

March, 1956.

A List of  
SPARE & REPLACEMENT PARTS  
for the  
1955-6

**Royal Enfield**  
★ ★ *'Made like a Gun'* ★ ★

Model "G de Luxe"

AND

"350 Clipper"



THE  
ENFIELD CYCLE COMPANY LIMITED

Head Office & Works:

REDDITCH, WORCESTERSHIRE

ENGLAND



A List of  
SPARE & REPLACEMENT PARTS  
for the  
1955-6

**Royal Enfield**  
\* \* 'Made like a Gun' \*

Model "G de Luxe"

AND

"350 Clipper"



THE  
ENFIELD CYCLE COMPANY LIMITED

Head Office & Works:

REDDITCH, WORCESTERSHIRE

ENGLAND

Telegrams:  
"Cycles, Phone, Redditch."

Telephone:  
Redditch 121 (8 lines).



## INDEX

	Page
Battery .. .. .	50
" Carrier .. .. .	38
Brake Control, Rear .. .. .	38
Carburettor .. .. .	48
Chaincase .. .. .	42
Chainguard, Rear .. .. .	42
Chains .. .. .	42
Clutch .. .. .	20
Dual Seat .. .. .	46
Engine .. .. .	4—12
" Attachment .. .. .	36
Exhaust Pipe .. .. .	42
Footrests .. .. .	44
Frame .. .. .	36
Front Fork .. .. .	26—28
Gearbox .. .. .	14—18
Guarantee .. .. .	54
Handlebar .. .. .	22
" Controls .. .. .	22
" Control Cables .. .. .	24
Horn, Electric .. .. .	50
Lamps .. .. .	52
Magdyno .. .. .	50
Mudguard, Front .. .. .	30
" Rear .. .. .	40
Number Plate, Front .. .. .	30
" " Rear .. .. .	40
Panniers .. .. .	40
Petrol Tank .. .. .	30
Pillion Footrests .. .. .	44
Saddle .. .. .	46
Silencer .. .. .	42
Speedometer .. .. .	44
Stand, Centre .. .. .	38
Suspension, Rear .. .. .	38
Toolkit .. .. .	46
Wheel & Brake, Front .. .. .	32
" " Rear .. .. .	34

## COLOURS

Most enamelled parts are available in different colours according to the model and year of manufacture, and it is essential to state the colour required if the part is to be supplied correctly.

To indicate the colour, suffix the letters indicating the colour key to the Part Number, thus:—

38540 OG Front Mudguard, Olive Green

Parts can only be supplied in the colour (Standard or Optional) applicable to any particular model but the full colour key is given below:—

<u>COLOUR</u>	<u>COLOUR KEY</u>
Grey (ordinary)	GR
Polychromatic Grey	PG
Maroon (pre 1955)	M
Deep Maroon (1955)	DM
Copper Beech	CPB
‡Olive Green	OG

If no colour is specified the part will normally be supplied in black or the standard colour applicable to the machine.

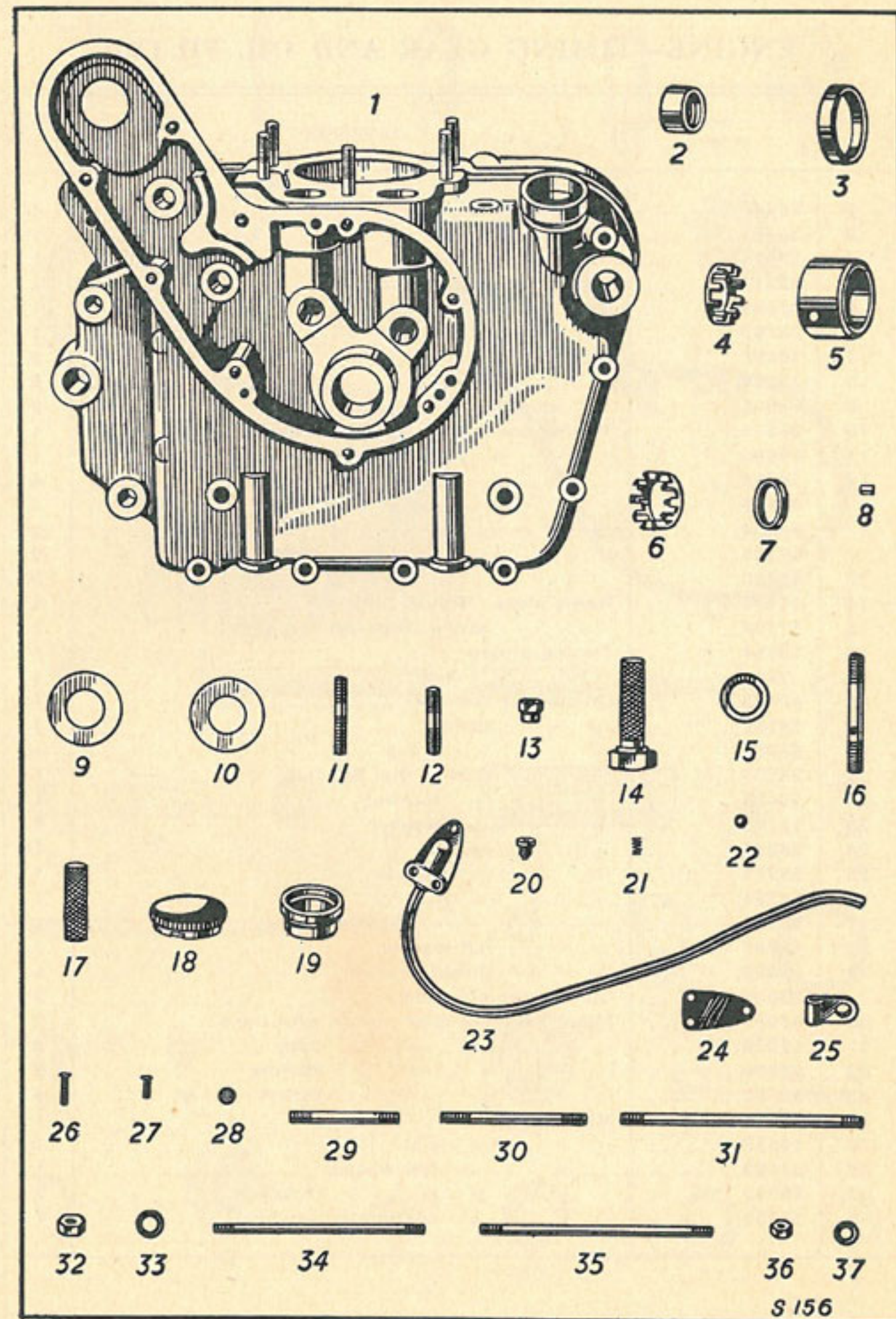
‡ For the 1955-6 "G" de Luxe and 350 Clipper Olive Green is standard.

ENGINE—CRANKCASE ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
	40900..	346 c.c. O.H.V. engine, with magdyno and carburettor .. .. .	1
1	40904..	Crankcase (timing and driving sides) with fixed fittings .. .. .	1
2	16291..	" bearing bush (timing side) .. .. .	1
3	32435..	" roller race (timing side) .. .. .	1
4	24567..	" " cage " " .. .. .	1
5	23697..	" " race (driving side) .. .. .	1
6	24567..	" " cage " " .. .. .	2
7	24568..	" " distance piece (D/S.. .. .	1
8	SE342	" bearing roller .. .. .	36
9	*32872..	" " end washer $\frac{1}{16}$ " thick .. .. .	2
10	§23698..	" " thrust washer .. .. .	2
11	24795..	Crankcase cylinder stud $\frac{5}{16}$ " dia. (long) .. .. .	4
12	20777..	" " " " (short) .. .. .	1
13	7216..	" " " " nut .. .. .	5
14	24173..	" oil plug and filter .. .. .	2
15	24178..	" " " washer .. .. .	2
16	13919..	" " filter stud .. .. .	2
17	13995/6	" " " gauze and ring .. .. .	2
18	19670..	" " filler cap .. .. .	1
19	18275..	" " " collar .. .. .	1
	39740..	" " " adaptor .. .. .	1
20	22198..	" non-return valve plug .. .. .	1
21	22199..	" " " " spring .. .. .	1
22	32017..	" " " " ball $\frac{3}{16}$ " dia. .. .. .	1
23	26649C	" breather body with pipe .. .. .	1
24	39880..	" " " backplate .. .. .	1
25	29357..	" " " pipe clip .. .. .	1
26	26648..	" " " screw (long) .. .. .	2
27	26664..	" " " " (short) .. .. .	1
28	39879..	" " disc valve .. .. .	2
29	15267..	Crankcase stud $\frac{5}{16}$ " x $2\frac{5}{8}$ " x 26 .. .. .	1
30	13413..	" " " $\frac{5}{16}$ " x $3\frac{7}{8}$ " x 26 .. .. .	1
31	17476..	" " " $\frac{5}{16}$ " x $5\frac{1}{8}$ " x 26 .. .. .	2
32	27304..	" " nut, $\frac{5}{16}$ " .. .. .	6 or 7
33	8634..	" " washer .. .. .	6 or 7
34	23516..	" " $\frac{1}{4}$ " x $4\frac{1}{8}$ " x 26 .. .. .	3
35	22681..	" " $\frac{1}{4}$ " x $5\frac{1}{2}$ " x 26 .. .. .	4
36	26998..	" " nut, $\frac{1}{4}$ " .. .. .	14
37	82..	" " washer .. .. .	14

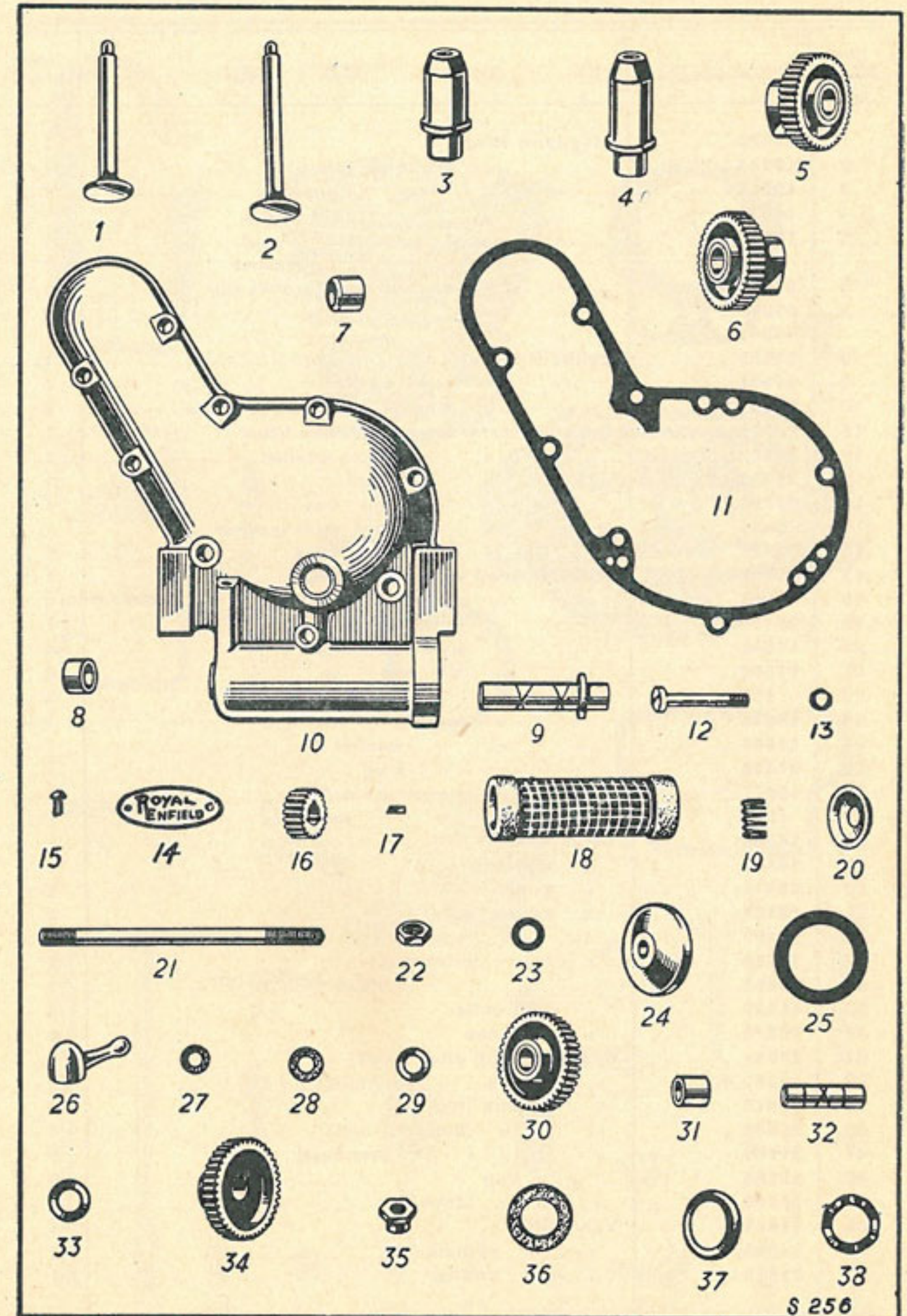
\* Fitted in housing, behind roller race  $\frac{1}{16}$ " thick.

