" " " " " " return spring ..	1
31	FC/49 ..	" " " " " " fulcrum pin ..	1
32	TC/PZ6 ..	" " " " " " grease nipple ..	1
33	H66L ..	Clutch operating rod ..	1





CLUTCH

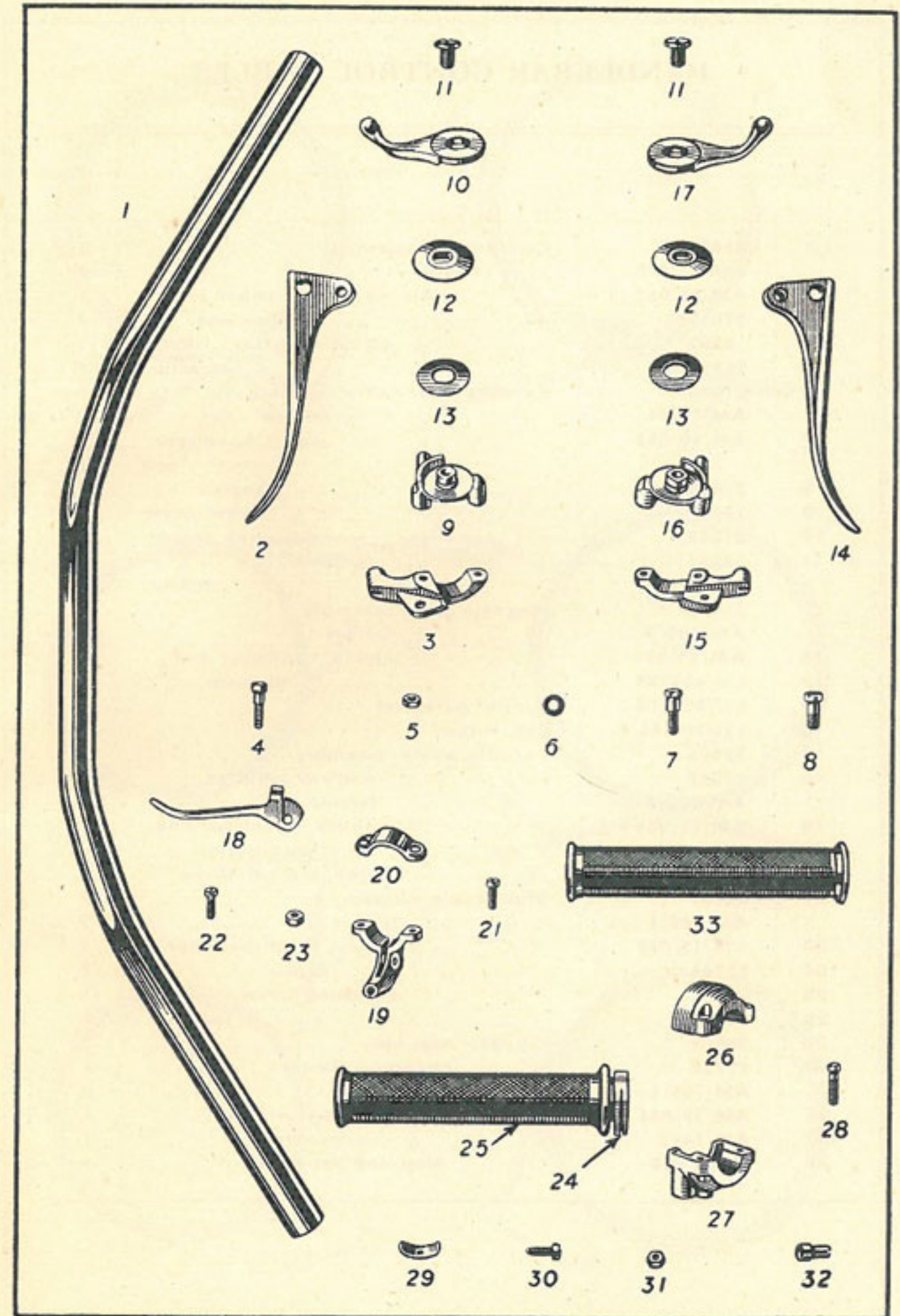
Illus. No.	No. of part.	Description.	No. per set.
	32826	Clutch assembly	1
1	27535	.. sprocket and drum assembly	1
2	H81	.. .. drum	1
	G74A	.. .. rivets	15
3	H82-FDA	.. .. ferodo disc	2
	C10	.. .. rivet	5
4	G74	.. .. ball cage	2
5	H72	.. retaining spring	1
	G66	.. sprocket ball retaining rivet	15
	G76	.. .. balls	54
6	G68/123	.. centre drum and back plate assembly	1
7	H89	.. plate with cork inserts	3
8	G67/2	.. .. cork insert	72
9	G72	.. stud distance tube	3
10	G69A	Clutch centre	1
11	G70	.. .. cush rubber (large)	3
12	G70A	.. .. (small)	3
13	G71	.. .. retaining ring	1
14	G78	.. spring	3
15	G80	.. .. screw	3
16	G77	.. front plate	1
17	G75	.. intermediate plate (flat)	1
18	G75A	.. .. (dished)	2
19	G79	.. cap	1
20	H66B	.. operating pad	1
21	E141	.. .. lever	1
22	E142	.. .. adjusting screw and nut	1
23	E143	.. .. cotter	1





### HANDLEBAR AND CONTROLS

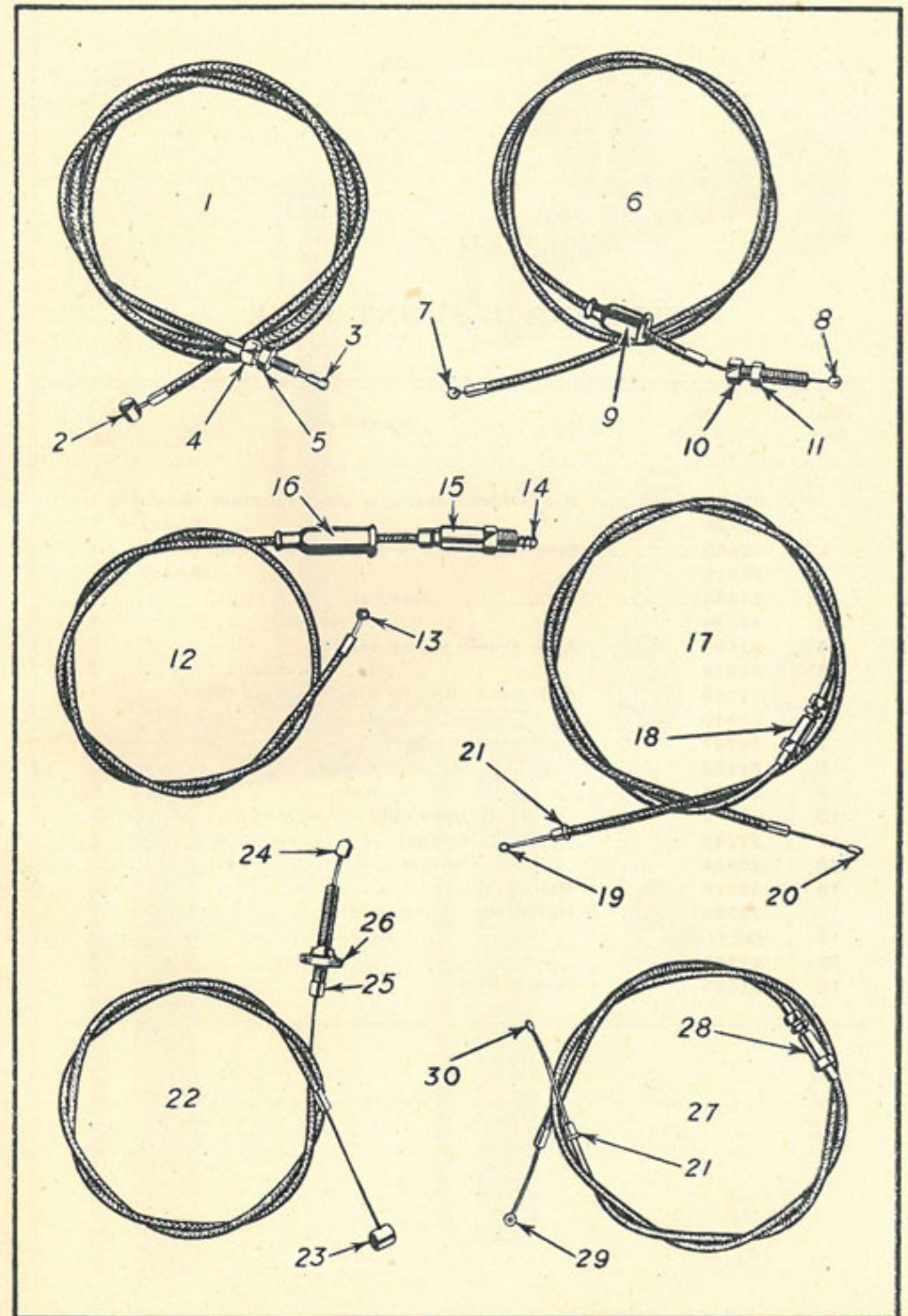
Illus. No.	No. of part.	Description.	No. per set.
1	AM/106/340	Handlebar bend .. .. .	1
	AM/18/544 ..	Clutch and magneto control complete	1
2	AM/18/528 ..	Clutch lever .. .. .	1
3	AM/18/241 ..	" " bracket .. .. .	1
4	AM/18/087 ..	Fulcrum pin .. .. .	1
5	AM/18/053 ..	" " nut .. .. .	1
6	AM/17/016 ..	" " lock washer .. .. .	1
7	AM/18/136 ..	Clamp screw, shouldered .. .. .	1
8	AM/18/135 ..	" " plain .. .. .	1
9	AM/12/008 ..	Magneto control body .. .. .	1
10	AM/12/017B	" lever .. .. .	1
11	AM/12/029 ..	Control bolt .. .. .	1
12	AM/12/031 ..	" cap. .. .. .	1
13	AM/12/033 ..	Spring washer .. .. .	1
	AM/18/548 ..	Front brake and air control complete	1
14	AM/18/535 ..	Front brake lever .. .. .	1
15	AM/18/240 ..	" " bracket .. .. .	1
4	AM/18/087 ..	Fulcrum pin .. .. .	1
5	AM/18/053 ..	" " nut .. .. .	1
6	AM/70/016 ..	" " lock washer .. .. .	1
7	AM/18/136 ..	Clamp screw, shouldered .. .. .	1
8	AM/18/135 ..	" " plain .. .. .	1
17	AM/12/016B	Air lever .. .. .	1
16	AM/12/007 ..	" " body .. .. .	1
11	AM/12/029 ..	Control bolt .. .. .	1
12	AM/12/031 ..	" cap. .. .. .	1
13	AM/12/033 ..	Spring washer .. .. .	1
	AM/12/453 ..	Exhaust control complete .. .. .	1
18	AM/18/162 ..	Exhaust lever .. .. .	1
19	AM/18/161 ..	" lever bracket .. .. .	1
20	AM/12/040 ..	" " " clamp .. .. .	1
21	AM/11/014 ..	" " " screw .. .. .	2
22	AM/11/014 ..	Fulcrum pin .. .. .	1
23	AM/18/060 ..	" " nut .. .. .	1
	AM/16/121CE	Twist grip control complete .. .. .	1
24	AM/16/309 ..	Rotor .. .. .	1
25	AM/17/071 ..	" rubber .. .. .	1
26	AM/16/060 ..	Body, top half .. .. .	1
27	AM/16/061 ..	" bottom half .. .. .	1
28	AM/11/013 ..	" fixing screw .. .. .	2
29	AM/16/008 ..	Friction spring .. .. .	1
30	AM/16/009 ..	" " screw .. .. .	1
31	AM/16/010 ..	" " " locknut .. .. .	1
32	AM/16/011 ..	Cable stop .. .. .	1
33	AM/16/074 ..	Dummy grip, rubber .. .. .	1