§ Fitted on mainshaft, next flywheel, and supplied in thicknesses .065", .075", .085" and .100".



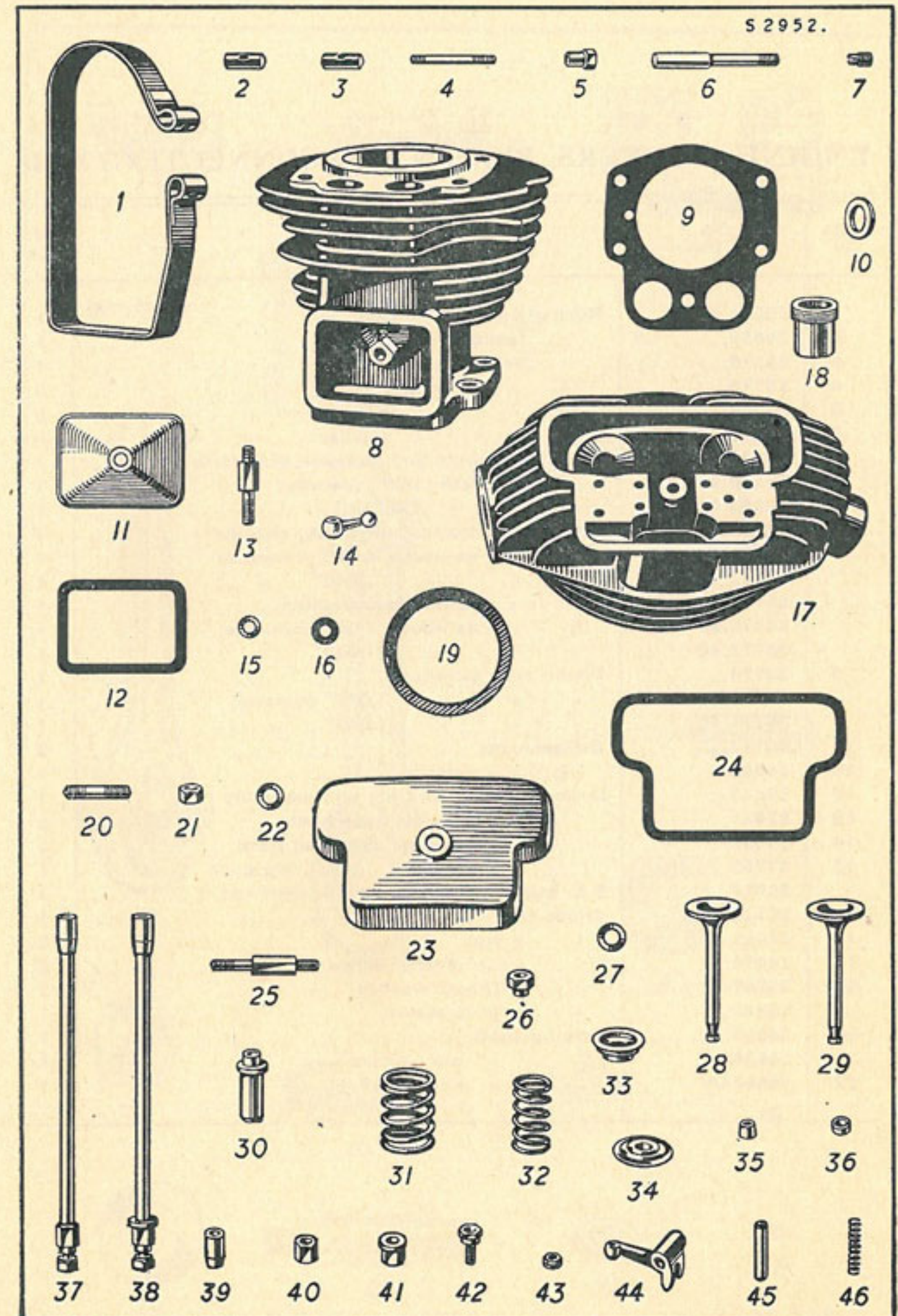
ENGINE—TIMING GEAR AND OIL FILTER

Illus. No.	No. of part.	Description.	No. per set
1	23480..	Tappet (inlet)	1
2	23481..	" (exhaust)	1
3	22614..	" guide (inlet)	1
4	22615..	" " (exhaust)	1
5	33868..	Cam (inlet) with bushes	1
6	33869..	" (exhaust) " "	1
7	19835..	" bush (long)	2
8	19836..	" " (short)	2
9	23505..	" spindle	2
10	33571..	Timing cover with oil filter housing	1
11	22605..	" " joint washer	1
12	19555..	" " screw $\frac{1}{4}$ " x $1\frac{3}{16}$ " x 26	4
	34689..	" " " $\frac{1}{4}$ " x $1\frac{11}{16}$ " x 26	1
	34688..	" " " $\frac{1}{4}$ " x $1\frac{1}{2}$ " x 26	2
	19328..	" " " $\frac{1}{4}$ " x $\frac{15}{16}$ " x 26	2
13	34690..	" " " washer	9
14	41305..	Name plate "Royal Enfield"	1
15	41308..	" " screw, P.K. No. 0 x $\frac{3}{16}$ "	2
16	13754..	Timing pinion	1
17	9410..	" " key	1
18	40792..	Oil cleaner element	1
19	28259..	" " spring	1
20	28254..	" " " cup	1
21	28255..	" " stud $\frac{3}{8}$ " dia. $6\frac{1}{2}$ " long	1
22	26996..	" " " locknut	1
23	13785..	" " " washer	1
24	28256..	" " " cap	1
25	28258..	" " " washer	1
26	34166..	" " " nut	1
27	13785..	" " " " washer	1
28	18793..	" " felt washer	1
29	8894..	" " thrust washer	1
	28858..	Oil passage plug screw	2
30	33901..	Magdyno drive idler pinion with bush	2
31	19200..	" " " " bush	2
32	23506..	" " " " spindle	2
33	19552..	" " " " thrust washer	4
34	18575..	Magdyno pinion	1
35	14538..	" " nut	1
36	21423..	" " felt washer	1
37	18993..	" " " " retainer	1
38	19352..	" " corrugated washer	1



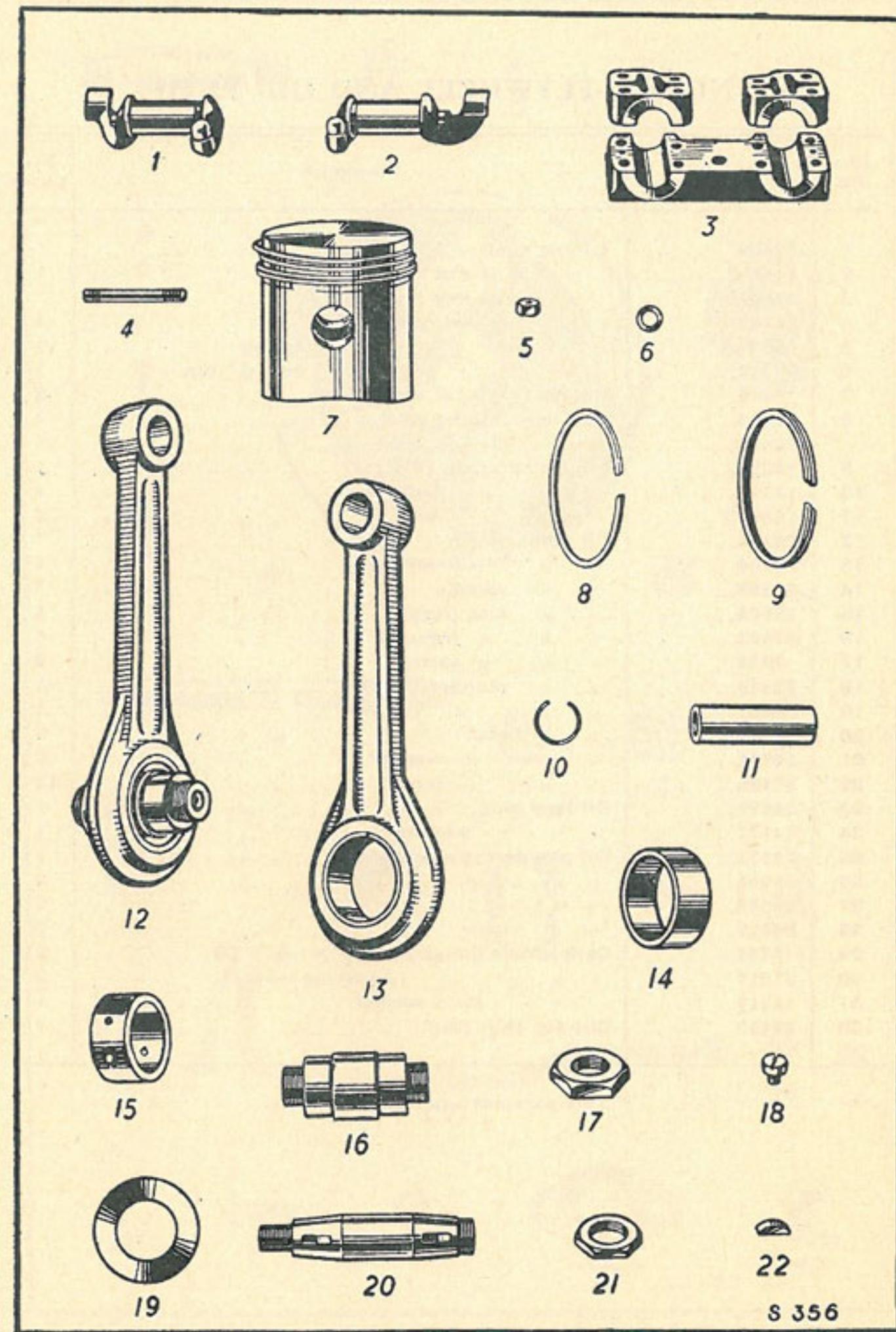
ENGINE—CYLINDER AND HEAD ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
1	34683..	Magdyno strap .. .. .	1
2	19068..	" " trunnion (plain) .. .. .	1
3	19069..	" " " (tapped) .. .. .	1
4	40073..	" " " stud 1/4" dia. .. .. .	1
5	12881..	" " " " " nut .. .. .	1
	5915..	" " " " " washer .. .. .	1
6	23584..	" " anchor stud (crankcase) .. .. .	1
7	19065..	" dowel .. .. .	2
	32551..	" shield .. .. .	1
8	24489..	Cylinder barrel .. .. .	1
9	24494..	" " joint washer .. .. .	1
10	25861..	" " washer for push rod tubes .. .. .	2
11	22604..	Cylinder barrel cover for valve lifter .. .. .	1
12	21869..	" " " joint washer .. .. .	1
13	24496..	" " " stud .. .. .	1
14	17385..	" " " " nut .. .. .	1
15	8634..	" " " " steel washer .. .. .	1
16	25990..	" " " " fibre " .. .. .	1
17	40902..	Cylinder head with valve guides .. .. .	1
18	26198..	" " oil ferrule .. .. .	2
19	24490..	" " joint washer.. .. .	1
20	17601..	" " stud .. .. .	4
21	17602..	" " " nut .. .. .	4
22	107..	" " " washer .. .. .	4
23	25098..	" " cover.. .. .	1
24	21664..	" " " washer .. .. .	1
25	21468..	" " " stud .. .. .	1
26	40977..	" " " " nut .. .. .	1
27	1846..	" " " " washer .. .. .	1
28	16567..	Valve (inlet) .. .. .	1
29	16362..	" (exhaust) .. .. .	1
30	22641..	" guide .. .. .	2
31	19428..	" spring (outer).. .. .	2
32	19427..	" " (inner).. .. .	2
33	35238..	" " collar (top) .. .. .	2
34	28596..	" " " (bottom) .. .. .	2
35	11099..	" split collar .. .. .	2
36	10672..	" stem cap .. .. .	2
37	28088..	Push rod with ends (inlet) .. .. .	1
38	28089..	" " " (exhaust) .. .. .	1
39	15916..	" " end (top) .. .. .	2
40	21863..	" " " (bottom, inlet) .. .. .	1
41	21864..	" " " ( " exhaust) .. .. .	1
42	12865..	" " cup .. .. .	2
43	34399..	" " locknut .. .. .	2
44	21867..	Valve lifter .. .. .	1
45	24495..	" " spindle .. .. .	1
46	21815..	" " spring .. .. .	1