### HANDLEBAR CONTROL CABLES

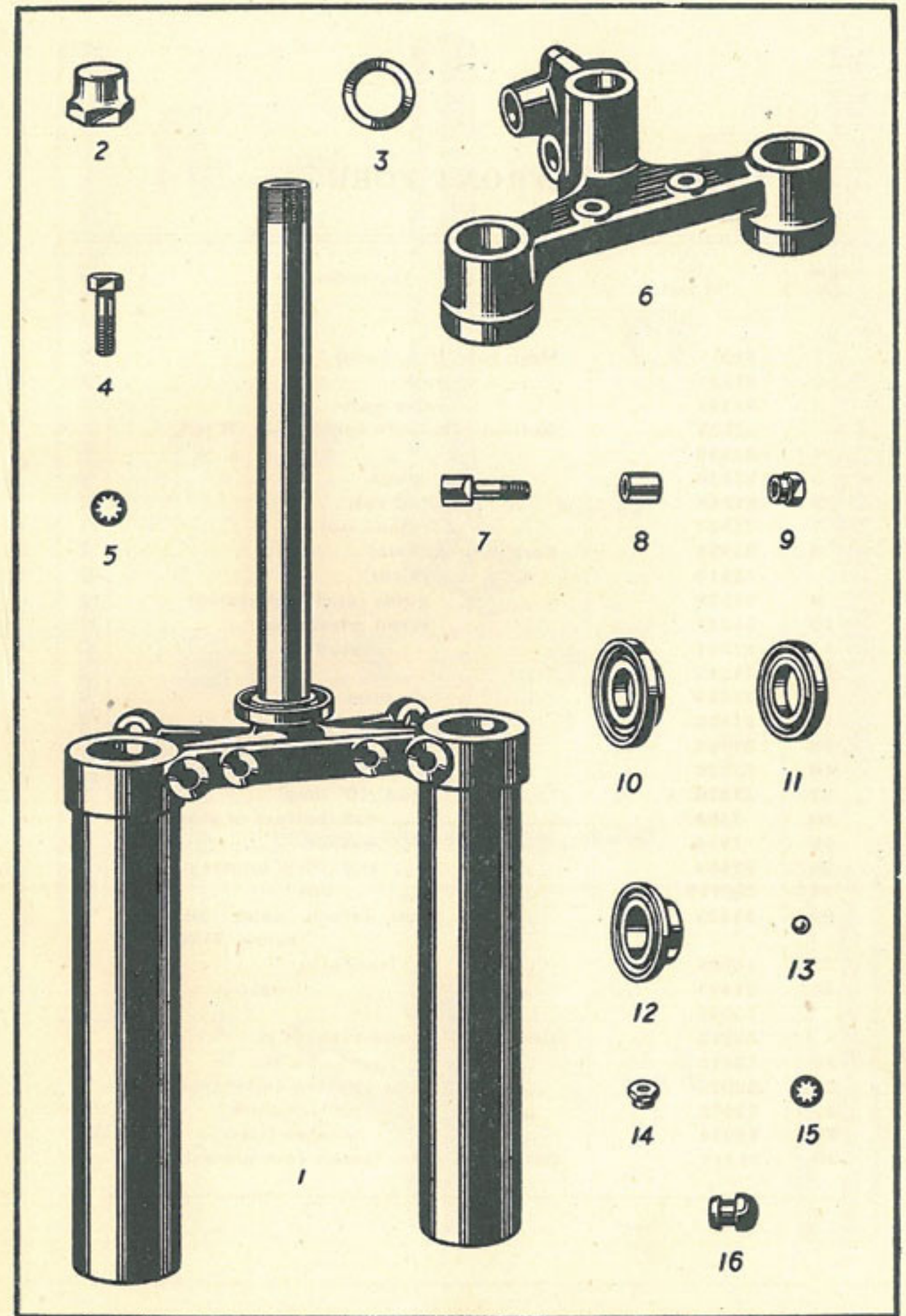
Illus. No.	No. of part.	Description.	No. per set.
1	31427 ..	Clutch cable assembly .. .. .	1
	AM/18/073 ..	.. ferrule .. .. .	2
2	AM/18/088 ..	.. cable nipple, handlebar end ..	1
3	27017 ..	.. .. " gearbox end ..	1
4	9283 ..	.. .. adjusting screw ..	1
5	26998 ..	.. .. " " locknut ..	1
6	31430 ..	Exhaust lifter cable assembly .. ..	1
	AM/700/1 ..	.. .. ferrule .. .. .	2
7	AM/40/058 ..	.. .. " nipple, handlebar end ..	1
8	21800 ..	.. .. " " engine ..	1
9	27197 ..	.. .. " " screw cover ..	1
10	21872 ..	.. .. " adjusting screw ..	1
11	3257 ..	.. .. " " " locknut ..	1
12	31436 ..	Magneto cable assembly .. .. .	1
	AM/700/1 ..	.. .. ferrule .. .. .	2
13	AM/12/034 ..	.. .. nipple, handlebar end ..	1
14	LU/455788 ..	.. .. " magneto ..	1
15	LU/463107 ..	Control parts, set .. .. .	1
16	LU/M2841/4	Cap, rubber .. .. .	1
17	33603 ..	Throttle cable assembly .. .. .	1
18	27322 ..	.. .. midway adjuster ..	1
	AM/700/1 ..	.. .. ferrule .. .. .	2
19	AM/12/034 ..	.. .. nipple, handlebar end ..	1
20	AM/1482 ..	.. .. " carburettor ..	1
21	AM/6/132 ..	.. .. stop, top hat shape ..	1
22	32937 ..	Brake cable assembly .. .. .	1
	AM/700/1 ..	.. .. ferrule .. .. .	2
23	AM/18/088 ..	.. .. nipple, handlebar end ..	1
24	31708 ..	.. .. " brake ..	1
25	14981 ..	.. .. adjusting screw ..	1
26	14980 ..	.. .. " " locknut ..	1
27	33608 ..	Air cable assembly .. .. .	1
28	27322 ..	.. .. midway adjuster ..	1
	AM/700/1 ..	.. .. ferrule .. .. .	2
29	AM/12/034 ..	.. .. nipple, handlebar end ..	1
30	AM/1482 ..	.. .. " carburettor ..	1
21	AM/6/132 ..	.. .. stop, top hat shape ..	1





### TELESCOPIC FRONT FORK

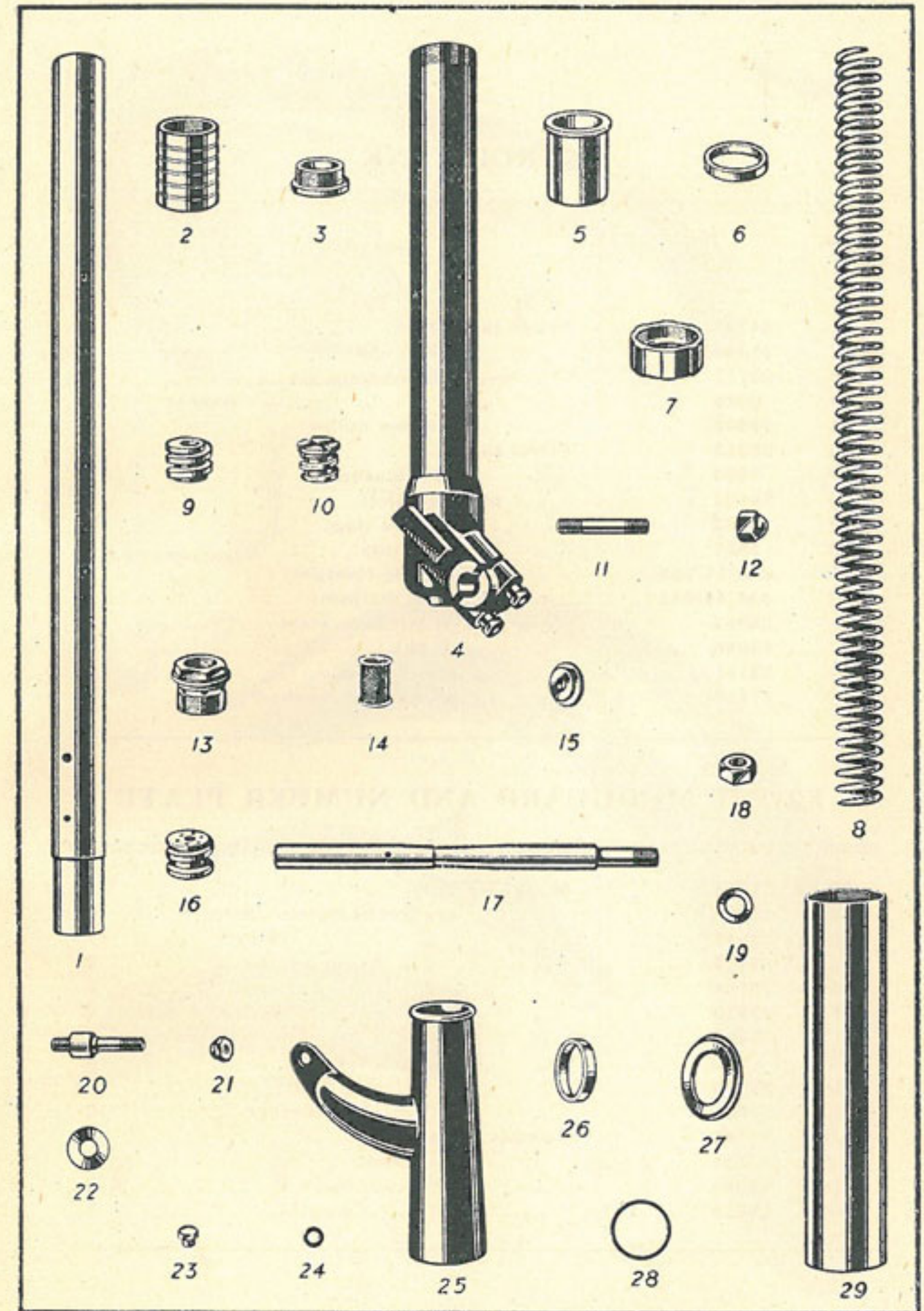
Illus. No.	No. of part.	Description.	No. per set.
	31316 ..	Front fork assy. c/w steering stem (Solo)	1
	32725 ..	" " " " " " (S/car)	1
1	32965 ..	Steering stem c/w lower dust covers (Solo)	1
	33511 ..	" " " " " " (S/car)	1
2	31445 ..	" " locknut .. ..	1
3	32376 ..	" " " washer .. ..	1
4	31496 ..	Fork crown clamp screw .. ..	2
5	27918 ..	" " " " washer .. ..	2
6	31340 ..	Ball head clip c/w h/bar bracket (Solo) ..	1
	33510 ..	" " " " " " (S/car) ..	1
7	31487 ..	" " " bolt .. ..	1
8	31488 ..	" " " sleeve .. ..	1
9	32093 ..	" " " nut .. ..	1
10	27248 ..	" race (head clip) .. ..	1
11	27249 ..	" " (crown) .. ..	1
12	26454 ..	" " (frame) .. ..	2
13	32018 ..	Ball, 1/4" dia. .. ..	38
	32362 ..	Handlebar clamp stud .. ..	2
14	DE110 ..	" " nut .. ..	2
15	27917 ..	" " " washer .. ..	2
16	31499 ..	Fork buffer .. ..	2





TELESCOPIC FRONT FORK—Contd. (I)

Illus. No.	No. of part.	Description.	No. per set.
1	31317	Main tube (top, fixed) .. .. .	2
2	31321	" " bush .. .. .	2
3	31324	" " valve port .. .. .	2
	32829	Bottom tube with spindle lug, R.H. ..	1
4	32830	" " " " " L.H. ..	1
5	31320	" " bush .. .. .	2
6	31956	" " oil seal .. .. .	2
7	31322	" " gland nut .. .. .	2
8	31326	Fork spring (Solo) .. .. .	2
	33515	" " (S/car) .. .. .	2
9	31329	" " guide (centre of spring) ..	2
10	31327	" " scroll (steel, top) .. .. .	2
11	31341	" " " stud .. .. .	2
12	31342	" " " nut .. .. .	2
13	31339	" " air filter body .. .. .	2
14	31485	" " " gauze .. .. .	2
15	31486	" " " collar .. .. .	2
16	31328	" " scroll (bronze, bottom) ..	2
17	31336	" " stud (10" long) .. .. .	2
18	7598	" " nut (bottom of stud) ..	2
19	7914	" " washer .. .. .	2
20	31489	" " end (thro' bronze scroll) ..	2
21	DE110	" " " nut .. .. .	2
22	31323	" " oil return valve disc, (below 31328) ..	2
23	10996	" " " level plug .. .. .	2
24	31497	" " " washer .. .. .	2
	33246	" " end cover .. .. .	2
	32918	Lamp bracket and tube, R.H. ..	1
25	32919	" " " " L.H. ..	1
26	32075	" " tube packing collar (rubber) ..	2
27	32073	" " " collar (alum.) ..	2
28	32074	" " " washer (steel) ..	2
29	31319	Outer dust cover (below fork crown) ..	2



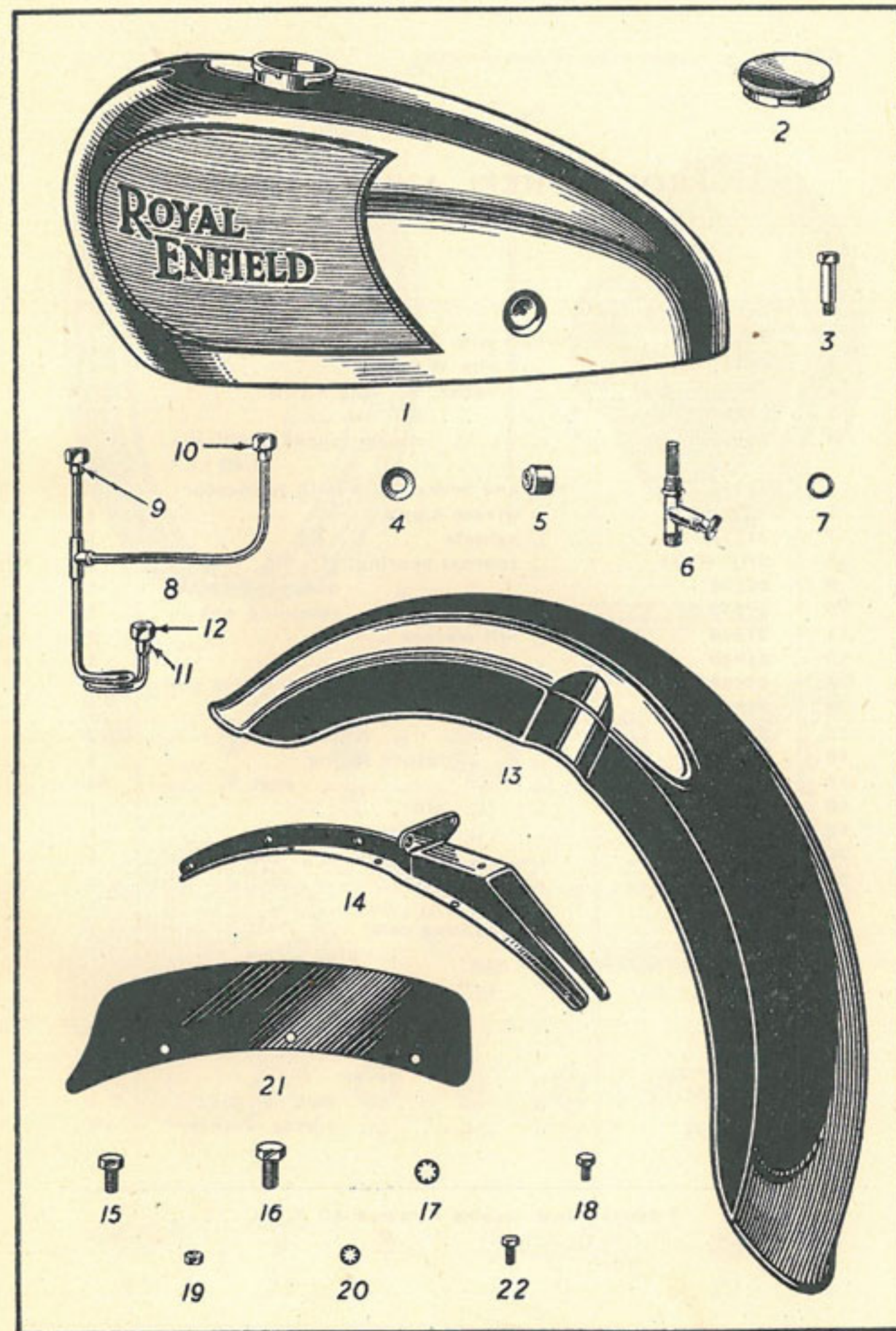


### PETROL TANK

Illus. No.	No. of part.	Description.	No. per set.
1	24793	Petrol tank, bare	1
2	15941	" " filler cap	1
3	23717	" " attachment pin	4
4	5025	" " " " $\frac{7}{16}$ " washer	4
5	28346	" " rubber buffer	8
6	26512	Petrol tap	2
7	5662	" " fibre washer	2
8	29023	" pipe complete	1
9	5663	" " nipple (top)	2
10	5657	" " nut (top)	2
11	AM/14/026	" " nipple (bottom)	1
12	AM/14/042	" " nut (bottom)	1
	23095	Knee grip (R.H.) with plate	1
	23096	" (L.H.) " "	1
	24145	" " pin, $\frac{5}{16}$ " dia.	2
	27917	" " Shakeproof washer, $\frac{5}{16}$ " dia.	2

### FRONT MUDGUARD AND NUMBER PLATE

13	31354	Mudguard only	1
14	31460	" bracket complete (Solo)	1
	33512	" " " (S/car)	1
15	28087	" " fixing pin (front)	2
16	28061	" " " (rear)	1
17	27916	" " " washer (front)	2
	27917	" " " " (rear)	1
18	253	" fixing screw	10
19	26999	" " " nut	10
20	29058	" " " washer	10
21	32449	Number plate	1
22	253	" " screw	3
19	26999	" " " nut	3
20	29058	" " " washer	3

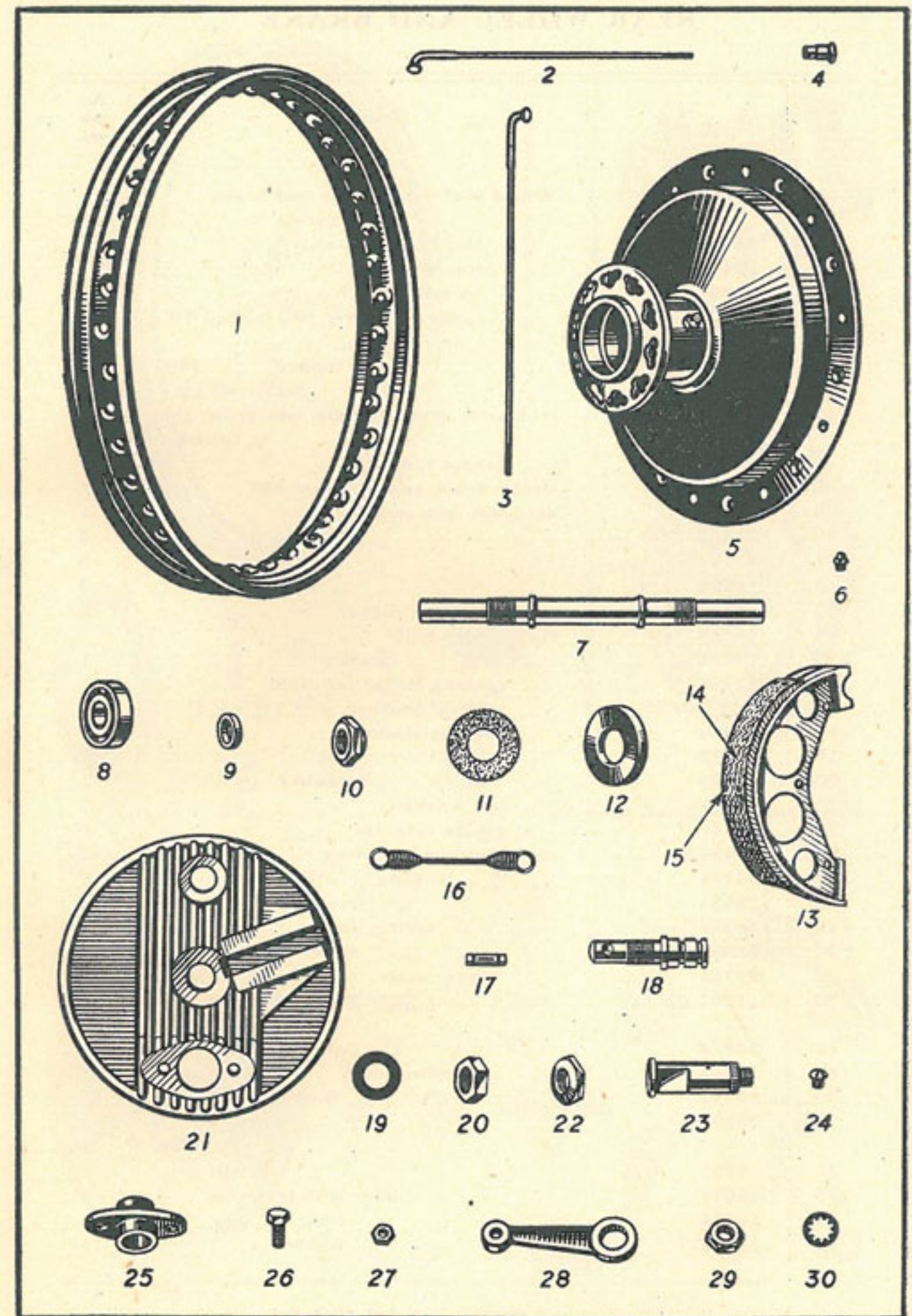




### FRONT WHEEL AND BRAKE

Illus. No.	No. of part.	Description.	No. per set.
1	32831	Wheel with hub brake, less tyre ..	1
2	29433	.. rim WM2-19 ..	1
3	29205	* .. spoke, 6 $\frac{1}{2}$ " long X 10G ..	20
4	29204	* .. " " 8 $\frac{1}{2}$ " " " " ..	20
5	29206	* .. " " nipple tapped, .140" dia. X 40 t.p.i.	40
6	31344	Hub and brake drum with lubricator	1
7	TC/PZ6	.. grease nipple ..	1
8	31345	.. spindle ..	1
9	SKF/RLS5	.. journal bearing, $\frac{5}{8}$ " X 1 $\frac{9}{16}$ " X $\frac{7}{16}$ " ..	2
10	30538	.. " " distance washer	1
11	31352	.. " " retaining nut ..	1
12	21486	.. felt washer ..	2
13	21930	.. dust excluder ..	1
14	28620	Brake shoe with lining and spring posts	2
15	26835	.. " lining, 1" X 5 $\frac{1}{2}$ " X $\frac{1}{4}$ " ..	2
16	29684	.. " " rivet ..	12
17	29236	.. " return spring ..	4
18	29237	.. " " " post ..	4
19	31348	.. " " pin ..	1
20	17551	.. " " washer ..	1
21	28715	.. " " locknut, $\frac{5}{8}$ " X 26 ..	1
22	31346	.. cover plate ..	1
23	31347	.. " " nut ..	1
24	27067	.. operating cam ..	1
25	14472	.. " " " plug screw ..	1
26	26836	.. " " " bush ..	1
27	27285	.. " " " pin, $\frac{1}{4}$ " X $\frac{3}{8}$ " X 26	2
28	7916	.. " " " nut ..	2
29	31709	.. " " lever ..	1
30	10314	.. " " " nut, $\frac{7}{16}$ " dia. ..	1
31	14613	.. " " " spring washer ..	1

\* Spokes and nipples screwed 40 T.P.I.