ENGINE—ROCKERS, PISTON AND CONNECTING ROD

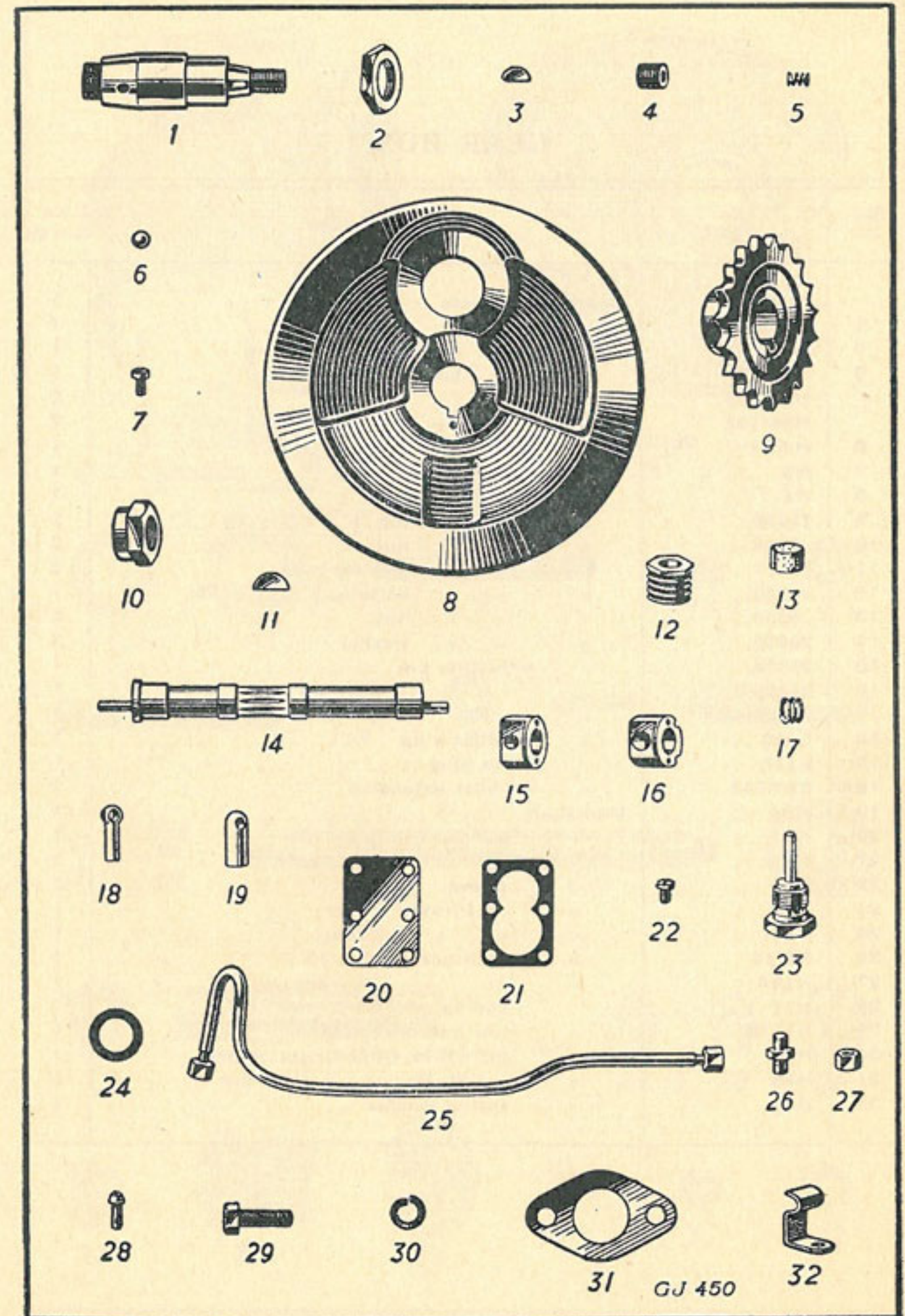
Illus. No.	No. of part.	Description.	No. per set
1	29521..	Rocker (inlet)	1
2	29522..	" (exhaust)	1
3	36379..	" bearing and caps	1
4	10772..	" " stud	8
5	27305..	" " " nut	8
6	9908..	" " " washer	8
7	40220..	Piston c/w rings and gudgeon pin, ratio 7.25:1	1
	40220/20	" complete (.020" oversize)	1
	40220/40	" " (.040" " )	1
8	38772..	Piston ring, top, compression, chrome	1
	38772/20	" " as above, (.020" oversize)	1
	38772/40	" " " (.040" " )	1
	38773..	" " lower, compression	1
	38773/20	" " as above, (.020" oversize)	1
	38773/40	" " " (.040" " )	1
9	38774..	Piston ring (scraper)	1
	38774/20	" " " (.020" oversize)	1
	38774/40	" " " (.040" " )	1
11	38770..	Gudgeon pin	2
10	20363..	" " circlip	1
12	37832..	Connecting rod and big end assembly	1
13	37831..	" " with fixed bush	1
14	*16651..	" " large end fixed bush	1
15	37798..	" " " " floating bush	1
	36017..	S.E. bush for service replacement rod	1
16	37715..	Crank pin	1
17	27082..	" " nut	2
18	16476..	" " " keeper screw	2
19	26707..	" " thrust washer	2
	26839..	" " grub screw	1
20	26903..	Driving shaft	1
21	141545	" " nut	1
22	145633A	" " key (flywheel)	1



### ENGINE—FLYWHEEL AND OIL PUMP

Illus. No.	No. of part.	Description.	No. per set
1	82434..	Timing shaft..	1
2	141545	" " nut	1
3	145633A	" " key (flywheel)	1
4	26703..	" " oil release plug	1
5	26704..	" " " " " " spring	1
6	32019..	" " " " " " ball $\frac{5}{16}$ " dia.	1
7	8718..	Keeper screw for shaft nuts	2
8	32433..	Flywheel (timing side)	1
	30406..	" (driving side)	1
9	14526..	Engine sprocket 19 T.	1
10	11713..	" " nut	1
11	145633	" " key	1
12	24284..	Oil pump worm	1
13	16704..	" " " cork plug	1
14	26328..	" " spindle	1
15	13904..	" " disc (feed)	1
16	27452..	" " " (return)	1
17	7326..	" " " spring	2
18	13906..	" " plunger (feed)	1
19	14461..	" " " (return)	1
20	14456..	" " cover	2
21	14786..	" " " washer	2
22	27196..	" " " screw	12
23	24297..	Oil feed plug..	1
24	24177..	" " " washer	1
25	29431..	Oil pipe to cylinder head	1
26	29065..	" " union	2
27	29066..	" " nut	2
28	29079..	" " nipple	2
29	2545..	Carburettor flange pin, $\frac{5}{16}$ " $\times$ $1\frac{1}{16}$ " $\times$ 26	2
30	27917..	" " " " spring washer	2
31	16318..	" " joint washer	1
32	29455..	Clip for H.T. lead	1

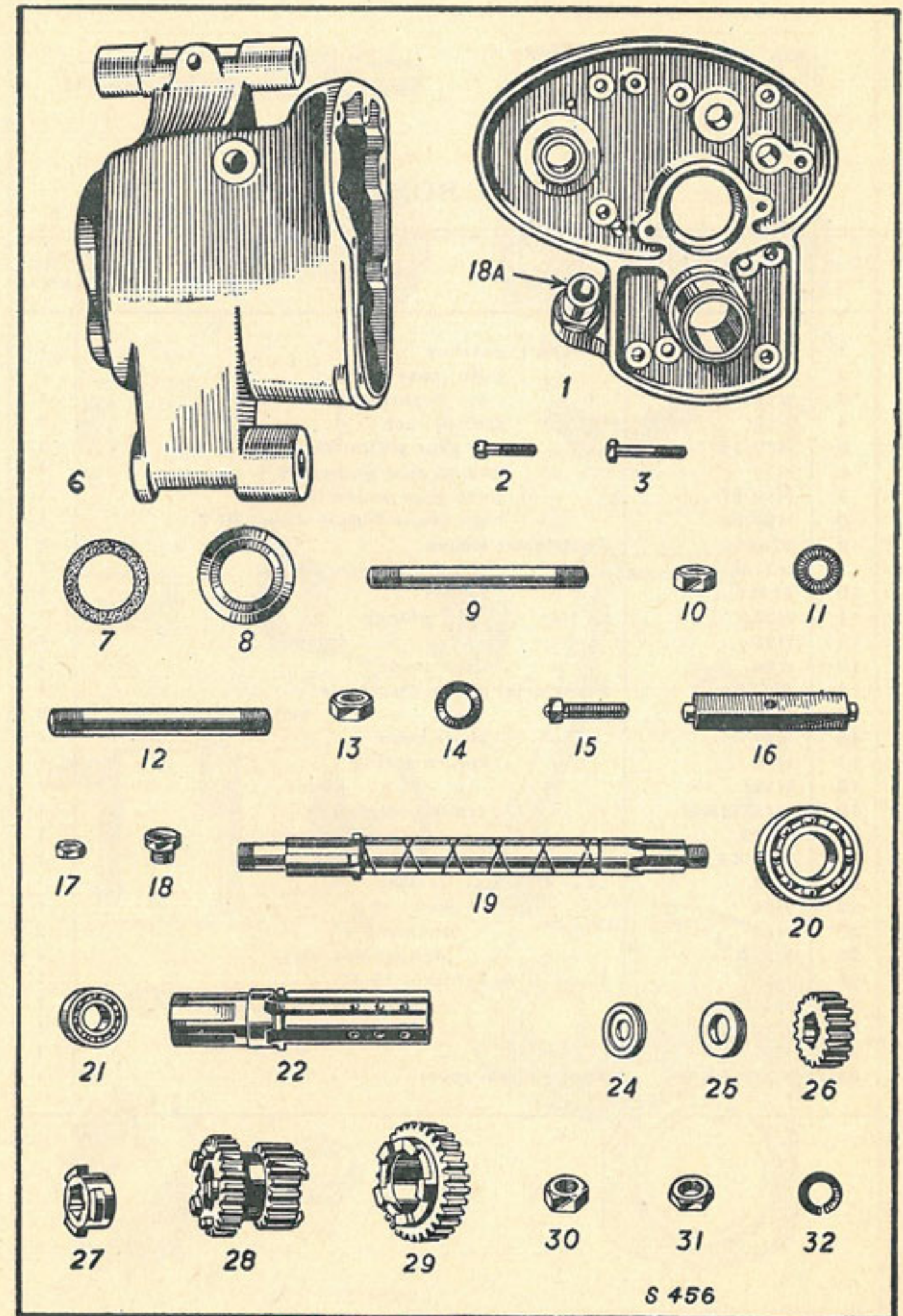
\* This part not supplied separately.