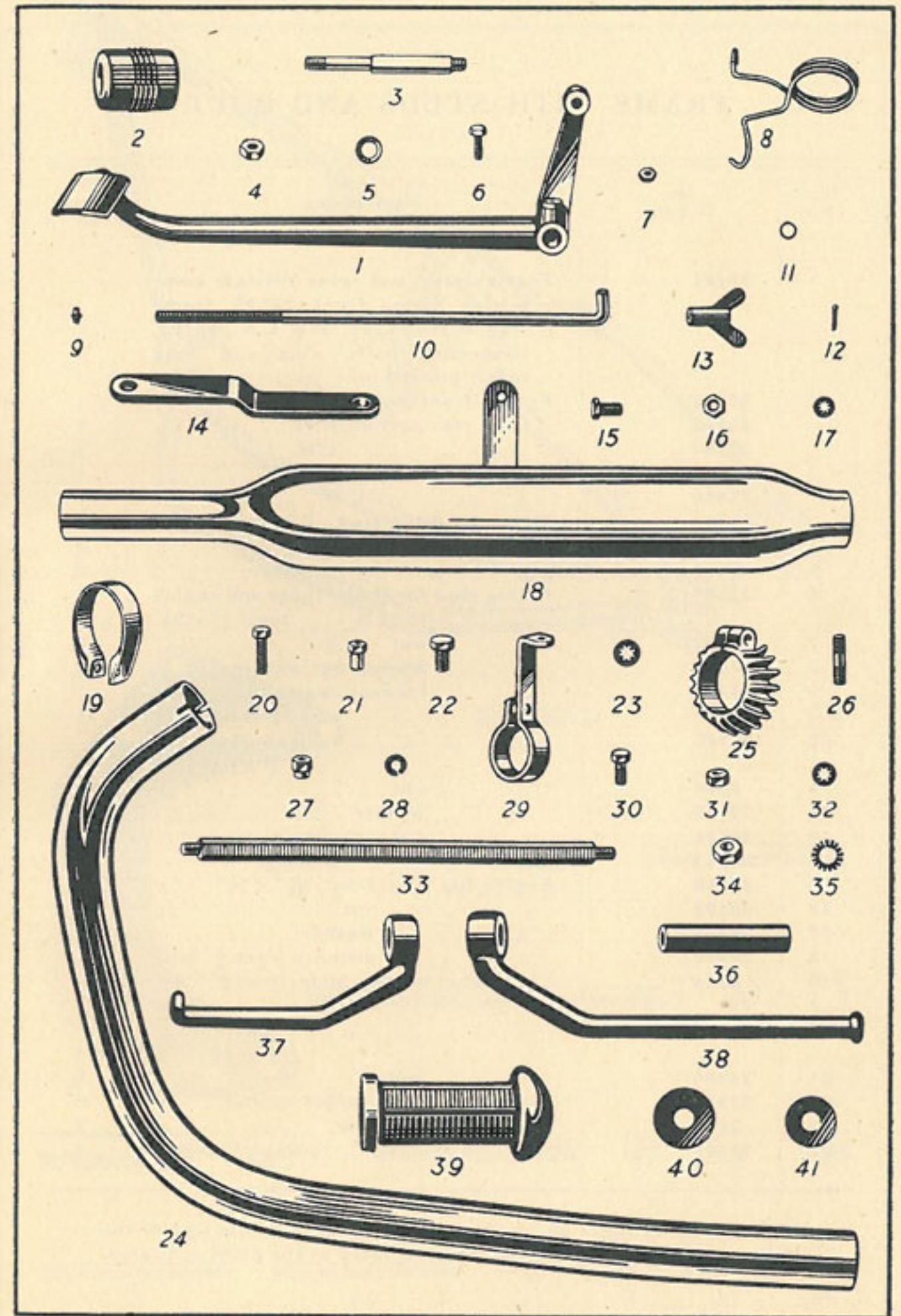






### REAR BRAKE CONTROL, SILENCER AND FOOTRESTS

Illus. No.	No. of part.	Description.	No. per set.
1	32079	Brake foot pedal	1
2	32083	" " " rubber	1
3	25973	" " " fulcrum stud	1
4	26995	" " " " " nut, $\frac{3}{8}$ "	2
5	15641	" " " " " washer	2
6	252	" " " stop pin, $\frac{1}{4}$ " $\times$ $\frac{3}{4}$ " $\times$ 26	1
7	27000	" " " " " locknut	1
8	26348	" " " return spring	1
9	TC/PZ6	" " " grease nipple	1
10	28449	Brake operating rod	1
11	14691	" " " $\frac{5}{16}$ " washer	1
12	30779	" " " split pin, $\frac{1}{16}$ " $\times$ $\frac{3}{4}$ "	1
13	17691	" " " adjusting nut	1
14	28219	" anchor link	1
15	17441	" " " pin (frame), $\frac{7}{16}$ " $\times$ $1\frac{3}{16}$ " $\times$ 26	1
16	10314	" " " " nut	1
17	27919	" " " " Shakep'f washer	1
18	25910	Silencer, downswept	1
	33884	" upswept	1
19	12882	" clip	1
20	4860	" " pin, $\frac{1}{4}$ " $\times$ $1\frac{1}{16}$ " $\times$ 26	1
21	12881	" " " nut	1
22	17441	" attachment pin, $\frac{7}{16}$ " $\times$ $1\frac{3}{16}$ " $\times$ 26	1
23	27919	" " " Shakep'f washer	1
	10314	" " " nut	1
24	33597	Exhaust pipe, downswept	1
	33598	" upswept	1
25	26281	" " clip (head)	1
26	22550	" " " stud, $\frac{5}{16}$ " $\times$ $1\frac{3}{8}$ " $\times$ 26	1
27	7216	" " " " nut	1
28	27917	" " " " Shakep'f washer	1
29	32294	" " " (engine plate)	1
30	7201	" " " pin $\frac{1}{4}$ " $\times$ $\frac{5}{8}$ "	1
31	26988	" " " " nut	1
32	27916	" " " " Shakeproof washer..	1
33	32448	Footrest support bar	1
34	10315	" " " nut, $\frac{3}{8}$ " $\times$ 26	2
35	6740	" " " washer	2
36	22723	" distance tube $3\frac{9}{16}$ " long..	1
	15750	" " tube, $3\frac{1}{2}$ " long..	1
37	25839	" arm (L.H.)	1
38	32381	" " (R.H.)	1
39	25838	" " rubber	2
40	22697	" distance washer (large, outer)	1
41	22684	" " " (small, inner)	1

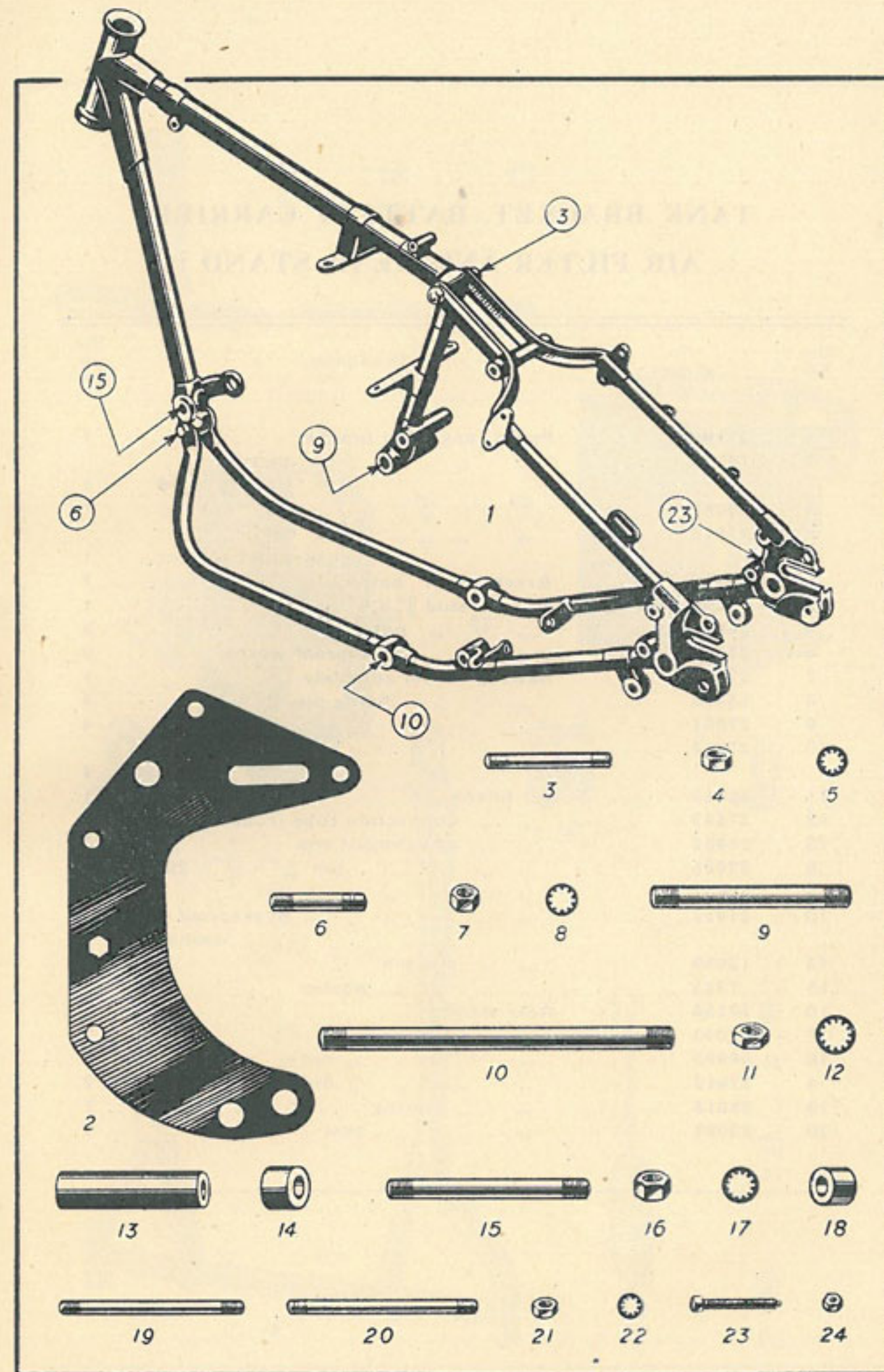




### FRAME WITH STUDS AND BOLT

Illus. No.	No. of part.	Description.	No. per set.
1	33191 ..	Frame assy. (less loose fittings) comprising frame front 33192, frame rear R.H. 33193, and L.H. 33194, connecting bolts, nuts and head races (pressed in) .. .. .	1
	33192 ..	Frame, front portion only .. .. .	1
	33193 ..	" " rear portion R.H. .. .. .	1
	33194 ..	" " " " L.H. .. .. .	1
2	22836 ..	Rear engine plate R.H. .. .. .	1
	22690 ..	" " " " L.H. .. .. .	1
3	9429 ..	Frame backstay stud, $\frac{7}{16}'' \times 3\frac{1}{16}'' \times 26$	1
4	1898 ..	" " " " nut .. .. .	2
5	27919 ..	" " " " washer .. .. .	2
6	22686 ..	Frame stud for cradle tubes and engine lug, $\frac{1}{2}'' \times 2\frac{1}{2}''$	1
7	402 ..	" " nut .. .. .	2
8	27920 ..	" " Shakeproof washer .. .. .	2
9	33166 ..	" " for rear engine plate (top), $\frac{3}{8}'' \times 4\frac{1}{8}'' \times 26$	1
10	22687 ..	" " " " " " plate (bottom), $\frac{5}{8}'' \times 9\frac{1}{2}'' \times 26$	1
11	8350 ..	" " nut .. .. .	4
12	29060 ..	" " washer .. .. .	4
13	28786 ..	" " distance tube 4" long .. .. .	1
14	28787 ..	" " " " piece $\frac{7}{8}''$ .. .. .	2
15	29458 ..	Engine lug stud, front, $\frac{9}{16}'' \times 5\frac{1}{8}''$ .. .. .	1
16	20198 ..	" " " " nut .. .. .	2
17	29059 ..	" " " " washer .. .. .	2
18	23900 ..	" " " " distance piece $\frac{3}{4}''$ long .. .. .	1
19	8804 ..	" " stud for rear plate, (top) $\frac{3}{8}'' \times 4\frac{1}{2}'' \times 26$	3
20	11186 ..	" " " " " " (bottom), $\frac{3}{8}'' \times 5\frac{1}{8}'' \times 26$	1
21	26995 ..	" " nut .. .. .	6
22	27918 ..	" " Shakeproof washer .. .. .	6
23	7819 ..	Chain adjuster screw .. .. .	2
24	26998 ..	" " " " locknut $\frac{1}{4}''$ dia... .. .	2

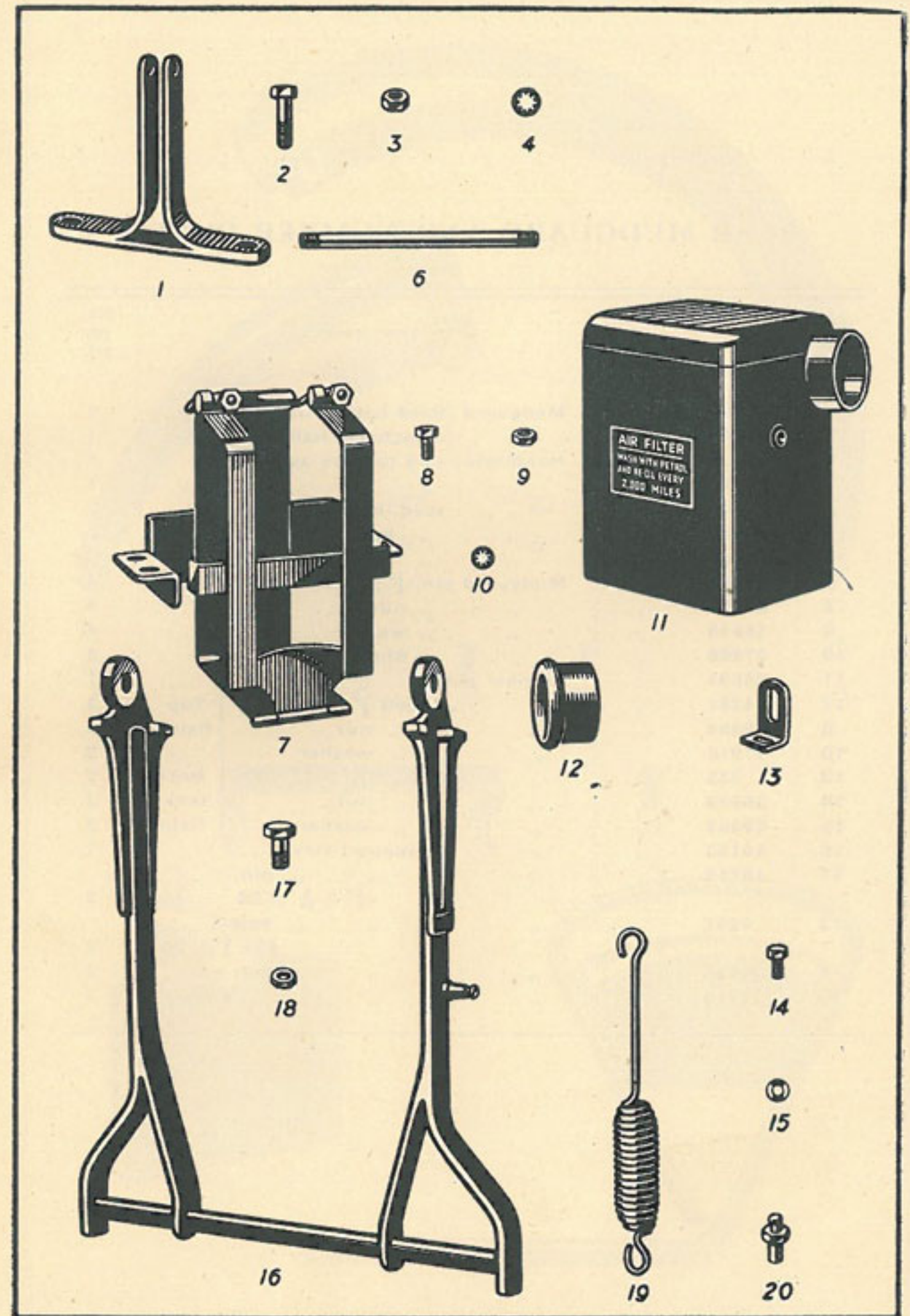
The arrowed numbers on the frame illustration opposite signify the illustration number of the bolt or stud fitted at the point indicated.





### TANK BRACKET, BATTERY CARRIER, AIR FILTER AND REAR STAND

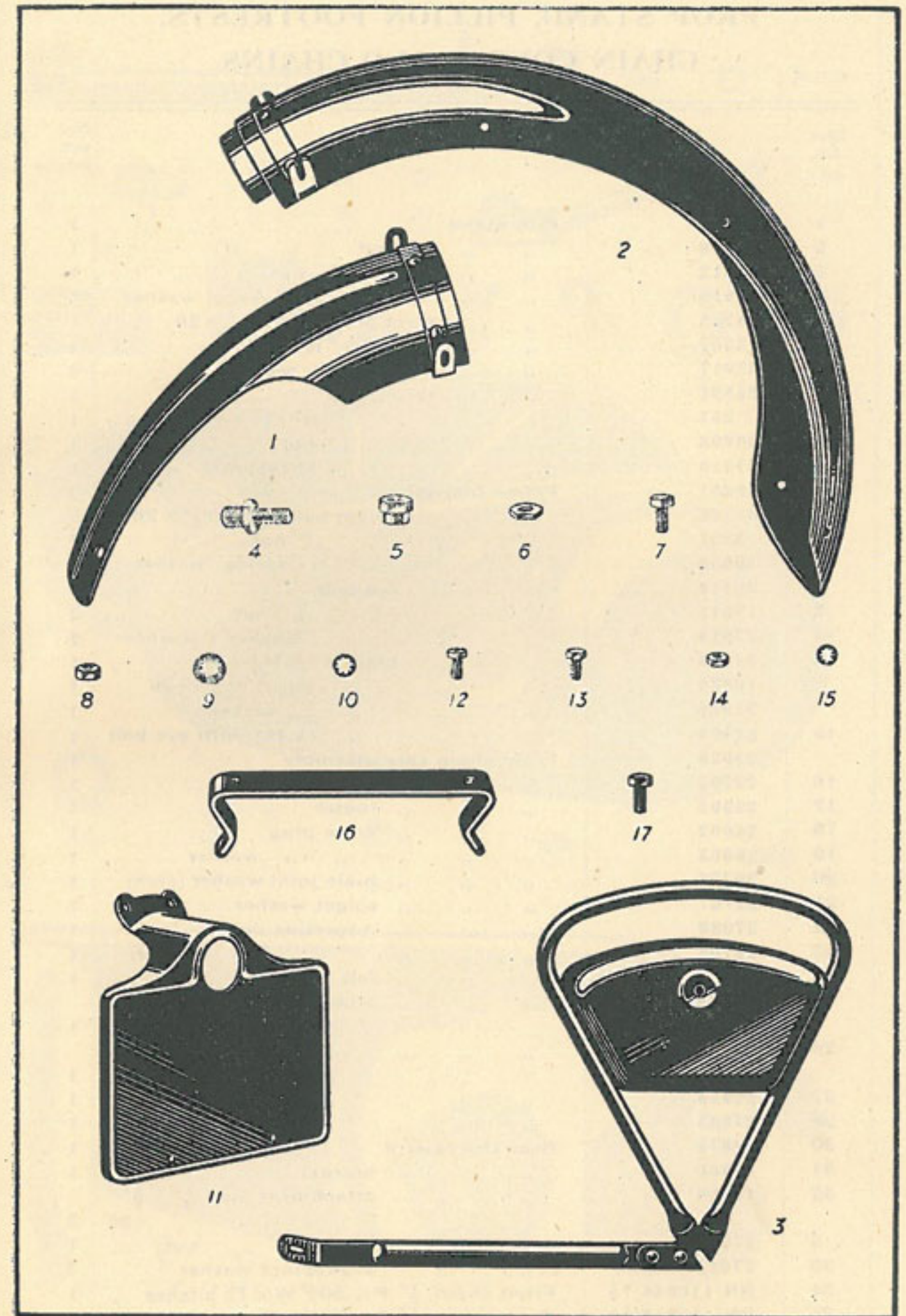
Illus. No.	No. of part.	Description.	No. per set.
1	27394A	Petrol tank front bracket .. .. .	1
2	10745	" " " " bolt, $\frac{3}{8}'' \times 1 \frac{3}{16}'' \times 26$	1
3	26995	" " " " " nut ..	1
4	27918	" " " " " bolt, shakeproof washer	1
	29219	Bracket for battery .. .. .	1
6	10264	" stud $\frac{3}{8}'' \times 6''$ .. .. .	1
3	26995	" " nut .. .. .	2
4	27918	" " Shakeproof washer ..	2
7	27340	Battery carrier complete .. .. .	1
8	14445	" " fixing pin $\frac{5}{16}'' \times \frac{1}{2}''$ ..	4
9	27001	" " " " nut .. .. .	4
10	27917	" " " " Shakeproof washer	4
11	32015	Air filter .. .. .	1
12	27442	" " connection tube (rubber) ..	1
13	28952	" " attachment clip .. .. .	2
8	22655	" " " " pin $\frac{1}{16}'' \times \frac{21}{32}'' \times 26$	2
9	27001	" " " " nut .. .. .	2
10	27917	" " " " Shakeproof washer	2
14	12659	" " clip pin .. .. .	2
15	7915	" " " " washer .. .. .	2
16	33156	Rear stand .. .. .	1
17	24043	" " pivot pin .. .. .	2
18	26995	" " " " nut .. .. .	2
4	27918	" " " " Shakep'f washer	2
19	28816	" " spring .. .. .	1
20	23097	" " " " post .. .. .	2