### GEAR BOX

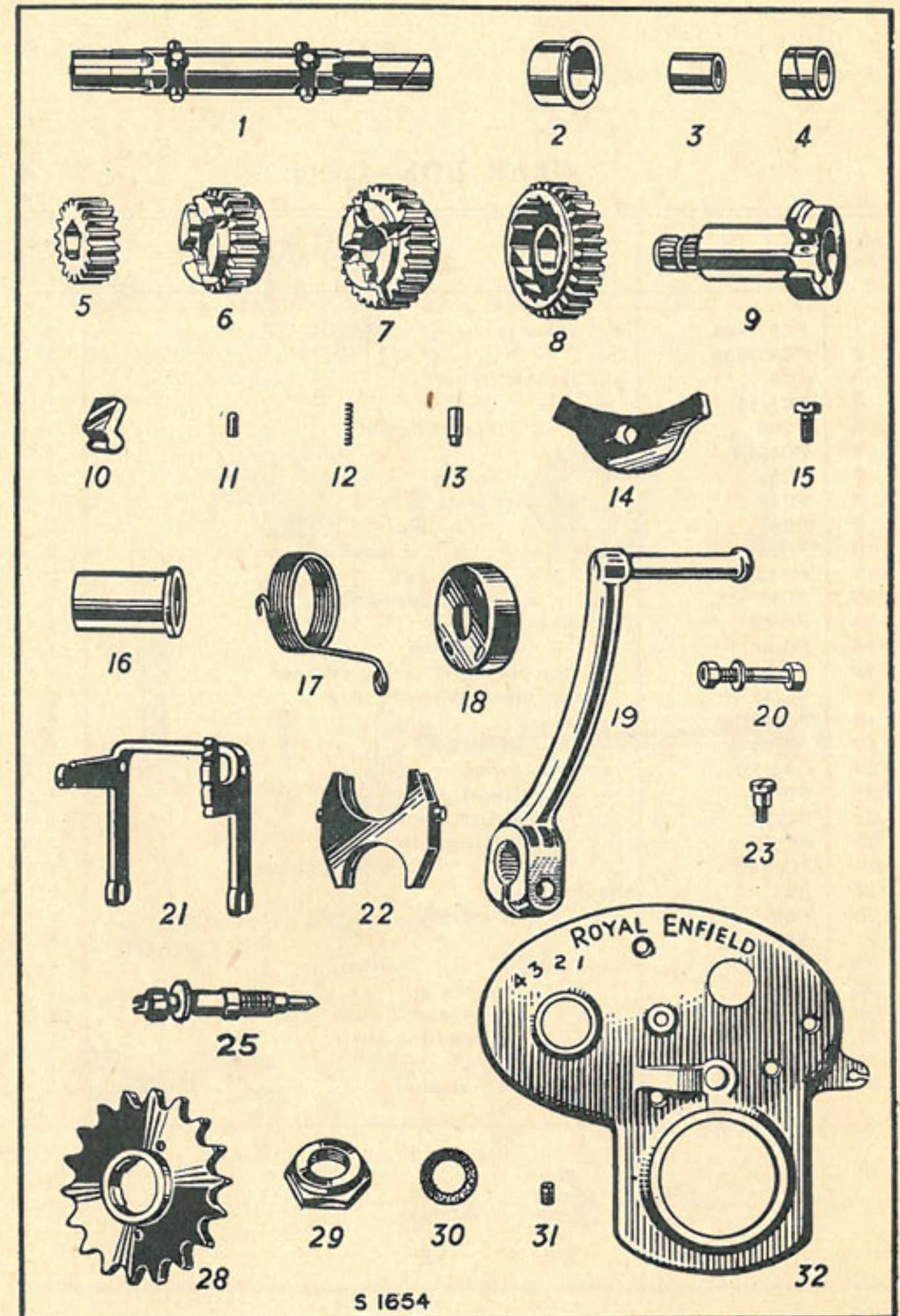
Illus. No.	No. of part.	Description.	No. per set
	32005..	Gearbox complete .. .. .	1
1	37358..	" cover, .. .. .	1
2	FC57/101	" " screw, $\frac{1}{4}$ " $\times$ $1\frac{1}{16}$ " long .. .. .	1
3	H54/107	" " bolt, $\frac{1}{4}$ " $\times$ $1\frac{7}{16}$ " .. .. .	1
	H54/103	" " " $\frac{1}{4}$ " $\times$ $1\frac{3}{16}$ " .. .. .	2
	H54/100	" " " $\frac{1}{4}$ " $\times$ 1" .. .. .	2
6	H2/39	" case .. .. .	1
7	H3	" felt washer .. .. .	1
8	H4	" dished washer .. .. .	1
9	12385..	" fixing stud, top, $\frac{1}{2}$ " $\times$ $5\frac{7}{16}$ " $\times$ 26 .. .. .	1
10	7598..	" " " nut .. .. .	2
11	15511..	" " " locking collar .. .. .	2
12	28903..	" " " bottom, $\frac{5}{8}$ " $\times$ $5\frac{1}{4}$ " $\times$ 26 .. .. .	1
13	8350..	" " " nut .. .. .	2
14	29060..	" " " washer .. .. .	2
15	23619..	" adjusting pin .. .. .	1
16	28805..	" " " trunnion .. .. .	1
17	26997..	" " " $\frac{5}{16}$ " locknut .. .. .	1
18	E140 ..	" oil filler plug .. .. .	1
18	E140 ..	" drain plug .. .. .	1
18A	ENF203	" oil filler extension.. .. .	1
19	H7A ..	Mainshaft, .. .. .	1
20	H5	" ball race (large) .. .. .	1
21	H6	" " " (small) R.M.S.5 .. .. .	1
22	H8	" sleeve .. .. .	1
24	H71	" oil thrower (outer) .. .. .	1
25	H52	" " " (inner) .. .. .	1
26	H9/18	" high gear pinion 18 T... .. .	1
27	H10A..	" " " dog .. .. .	1
28	H11	" sliding gear 25 T. and 21 T. .. .. .	1
29	H12/30	" low gear pinion 30 T. .. .. .	1
30	H55	" nut (R.H. thread), clutch end.. .. .	1
31	H56	" " (L.H. " ), K.S. end .. .. .	1
32	H57	" spring washer .. .. .	1



S 456

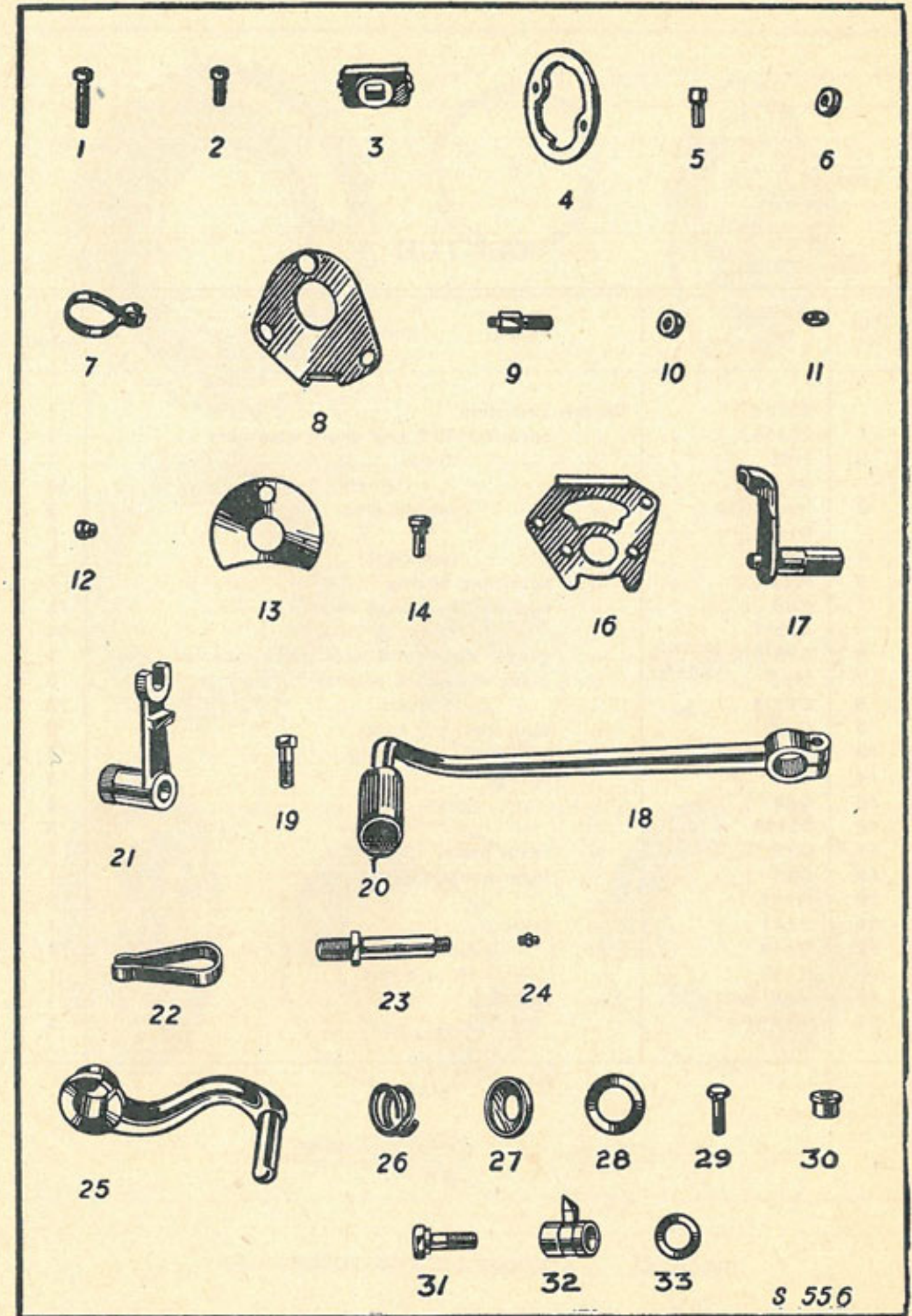
GEAR BOX—Contd.

Illus. No.	No. of part.	Description.	No. per set
1	H13 ..	Layshaft, gearbox .. .. .	1
2	H14 ..	" bush (case end) .. .. .	1
3	H15 ..	" " (kickstart end) .. .. .	1
4	H16 ..	" splined bush .. .. .	1
5	H17/18 ..	" low gear pinion 18 T. .. .. .	1
6	H18 ..	" second gear pinion 23 T. .. .. .	1
7	H19/27 ..	" third gear pinion 27 T. .. .. .	1
8	H20/30 ..	" high gear—f/start wheel 30 T. .. .. .	1
9	37354..	Footstarter sleeve .. .. .	1
	H21A..	" " distance washer .. .. .	1
10	37355..	" pawl .. .. .	1
11	H22A..	" " plunger .. .. .	1
12	H23 ..	" " " spring .. .. .	1
13	H24 ..	" " pivot .. .. .	1
14	37356..	Footstarter sleeve stop plate .. .. .	1
15	37357..	" " " " bolt .. .. .	2
16	H27 ..	" shaft bush .. .. .	1
17	H28 ..	" return spring .. .. .	1
18	H29 ..	" " " cover .. .. .	1
19	H42/42A/S ..	" crank complete .. .. .	1
20	H43S ..	" " pinch bolt and nut .. .. .	1
	G46/KS ..	" " rubber .. .. .	1
21	H33 ..	Gear Operator (inside) .. .. .	1
22	H34 ..	" " fork .. .. .	1
23	H36 ..	" " anchor pin .. .. .	2
25	H61A..	" " plunger box assy. .. .. .	1
28	H49B..	Final drive sprocket 15 T. .. .. .	1
29	H120 ..	" " " locknut .. .. .	1
30	H121 ..	" " " " felt washer .. .. .	1
31	H122 ..	" " " " screw .. .. .	1
32	FC1A/35/NS ..	Foot control cover .. .. .	1



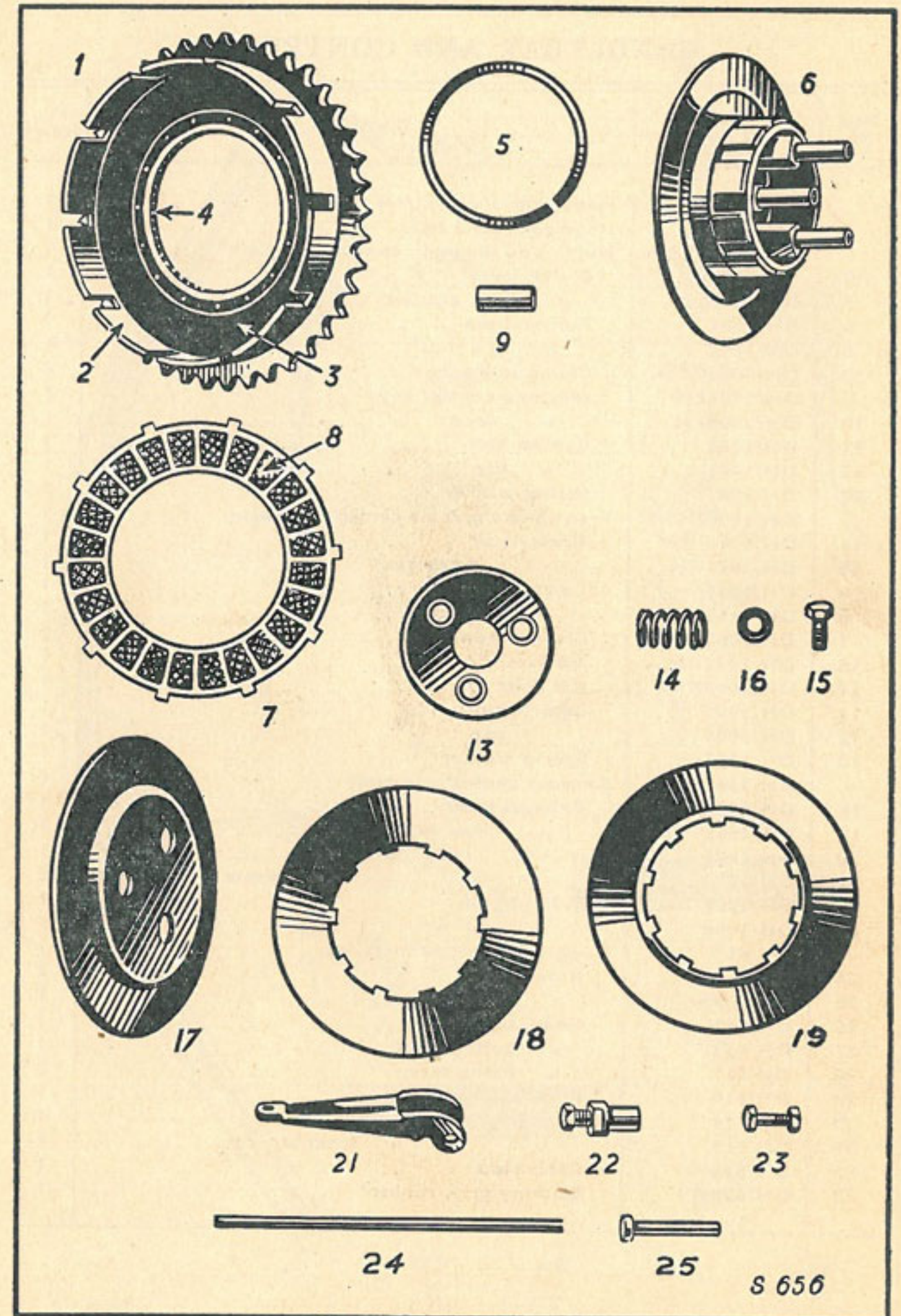
GEAR BOX—Contd.

Illus. No.	No. of part.	Description.	No. per set
1	FC57/101	F/C cover screw, $\frac{1}{4} \times 1 \frac{1}{16}$ .. .. .	4
2	FC57/009	" " " " $\frac{1}{4} \times \frac{9}{16}$ .. .. .	1
3	FC4	" ratchet (inner) .. .. .	1
4	FC1/35	" " (outer) .. .. .	1
5	FC44	" " operating pin .. .. .	1
6	FC55/H	" " " " bush .. .. .	1
7	FC51	" " spring .. .. .	1
8	FC41	" adjuster plate .. .. .	1
9	FC43	" " " pin .. .. .	2
10	FC58	" " " " bush .. .. .	2
11	H113	" " " nut .. .. .	2
12	FC45	" " " spring stop .. .. .	1
13	FC/53	" plate .. .. .	1
14	FC/46	" " spring stop .. .. .	1
16	FC/42	" stop plate and spring retainer .. .. .	1
17	FC/47/H	" operator shaft with lever .. .. .	1
18	FC/30/NS	" lever .. .. .	1
19	FC/30/A	" " pinch bolt .. .. .	1
20	G46/FC	" " rubber .. .. .	1
21	FC/48	" " (short, inside) .. .. .	1
22	FC/52	" " return spring .. .. .	1
23	FC/49	" " fulcrum pin .. .. .	1
24	TC/PZ6	" " " " grease nipple .. .. .	1
25	NS1	Neutral lever .. .. .	1
26	NS2	" " spring .. .. .	1
27	NS3	" " " cap .. .. .	1
28	NS4	" " " washer .. .. .	1
29	NS5	" " stop pin .. .. .	1
30	NS6	" " eccentric bush .. .. .	1
31	NS8	" " securing pin .. .. .	1
32	NS7	Gear indicator .. .. .	1
33	NS9	" " washer .. .. .	1



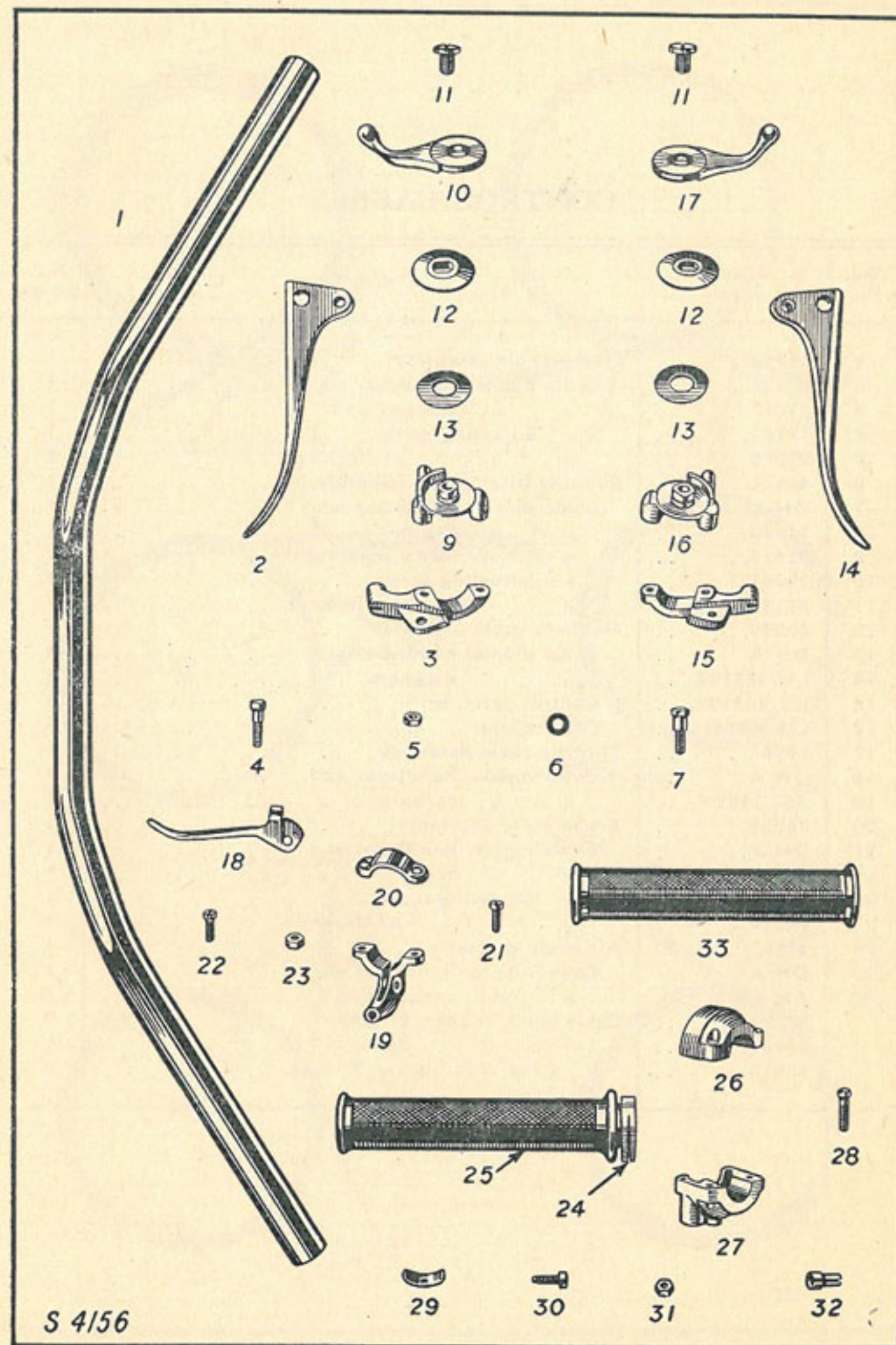
### CLUTCH

Illus. No.	No. of part.	Description.	No. per set
	32826..	Clutch assembly .. .. .	1
1	27535..	" sprocket 42T and drum assembly ..	1
2	H81 ..	" " drum .. .. .	1
	G74A..	" " " rivets .. .. .	15
3	H82-FDA	" " ferodo disc.. .. .	2
	C10 ..	" " " rivet .. .. .	5
4	G74 ..	" " ball cage .. .. .	2
5	H72 ..	" retaining spring .. .. .	1
	G66 ..	" sprocket ball cage rivet .. .. .	15
	32017..	" " balls, $\frac{3}{16}$ " dia. .. .. .	54
6	G68/123/S	" centre drum and back plate assembly ..	1
7	H89 ..	" plate with cork inserts .. .. .	3
8	G67/2..	" " cork insert .. .. .	72
9	G72 ..	" stud distance tube .. .. .	3
13	G71 ..	" plate retaining ring .. .. .	1
14	G78 ..	" spring .. .. .	3
15	G80 ..	" " screw .. .. .	3
16	35889..	" " " washer .. .. .	3
17	G77 ..	" front plate .. .. .	1
18	G75 ..	" intermediate plate (flat) .. .. .	1
19	G75A..	" " " (dished) .. .. .	2
21	E141 ..	" lever .. .. .	1
22	E142 ..	" " adjusting screw and nut .. .. .	1
23	E143 ..	" " bolt and nut .. .. .	1
24	H66/0907	" rod, $9\frac{7}{16}$ " .. .. .	1
25	H66B..	" " pad .. .. .	1