### REAR MUDGUARD AND NUMBER PLATE

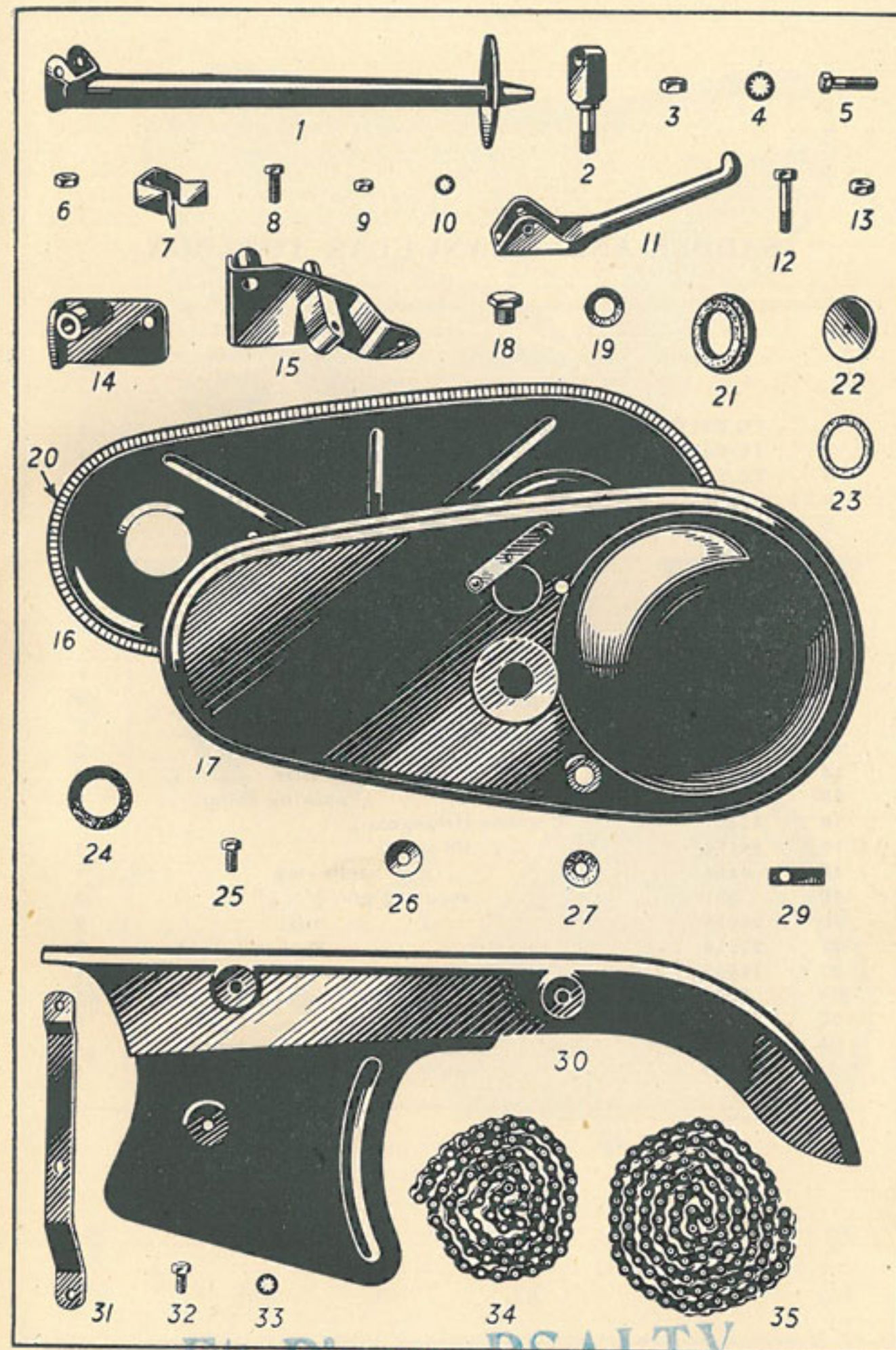
Illus. No.	No. of part.	Description.	No. per set.
1	25994 ..	Mudguard (fixed half) with strap ..	1
2	25995 ..	" (detachable half) with strap ..	1
3	25813 ..	Handlestay and toolbox assy. R.H. ..	1
	25952 ..	" " " " L.H. ..	1
4	23143 ..	" stud (bottom fixing) ..	2
5	6148 ..	" " nut .. ..	2
6	7345 ..	" " locknut .. ..	2
7	251 ..	Mudguard pin, $\frac{1}{4} \times \frac{1}{2}$ .. ..	4
8	26998 ..	" " nut .. ..	4
9	14610 ..	" " washer .. ..	4
10	27918 ..	" " Shakeproof washer .. ..	6
11	26694 ..	Number plate .. ..	1
12	4281 ..	" " bolt $\frac{1}{4} \times \frac{3}{8} \times 26$ } Top	2
8	26998 ..	" " " nut } fixing	2
10	27916 ..	" " " washer } ..	2
13	253 ..	" " " $\frac{3}{16} \times \frac{1}{4} \times 32$ } Bot-	2
14	26999 ..	" " " nut } tom	2
15	29058 ..	" " " washer } fixing	2
16	16183 ..	" " support strap ..	1
17	10218 ..	" " " pin, ..	2
		" " $\frac{1}{4} \times \frac{3}{16} \times 26$ ..	2
12	4281 ..	" " " bolt, ..	2
		" " $\frac{1}{4} \times \frac{3}{8} \times 26$ ..	2
8	26998 ..	" " " bolt nut ..	2
10	27918 ..	" " " " washer ..	2





PROP STAND, PILLION FOOTRESTS,  
CHAIN COVERS AND CHAINS

Illus. No.	No. of part.	Description.	No. per set.
1	28437	Prop stand .. .. .	1
2	28416	" " eye bolt .. .. .	1
3	15312	" " " " $\frac{7}{16}$ " nut .. .. .	1
4	27919	" " " " Shakeproof washer .. .. .	1
5	15253	" " pivot pin, $\frac{5}{16}$ " $\times$ $1\frac{5}{16}$ " $\times$ 26 .. .. .	1
6	3257	" " " " locknut .. .. .	1
7	27917	" " " " washer .. .. .	1
7	28594	" " spring clip .. .. .	1
8	251	" " " " pin, $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	1
9	26998	" " " " nut .. .. .	1
10	27916	" " " " Shakeproof washer .. .. .	1
11	28261	Pillion footrest .. .. .	2
12	33566	" " pivot bolt, $\frac{5}{16}$ " $\times$ $1\frac{1}{2}$ " $\times$ 26 .. .. .	2
13	3257	" " " " nut .. .. .	2
	30600	" " " " spring washer .. .. .	2
2	28416	" " eye bolt .. .. .	2
3	15312	" " " " $\frac{7}{16}$ " nut .. .. .	2
4	27919	" " " " Shakep'f washer .. .. .	2
14	33159	" " bracket (R.H.) .. .. .	1
	16320	" " " " pin, $\frac{3}{8}$ " $\times$ $\frac{5}{8}$ " $\times$ 26 .. .. .	1
	27918	" " " " washer .. .. .	1
15	32468	" " " " (L.H.) with eye bolt .. .. .	1
	29028	Front chain case assembly .. .. .	1
16	22705	" " " (inner portion) .. .. .	1
17	23902	" " " (outer " ) .. .. .	1
18	28002	" " " drain plug .. .. .	1
19	28003	" " " " washer .. .. .	1
20	29720	" " " main joint washer (cork) .. .. .	1
21	22707	" " " spigot washer .. .. .	1
22	27080	" " " inspection cover .. .. .	1
23	22708	" " " " washer .. .. .	1
24	22992	" " " felt washer .. .. .	1
25	12659	" " " attachment pin, $\frac{5}{16}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	1
26	22937	" " " " " steel washer .. .. .	1
27	22938	" " " " " leather " .. .. .	1
29	27236	" " " " " locking plate .. .. .	1
30	28878	Rear chainguard .. .. .	1
31	28880	" " bracket .. .. .	1
32	12659	" " attachment pin, $\frac{5}{16}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	3
8	27001	" " " " " nut .. .. .	1
33	27917	" " " " Shakeproof washer .. .. .	3
34	RN/110046/75	Front chain, $\frac{1}{2}$ " P $\times$ .305" W $\times$ 75 pitches .. .. .	1
35	RN/110056/89	Rear " " $\frac{3}{8}$ " P $\times$ $\frac{1}{2}$ " W $\times$ 89 pitches .. .. .	1



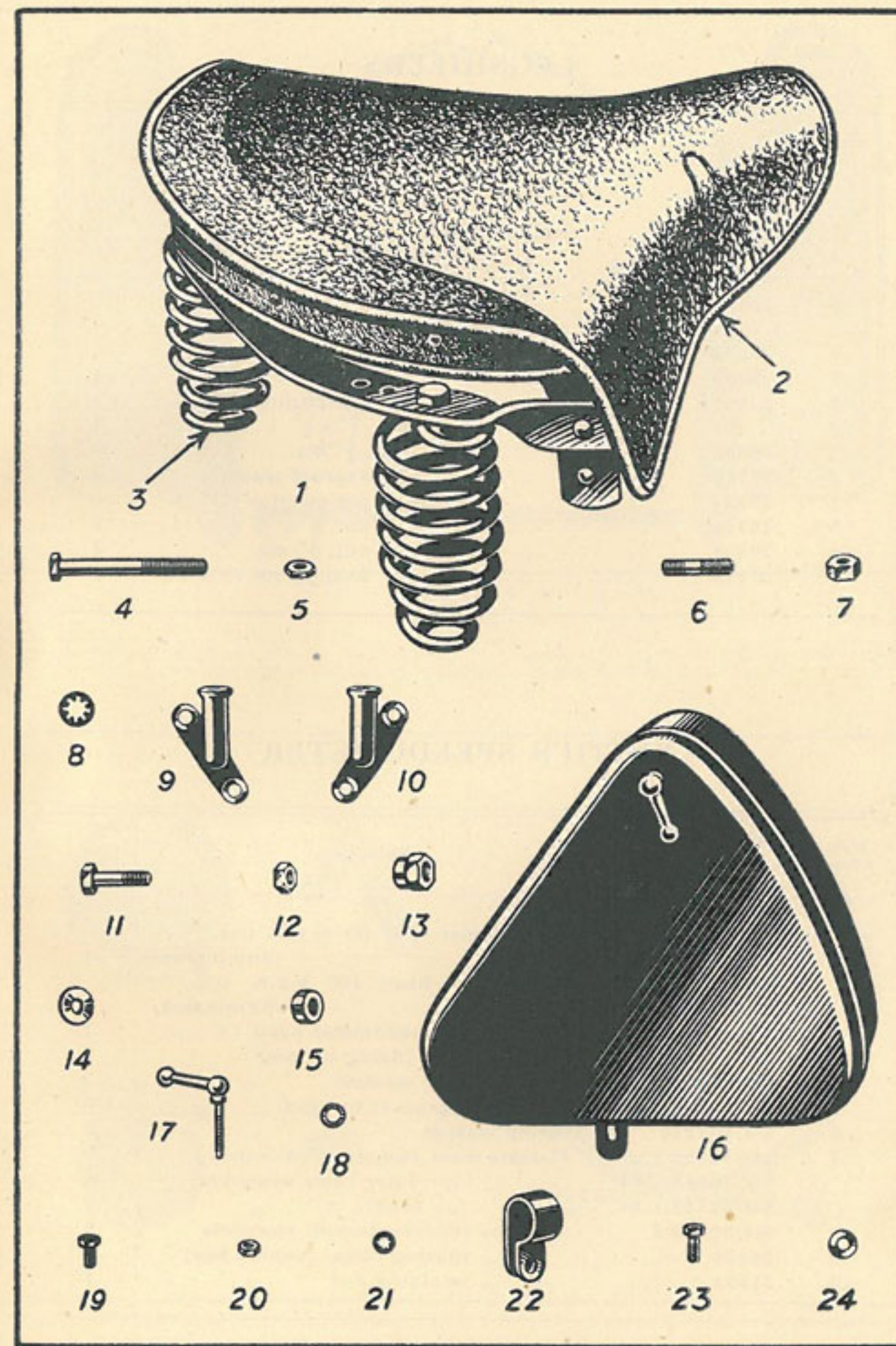
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### SADDLE AND TRIANGULAR TOOLBOX