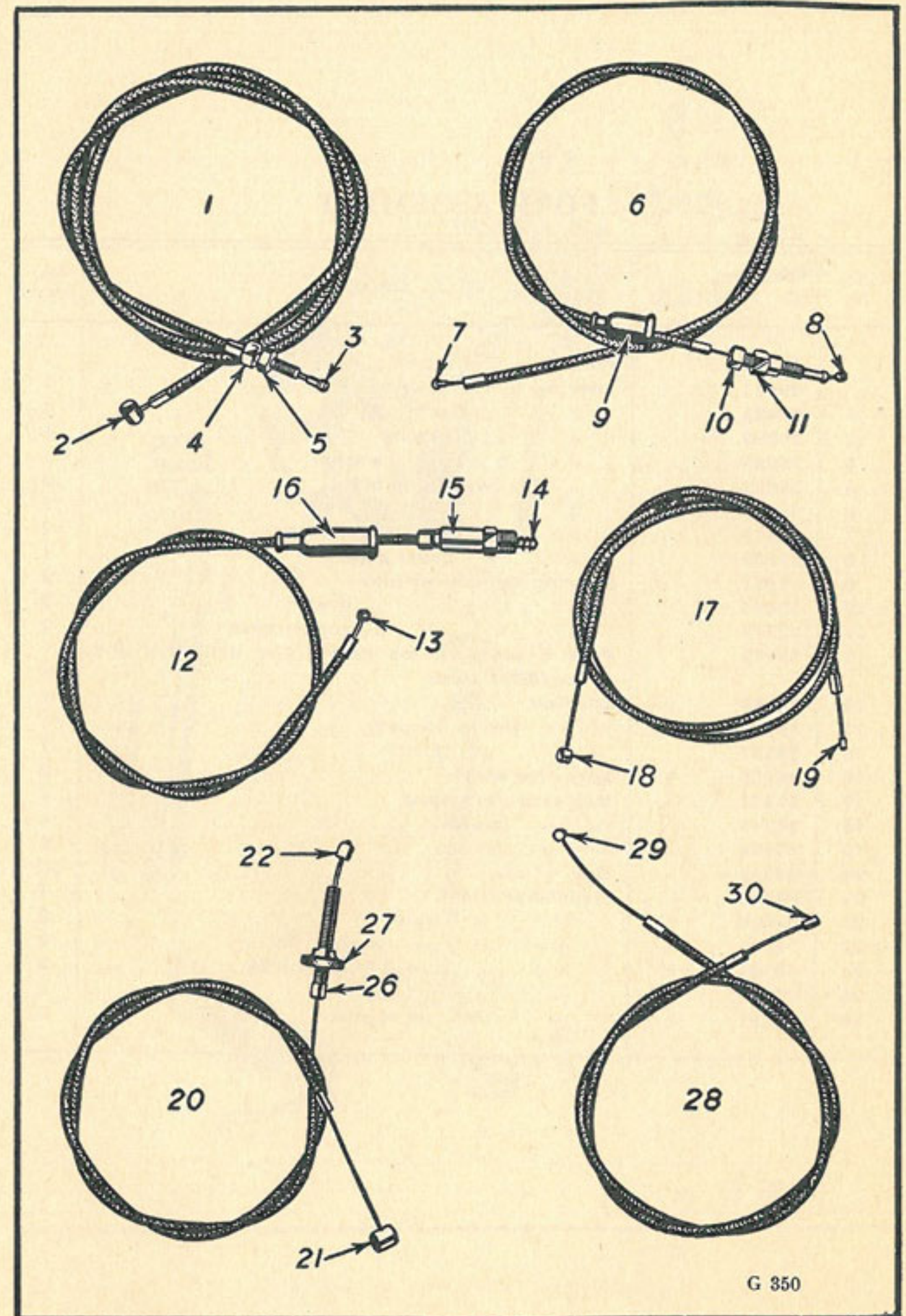
### HANDLEBAR AND CONTROLS

Illus. No.	No. of part.	Description.	No. per set
	40955..	Handlebar c/w controls less cables .. ..	1
1	DH/18001 ..	Handlebar bend only .. ..	1
	DH/100/7P/LH	Clutch and magneto control complete .. ..	1
2	DH/1072LH ..	Clutch lever .. ..	1
3	DH/1077LH ..	" " bracket .. ..	1
4	DH/1101 ..	Fulcrum pin .. ..	1
5	DH/1102 ..	" " nut .. ..	1
7	DH/5000 ..	Clamp screw .. ..	2
9	DH/1001LH ..	Magneto control body .. ..	1
10	DH/1002LH ..	" lever .. ..	1
11	DH/1006 ..	Control bolt .. ..	1
12	DH/1005 ..	" cap .. ..	1
13	DH/1007 ..	Spring washer .. ..	1
	DH/100/7P/RH	Front brake and air control complete .. ..	1
14	DH/1072/RH	Brake lever .. ..	1
15	DH/1077RH ..	" " bracket .. ..	1
4	DH/1101 ..	Fulcrum pin .. ..	1
5	DH/1102 ..	" " nut .. ..	1
7	DH/5000 ..	Clamp screw .. ..	2
16	DH/1001RH ..	Air lever body .. ..	1
17	DH/1002RH ..	Air lever .. ..	1
11	DH/1006 ..	Control bolt .. ..	1
12	DH/1005 ..	" cap .. ..	1
13	DH/1007 ..	Spring washer .. ..	1
	DH/108	Exhaust control complete .. ..	1
18	DH/1062 ..	Exhaust lever .. ..	1
19	DH/1061 ..	" lever bracket .. ..	1
20	DH/1009 ..	" " " clamp .. ..	1
21	DH/1009 ..	" " " " screw .. ..	2
22	DH/1009 ..	Fulcrum pin .. ..	1
23	DH/1063 ..	" " nut .. ..	1
	DH/61	Twist grip control complete .. ..	1
24	DH/611 ..	Rotor .. ..	1
25	DH/619 ..	" rubber .. ..	1
26	DH/617 ..	Body, top half .. ..	1
27	DH/613 ..	" bottom half .. ..	1
28	DH/617 ..	" fixing screw .. ..	2
29	DH/616 ..	Friction spring .. ..	1
30	DH/614 ..	" " screw .. ..	1
31	DH/615 ..	" " " locknut .. ..	1
32	DH/618 ..	Cable stop .. ..	1
33	DH/620 ..	Dummy grip, rubber .. ..	1



### CONTROL CABLES

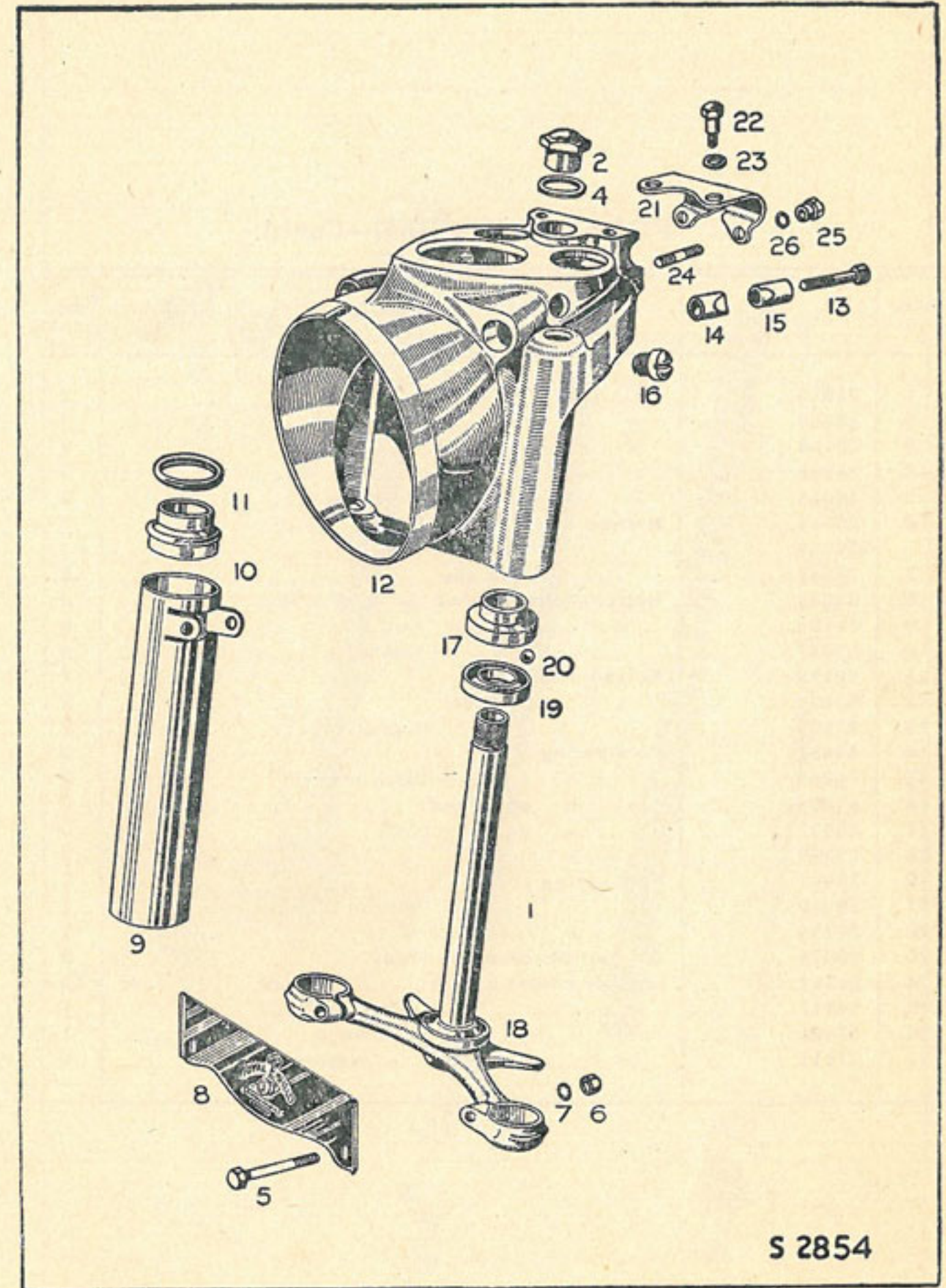
Illus. No.	No. of part.	Description.	No. per set
1	41703..	Clutch cable assembly .. .. .	1
2	DH/J ..	Cable nipple, handlebar end .. .. .	1
3	27017..	" " gearbox end .. .. .	1
4	9283..	" adjusting screw .. .. .	1
5	27000..	" " " locknut .. .. .	1
6	40961..	Exhaust lifter cable assembly .. .. .	1
7	DH/D ..	Cable nipple, handlebar end .. .. .	1
8	21800..	" " engine " .. .. .	1
9	27917..	" " screw cover .. .. .	1
10	29045..	" adjusting screw .. .. .	1
11	33131..	" " " locknut .. .. .	1
12	40960..	Magneto cable assembly .. .. .	1
13	DH/A ..	Cable nipple, handlebar end .. .. .	1
14	LU/455788	" " magneto " .. .. .	1
15	LU/463107	Control parts, set .. .. .	1
16	LU/M2841/4	Cap, rubber .. .. .	1
17	40958..	Throttle cable assembly .. .. .	1
18	DH/A ..	Cable nipple, handlebar end .. .. .	1
19	AM/1482	" " carburettor " .. .. .	1
20	40959..	Brake cable assembly .. .. .	1
21	DH/J ..	Cable nipple, handlebar end .. .. .	1
22	38031..	" " brake " .. .. .	1
26	38032..	" adjusting screw .. .. .	1
27	14980..	" " " locknut .. .. .	1
28	40957..	Air cable assembly .. .. .	1
29	DH/A ..	Cable nipple, handlebar end .. .. .	1
30	AM/1482	" " carburettor " .. .. .	1
	35604..	Cable band, rubber, 2" long .. .. .	2
	35604..	" " " 3½" " .. .. .	1
	29610..	" strap with buckle, 7" long .. .. .	2



G 350

### FORK ASSEMBLY

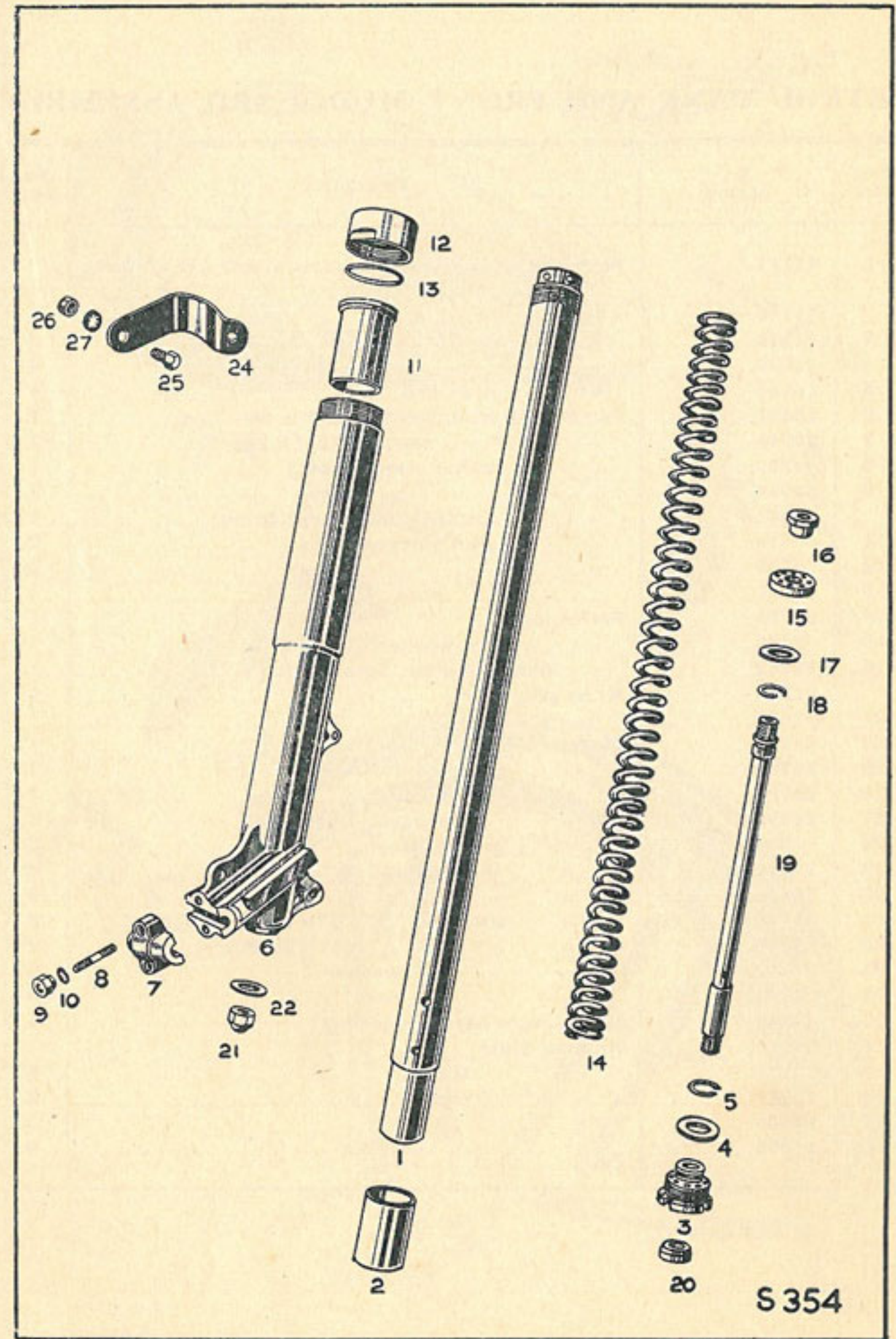
Illus. No.	No. of part.	Description.	No. per set
	38840..	Fork assy., c/w steering stem .. .. .	1
	39432..	Steering stem c/w cover tubes .. .. .	1
1	39433..	" " less " " .. .. .	1
2	36094..	" " locknut .. .. .	1
4	36095..	" " " washer .. .. .	1
5	39038..	" crown clamp bolt .. .. .	2
6	27944..	" " " nut .. .. .	2
7	27917..	" " " washer .. .. .	2
8	39639..	" " cover plate .. .. .	1
9	38881..	Steering stem cover tube .. .. .	2
10	38844..	" " " bush .. .. .	2
11	38877..	" " " rubber bush .. .. .	2
12	38889..	Fork head headlamp casing c/w ball race and handlebar studs .. .. .	1
13	38888..	Clip bolt .. .. .	1
14	38886..	" " sleeve (tapped) .. .. .	1
15	38887..	" " " (plain) .. .. .	1
16	38968..	Fork plug screw .. .. .	2
17	27248..	Ball race (fork head) .. .. .	1
18	27249..	" " (crown) .. .. .	1
19	34085..	" " (frame) .. .. .	2
20	32018..	Ball, $\frac{1}{8}$ " dia. .. .. .	38
21	38895..	Handlebar clip .. .. .	1
22	35699..	" " screw .. .. .	2
23	8894..	" " " washer .. .. .	2
24	36304..	" " stud $\frac{5}{16}$ " $\times$ $1\frac{3}{16}$ " $\times$ 26 .. .. .	2
25	26168..	" " " nut .. .. .	2
26	14691..	" " " washer .. .. .	2



S 2854

FORK ASSEMBLY—Contd.

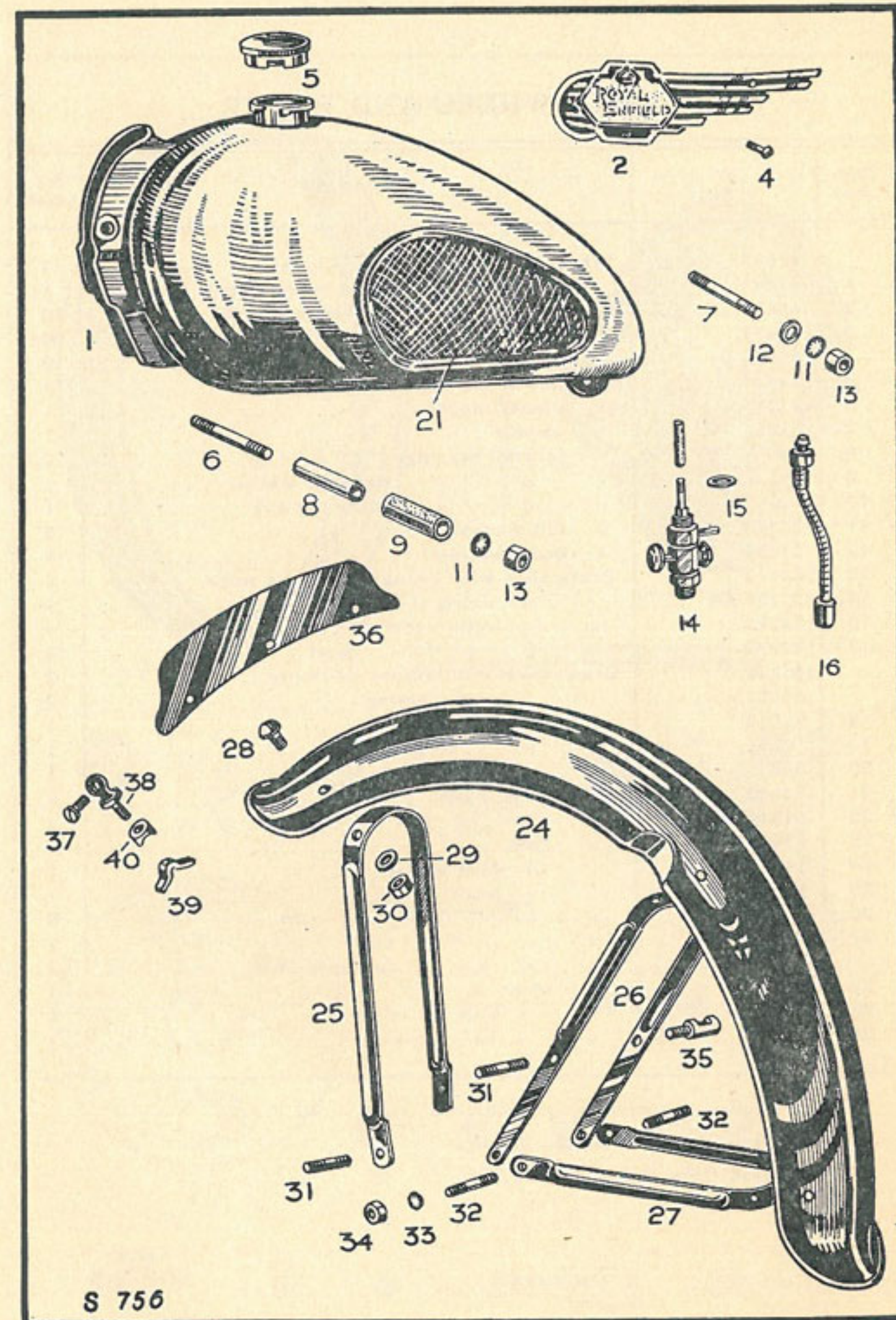
Illus. No.	No. of part.	Description.	No. per set
1	38970..	Main tube (top, fixed)	2
2	38156..	" " bush	2
3	38138..	" " valve port	2
4	38073..	" " " plate	2
5	40058..	" " " circlip	2
6	38148..	Bottom tube and lug R.H.	1
	38066..	" " " " L.H.	1
7	38593..	" " lug cap	2
8	38063..	Bottom tube lug stud $\frac{5}{16}'' \times 1\frac{3}{8}'' \times 22$	4
9	34705..	" " " " nut	4
10	27917..	" " " " washer	4
11	36176..	Bottom tube bush	2
12	38808..	" " oil seal	2
13	37923..	" " " " washer	2
14	40587..	Fork spring	2
15	38069..	" " guide (bottom, bronze)	2
16	41004..	" " guide nut	2
17	38072..	" " oil valve plate	2
18	37886..	" " " " " circlip	2
19	38067..	Fork spring stud	2
21	38080..	" " " nut (bottom of stud)	2
22	34790..	" " " washer	2
20	38075..	Oil control collar (on stud)	2
24	39711..	Licence holder bracket	1
25	14447..	" " " pin	1
26	27001..	" " " nut	1
27	27917..	" " " washer	1





### PETROL TANK AND FRONT MUDGUARD ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
1	41701..	Petrol tank with knee grips less motifs and all loose fittings .. .. .	1
	41745..	" " motif, R.H. .. .. .	1
2	41746..	" " " L.H. .. .. .	2
4	32020..	" " " screw .. .. .	4
5	15941..	" " " filler cap .. .. .	1
6	25336..	Petrol tank stud, front, $\frac{3}{8}$ " $\times$ 3" $\times$ 26 .. .. .	1
7	20945..	" " " rear, $\frac{3}{8}$ " $\times$ 2 $\frac{1}{2}$ " $\times$ 26 .. .. .	1
8	34862..	" " " buffer sleeve tube .. .. .	1
9	34861..	" " " " assy. .. .. .	1
	15641..	" " " distance piece (rear fixing) .. .. .	1
11	27918..	" " " stud washers (front) .. .. .	2
12	6740..	" " " " (rear) .. .. .	2
13	26995..	" " " nuts .. .. .	4
14	36583..	Petrol tap .. .. .	1
15	5662..	" " " fibre washer .. .. .	1
16	41849..	" " " pipe complete, Sureflex 10 $\frac{1}{2}$ " .. .. .	1
	41522..	" " " " .. .. .	1
21	41521..	Knee grip (R.H.) .. .. .	1
24	38540..	" " (L.H.) .. .. .	1
25	38796..	Mudguard .. .. .	1
26	38797..	" " stay (front) .. .. .	1
27	38798..	" " " (centre) .. .. .	1
28	1083..	" " " (rear) .. .. .	1
29	27916..	" " " bolt (to stay) .. .. .	6
30	26998..	" " " washer .. .. .	6
31	38149..	" " " nut .. .. .	6
32	38150..	" " " stay stud $\frac{5}{16}$ " $\times$ $\frac{7}{8}$ " $\times$ 22 B.S.F. .. .. .	3
33	27917..	" " " " " $\frac{5}{16}$ " $\times$ 1" $\times$ 22 B.S.F. .. .. .	2
34	27944..	" " " " washer .. .. .	6
35	38387..	" " " " nut .. .. .	6
36	38485..	Brake cable adjuster carrier .. .. .	1
37	5171..	Number plate .. .. .	1
38	14904..	" " " screw .. .. .	3
39	14906..	" " " clip .. .. .	3
40	14905..	" " " nut .. .. .	3
		" " " packing .. .. .	3



S 756

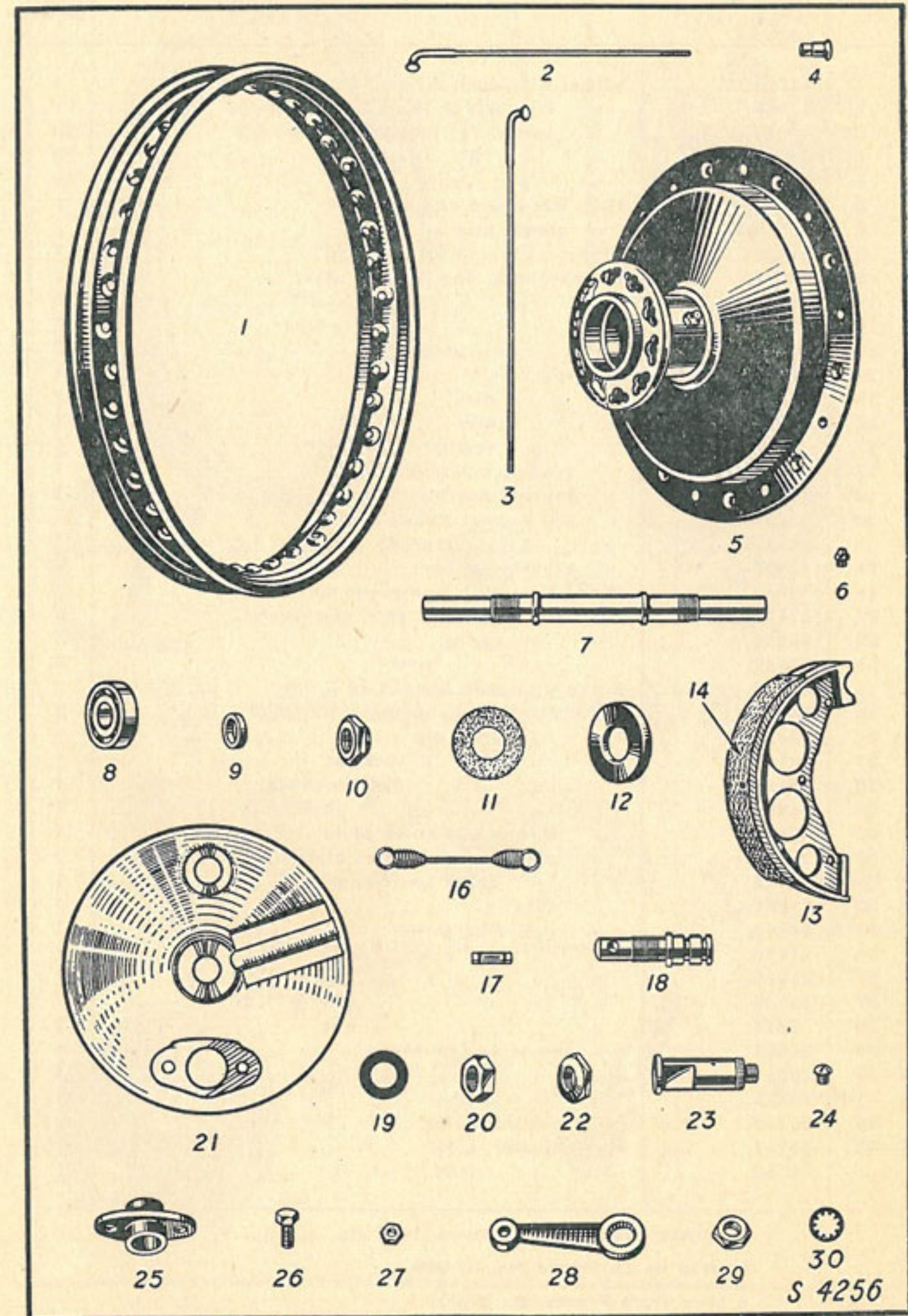
### FRONT WHEEL AND BRAKE

Illus. No.	No. of part.	Description.	No. per set
	41092..	Wheel with hub brake, less tyre .. ..	1
1	41093..	" rim WM 2-18, chromium plated .. ..	1
2	*40636..	" spoke, 6 $\frac{1}{8}$ " long $\times$ 10G butted 8G .. ..	20
3	*29212..	" " 8" " " " " " .. ..	20
4	*29206..	" " nipple .. ..	40
5	31344..	Hub and brake drum with lubricator .. ..	1
6	TC/PZ6	" grease nipple .. ..	1
7	31345..	" spindle .. ..	1
8	SKF/RLS5	" journal bearing, $\frac{5}{8}$ " $\times$ 1 $\frac{9}{16}$ " $\times$ $\frac{7}{16}$ " .. ..	2
9	30538..	" " " distance washer .. ..	1
10	31352..	" " " retaining nut .. ..	1
11	21466..	" felt washer .. ..	2
12	21930..	" dust excluder .. ..	1
13	†38042..	Brake shoe with lining and spring posts .. ..	2
14	†37786BX	" " lining (1 pair, c/w rivets) .. ..	1
16	†29236..	" " return spring .. ..	4
17	†29237..	" " " post .. ..	4
	§41342..	Brake shoe with bonded on lining.. ..	2
	§26033..	" " return spring .. ..	2
18	31348..	" " pin .. ..	1
19	17551..	" " washer .. ..	1
20	28715..	" " locknut, $\frac{5}{8}$ " $\times$ 26 .. ..	1
21	34906..	" cover plate .. ..	1
22	31347..	" " " nut .. ..	1
23	27067..	" cam .. ..	1
24	14472..	" " plug screw .. ..	1
25	26836..	" " bush .. ..	1
26	252..	" " " pin, $\frac{1}{4}$ " $\times$ $\frac{3}{4}$ " $\times$ 26 .. ..	2
27	7916..	" " " nut .. ..	2
	37906..	" " " spring washer .. ..	2
28	31709..	" lever .. ..	1
29	10314..	" " nut, $\frac{7}{16}$ " dia. .. ..	1
30	14613..	" " spring washer .. ..	1

\* Spokes and nipples screwed .140" dia.  $\times$  40 T.P.I.