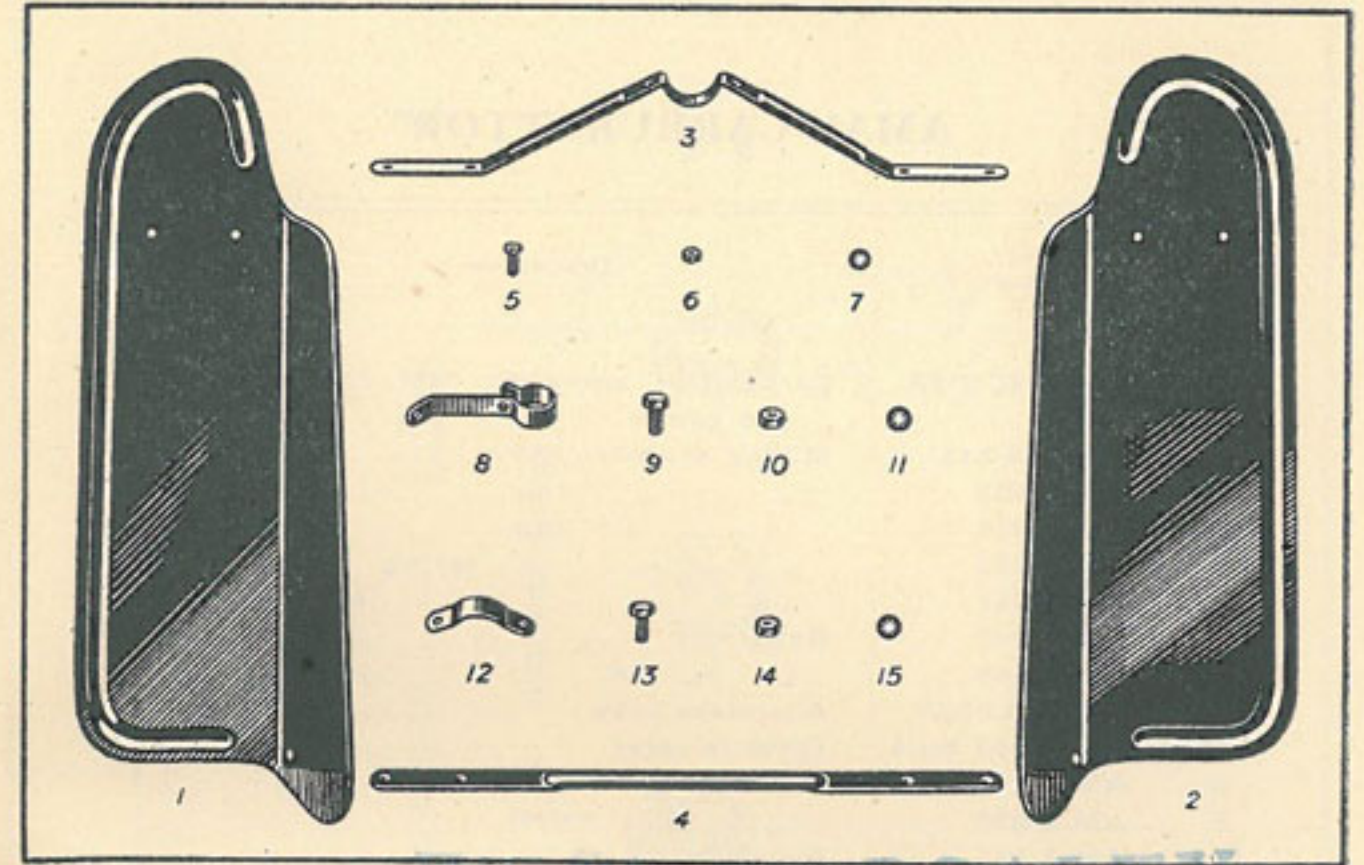
Illus. No.	No. of part.	Description.	No. per set.
1	TE/S877/J ..	Saddle .. .. .	1
2	TE/S877/5/J	waterproof top .. .. .	1
3	TE/S877/1/J	rear compression spring .. .. .	2
4	30650 ..	pivot pin .. .. .	1
5	30651 ..	" " nut .. .. .	1
6	24882 ..	spring attachment $\frac{5}{16}$ " stud .. .. .	2
7	27304 ..	" " " " nut .. .. .	2
8	27917 ..	" " " " Shakeproof washer .. .. .	2
9	24859 ..	bracket, R.H. .. .. .	1
10	24860 ..	" " L.H. .. .. .	1
11	24876 ..	pin, $\frac{5}{16}$ " $\times$ $1\frac{1}{8}$ " $\times$ 26 .. .. .	4
12	27001 ..	" " nut .. .. .	2
13	6148 ..	" " " " (long) .. .. .	2
14	F193 ..	" " washer .. .. .	4
15	14826 ..	" " packing collar .. .. .	1
16	33167 ..	Toolbox (triangular) .. .. .	1
17	29174 ..	" lid screw .. .. .	1
18	6198 ..	" " split ring .. .. .	1
19	251 ..	" securing pin, $\frac{1}{2}$ " $\times$ $\frac{1}{4}$ " .. .. .	2
20	26998 ..	" " nut .. .. .	2
21	27916 ..	" " Shakeproof washer .. .. .	2
22	16657 ..	" attachment clip .. .. .	1
23	7201 ..	" " pin, $\frac{1}{4}$ " $\times$ $\frac{5}{8}$ " .. .. .	1
20	26998 ..	" " nut .. .. .	1
24	27916 ..	" " washer .. .. .	1
	29650 ..	" chain .. .. .	1





### LEGSHIELDS

Illus. No.	No. of part.	Description.	No. per set
1	32883	Legshield L.H.	1
2	32882	" R.H.	1
3	32884	" angular support strap	1
4	32885	" straight "	1
5	1811	" support strap pin, $\frac{1}{2}'' \times \frac{3}{16}''$	4
6	26999	" " nut, $\frac{3}{16}''$ dia.	4
7	29058	" " washer	4
8	32886	" clip, bottom position	2
9	251	" " pin, $\frac{1}{4}'' \times \frac{1}{2}''$	4
10	26998	" " nut, $\frac{1}{4}''$ dia.	4
11	27916	" " Shakeproof washer,	4
12	32887	" " bracket, top position	1
13	10218	" " pin, $\frac{1}{4}'' \times \frac{9}{16}''$	2
14	26998	" " nut, $\frac{1}{4}''$ dia.	2
15	27916	" " Shakeproof washer,	2

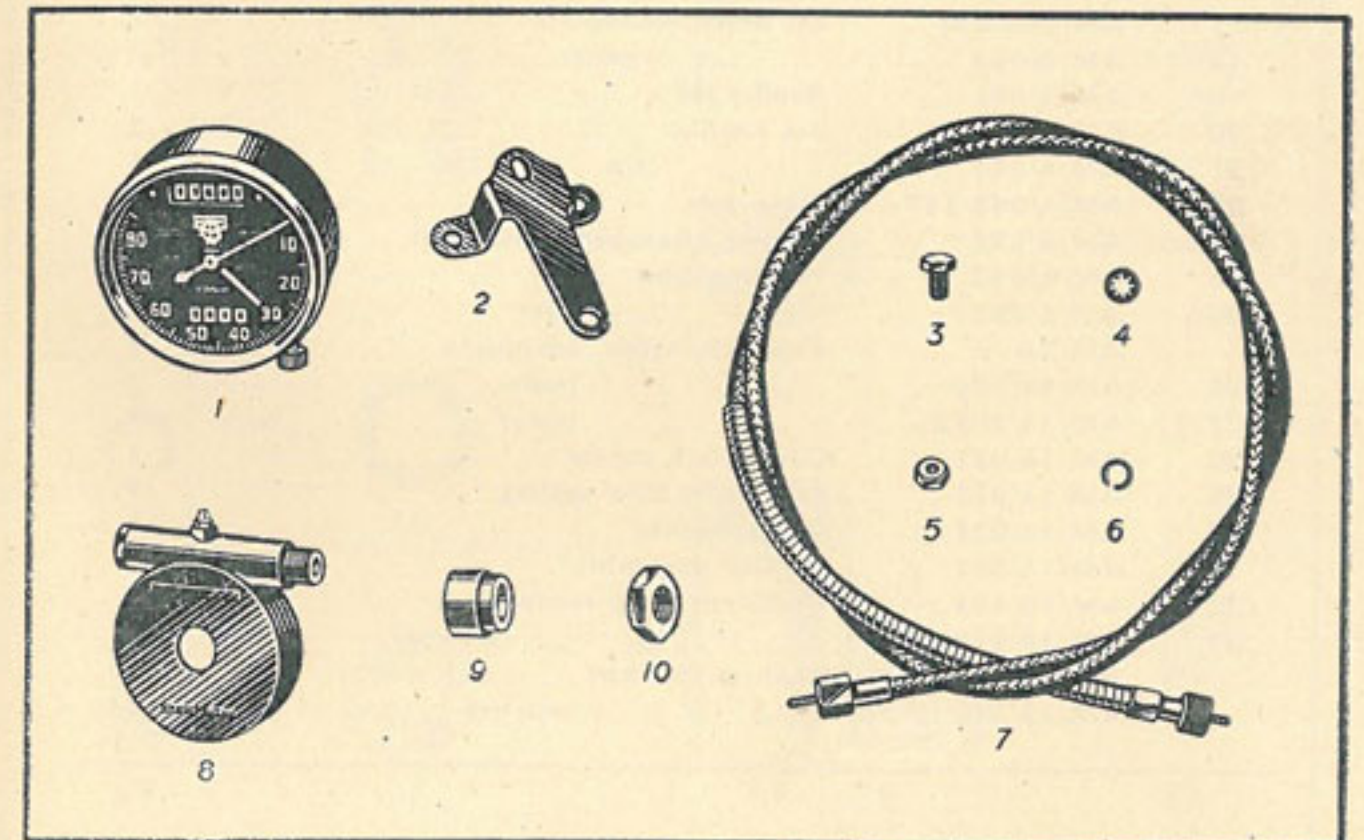


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### SMITH'S SPEEDOMETER

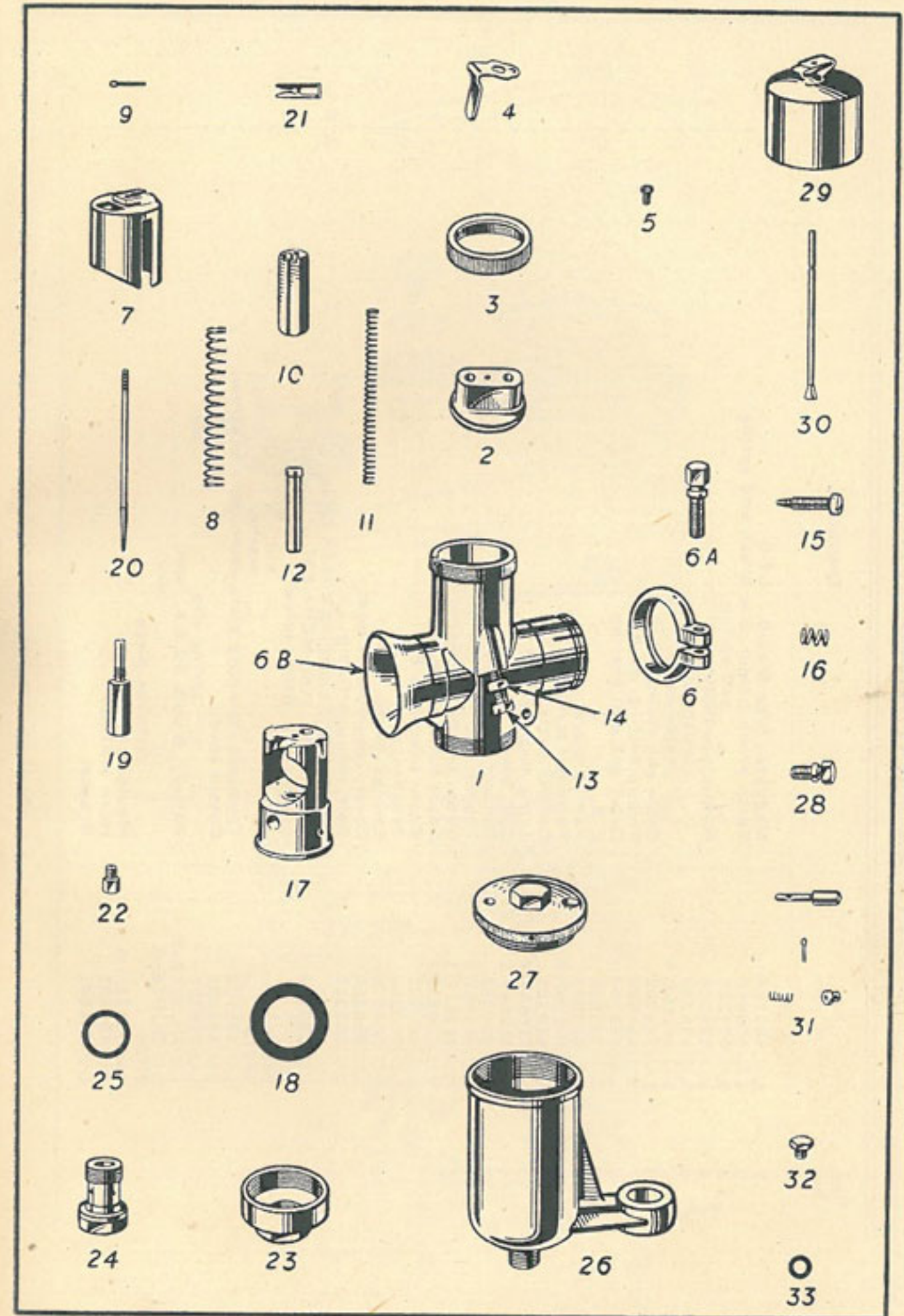
Illus. No.	No. of part.	Description.	No. per set.
1	SM/S480/1/L	Speedometer head 80 m.p.h. trip, illuminated	1
	SM/S480/5/L	" head 140 k.p.h. trip, illuminated	1
2	32284	Bracket for speedometer head	1
3	28087	" screw (fixing to fork)	2
4	27916	" " washer	2
5	SM/N1253	Nut (fixing bracket to head)	2
6	SM/W7216	Spring washer	2
7	SM/53395/1..	Flexible drive complete, 54 inches	1
	SM/53398/1/54	" " outer cable assembly	1
	SM/52108/1/54	" " inner " "	1
8	SM/52283/6..	Gear box (self-contained) complete	1
9	32454	" " spacing collar (behind box)	1
10	31963	" " retaining nut	1





### AMAL CARBURETTOR

Illus. No.	No. of part.	Description.	No. per set.
	AM/276CB/1A	Carburettor complete, less controls and cables .. .. .	1
1	AM/276/011	Mixing chamber body .. .. .	1
2	AM/6/403 ..	" " top .. .. .	1
3	AM/6/031 ..	" " cap .. .. .	1
4	AM/4/235 ..	" " " spring .. .. .	1
5	AM/4/241 ..	" " " " screw .. .. .	1
6	AM/5/200 ..	Outlet clip .. .. .	1
6A	AM/4/048 ..	" " pin .. .. .	1
6B	AM/206/038R	Air intake tube .. .. .	1
7	AM/6/052/No.4	Throttle valve .. .. .	1
8	AM/4/263 ..	" " spring .. .. .	1
9	AM/4/060 ..	" " cotter .. .. .	1
10	AM/6/045 ..	Air valve .. .. .	1
11	AM/4/046 ..	" " spring .. .. .	1
12	AM/6/047 ..	" " guide .. .. .	1
13	AM/4/063 ..	Throttle adjusting screw .. .. .	1
14	AM/16/010 ..	" " " nut .. .. .	1
15	AM/13/129 ..	Air adjusting screw .. .. .	1
16	AM/4/148 ..	" " " spring .. .. .	1
17	AM/206/058	Jet block, complete .. .. .	1
18	AM/6/040 ..	" " washer .. .. .	1
19	AM/4/061 ..	Needle jet .. .. .	1
20	AM/6/065 ..	Jet needle .. .. .	1
21	AM/4/230 ..	" " clip .. .. .	1
22	AM/4/042/140	Main jet .. .. .	1
23	AM/6/033 ..	Mixing chamber union nut .. .. .	1
24	AM/4/043 ..	Holding bolt .. .. .	1
25	AM/4/053 ..	" " washer .. .. .	2
	AM/1A ..	Float chamber, complete .. .. .	1
26	AM/64/156 ..	" " body .. .. .	1
27	AM/14/208B	" " cover .. .. .	1
28	AM/14/021 ..	Cover lock screw .. .. .	1
29	AM/14/015 ..	Float c/w bow spring .. .. .	1
30	AM/14/024 ..	Valve needle .. .. .	1
31	AM/14/301 ..	Tickler assembly .. .. .	1
32	AM/13/153 ..	Platform plug screw .. .. .	1
33	AM/14/039 ..	" " " washer .. .. .	1
	AM/14/178 ..	Seating locknut .. .. .	1
	AM/14/175 ..	" " washer .. .. .	1



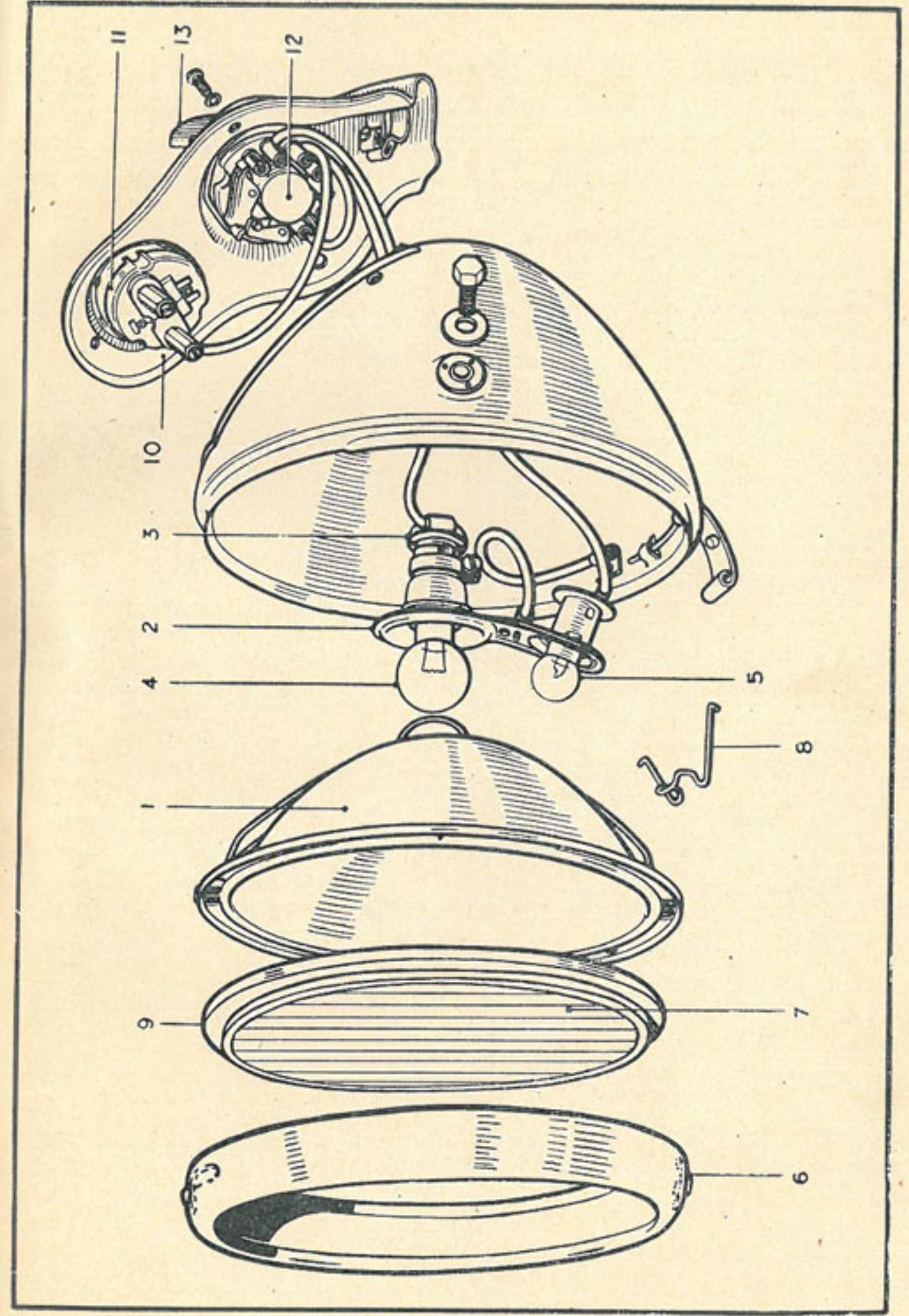






LUCAS LAMPS

Illus. No.	No. of part.	Description.	No. per set.
		<b>HEAD LAMP</b>	
1	LU/DU42/R50128A	Headlamp assembly ..	1
2	LU/516145	Reflector assembly..	1
3	LU/516112	" back shell assembly	1
4	LU/504801	Main bulb holder assembly	1
5	LU/70	Main bulb ..	1
6	LU/200	Pilot " ..	1
7	LU/516218	Front rim assy. less glass	1
8	LU/516144	Glass ..	4
9	LU/516190	Reflector fixing wire	1
10	LU/516189	Langite joint bead ..	1
11	LU/308330	Panel complete ..	1
12	LU/364455	Ammeter ..	1
13	LU/351551	Lighting switch ..	1
	LU/351567	Handle, with fixing screw..	1
		<b>TAIL LAMP</b>	
	LU/53009A	Tail lamp complete, MT110	1
	LU/200	Bulb ..	1
	LU/106464	Screw ..	3
	LU/165334	Nut ..	3





## CONDITIONS OF SALE AND GUARANTEE.

The following is a copy of the Guarantee given by dealers in Royal Enfield Motor Cycles :

*We give the following Guarantee with our Motor Cycles, Motor Cycle Combinations and Sidecars, which is given in place of any implied conditions, warranties or liabilities whatsoever, statutory or otherwise, all such implied conditions, warranties and liabilities being in all cases excluded. Any statement, description, condition, or representation contained in any catalogue, advertisement, leaflet or other publication shall not be construed as enlarging, varying or over-riding this guarantee.*

In the case of machines (a) which have been used for " hiring out " purposes or (b) any motor cycle and/or sidecar used for any dirt track, cinder track, or grass track racing or competitions or any competition of any kind within an enclosure for which a charge is made for admission to take part in or view the competition or (c) machines from which the trade mark, name or manufacturing number has been removed, no guarantee of any kind is given or is to be implied.

**WE GUARANTEE**, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for six months only from the date of purchase, and damages for which we make ourselves responsible under this guarantee are limited to the free supply of a new part in exchange for the part of the motor cycle, motor cycle combination or sidecar which may have proved defective. We do not undertake to replace or refix, or bear the cost of replacing or refixing, such new part in the motor cycle, motor cycle combination or sidecar. We undertake, subject to the conditions mentioned below, to make good at any time within six months any defects in these respects. As motor cycles, motor cycle combinations and sidecars are easily liable to derangement by neglect or misuse this guarantee does not apply to defects caused by wear and tear, misuse or neglect. The term " misuse " shall include amongst others the following acts :—

1. The attaching of a sidecar to the motor cycle in such a manner as to cause damage calculated to render the latter unsafe when ridden.
2. The use of a motor cycle or of a motor cycle and sidecar combined, when carrying more persons or a greater weight than that for which the machine was designed by the manufacturers.
3. The attaching of a sidecar to a motor cycle by any form of attachment not provided, supplied or approved by the manufacturers or to a motor cycle which is not designed for such use.

Any motor cycle or motor cycle combination or sidecar sent to us to be plated, enamelled or repaired will be repaired upon the following conditions, *i.e.*, we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, such guarantee to extend and be in force for three months only from the time such work shall have been executed or until the expiration of the six months above referred to, and this guarantee is in lieu and in exclusion of any common law or statute warranty or condition, and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

## CONDITIONS OF GUARANTEE.

If a defective part should be found in our motor cycles, motor cycle combinations or sidecars, or in any part supplied by way of exchange before referred to, it must be sent to us CARRIAGE PAID and accompanied by an intimation from the owner that he desires to have it repaired or exchanged free of charge under our guarantee, and he must also furnish us at the same time with the number of the machine, the date of the purchase, or the date when the alleged defective part was exchanged as the case may be.

Failing compliance with the above, such articles will lie here AT THE RISK OF THE OWNER and this guarantee and any implied guarantee, warranty or condition shall not be enforceable.

We do not guarantee specialties such as tyres, saddles, chains, lamps, etc., or any component parts supplied to the order of the purchaser differing from standard specifications supplied with our motor cycles, motor cycle combinations, sidecars or otherwise.

## NOTICE.

We do not appoint agents for the sale on our behalf of our motor cycles or other goods, but we assign to motor cycle Dealers, areas in which we supply to such Dealers exclusively for re-sale in such areas. No such Dealer is authorised to transact any business, give any warranty, make any representation or incur any liability on our behalf.