† Used up to Frame No. 37,900.

§ Used from Frame No. 37,901.



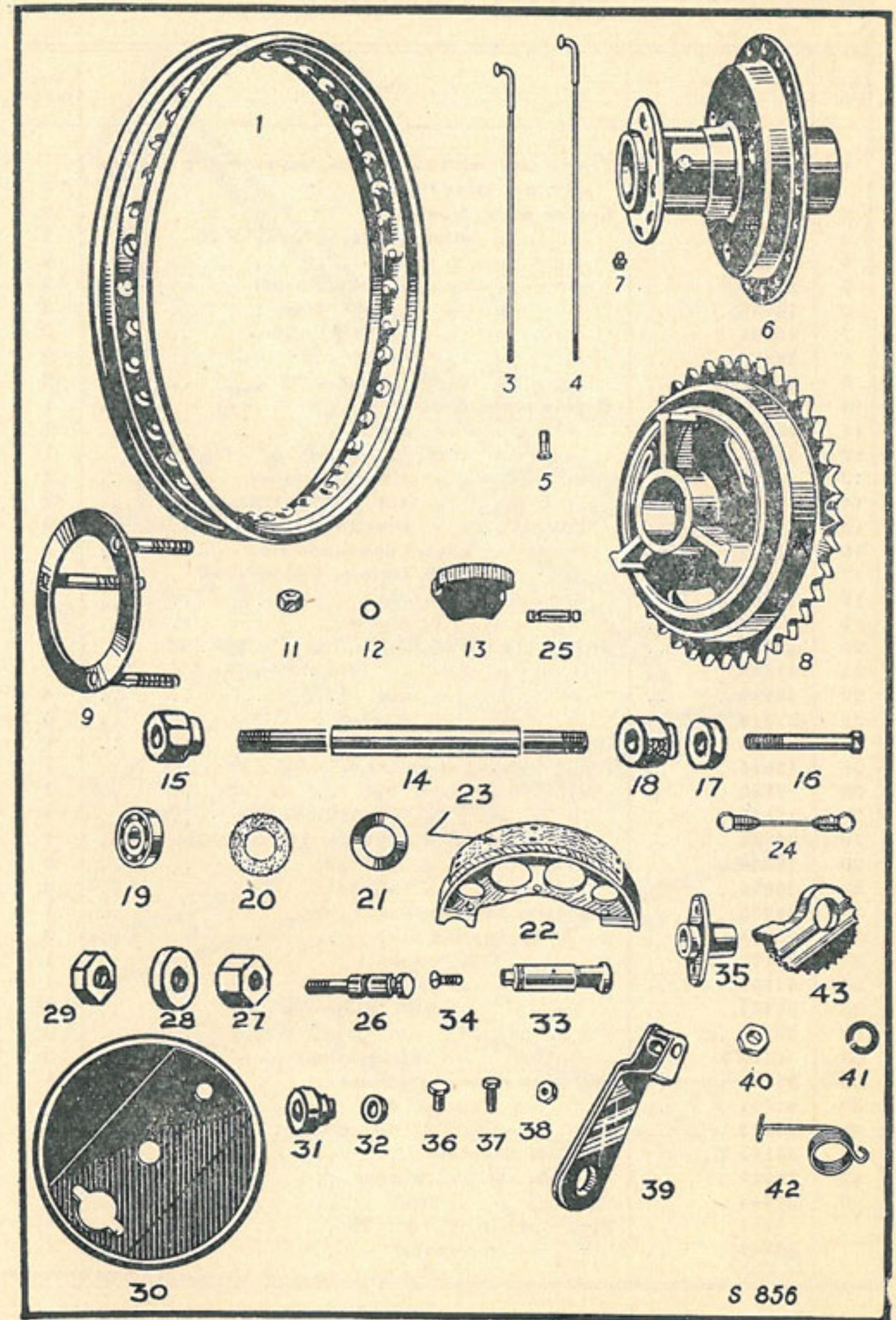
S 4256

Illus. No.	No. of part.	Description.	No. per set
1	41094..	Wheel with cush drive and brake (less tyre)	1
	41093..	" rim WM 2-18 chromium plated	1
3	*41095..	" spoke, 7 $\frac{1}{4}$ " long 10G butted 8G	20
4	*29212..	" " 8" " " " "	20
5	*29206..	" " nipple	40
6	31987..	Hub, less drum and sprocket	1
7	TC/PZ6	" grease nipple	1
8	31990..	Brake drum and sprocket, 38T	1
9	40794..	Sprocket lock ring and pin assy.	1
11	26158..	" " " " " nut	3
12	14691..	" " " " " washer	3
13	26193..	" cush rubber	6
14	31991..	Hub spindle	1
15	28832..	" " nut	1
16	38965..	" " bolt	1
17	6250..	" " washer	1
18	38917..	" spacing collar (knurled)	1
19	SKF/RLS5	" journal bearing, $\frac{5}{8}$ " x $1\frac{9}{16}$ " x $\frac{7}{16}$ "	2
20	21466..	" felt washer (brake side, $\frac{13}{16}$ " x $1\frac{5}{8}$ " x $\frac{3}{16}$ ")	1
	33415..	" " " (speedo. side, $\frac{7}{8}$ " x $1\frac{9}{16}$ " x $\frac{3}{16}$ ")	1
21	31996..	" grease retainer..	1
22	†38042..	Brake shoe with lining and spring posts	2
23	†37786BX	" " lining (1 pair, c/w rivets)	1
24	†29236..	" " spring	4
25	†29237..	" " " post	4
	§41342..	Brake shoe with bonded on lining..	2
	§26033..	" " return spring	2
26	38916..	" " pivot pin	1
27	40649..	" " " " locknut	1
28	15111..	" " " " outer washer	1
29	33864..	" " " " locknut	1
30	35506..	" torque and cover plate	1
31	30538..	" plate sleeve (behind plate)	1
32	38918..	" " collar (outside plate)	1
33	27086..	" cam	1
34	14472..	" " plug screw	1
35	27980..	" " " bush	1
36	26309..	" " " " pin $\frac{1}{4}$ " x $\frac{9}{16}$ " x 26	1
37	35140..	" " " " " $\frac{1}{4}$ " x $\frac{13}{16}$ " x 26	1
38	7916..	" " " " " nut	2
39	23371..	" lever and trunnion	1
40	10314..	" " nut, $\frac{7}{16}$ " dia.	1
41	14613..	" " washer	1
42	35139..	" return spring..	1
43	33781..	Hub adjuster, L.H.	1
	33780..	" " R.H.	1

\* Spokes and Nipples screwed .140" dia. x 40 T.P.I.

† Used up to Frame No. 37,900.

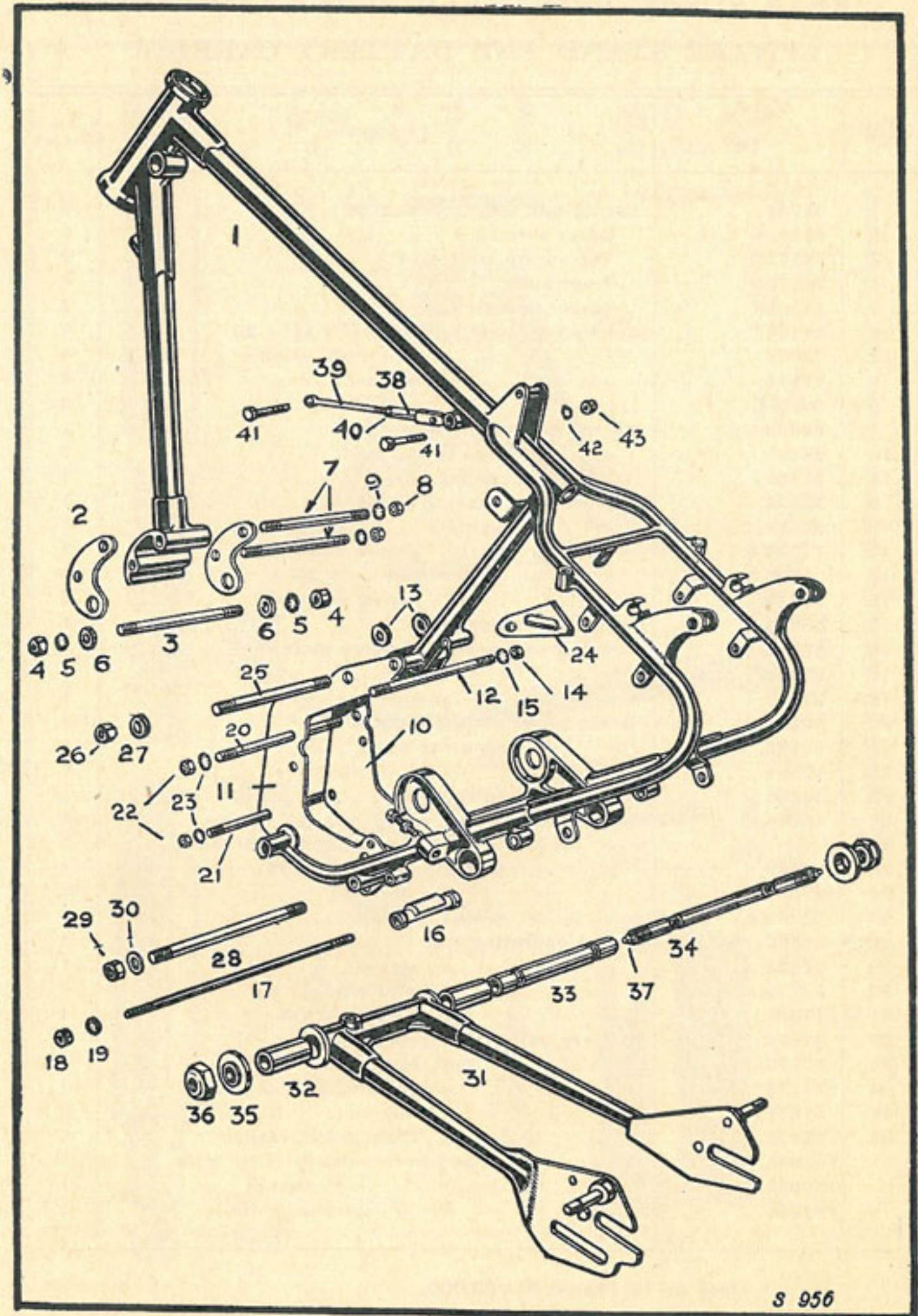
§ Used from Frame No. 37,901.



S 856

FRAME ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
1	39850..	Frame assy. with head races, less swinging arm and all other loose fittings .. .. .	1
2	39006..	Engine plate, front .. .. .	2
3	39817..	" " stud, frame, $\frac{9}{16}$ " $\times$ $4\frac{1}{8}$ " $\times$ 26 .. .. .	1
4	20198..	" " " nut .. .. .	2
5	29059..	" " " washer, s'proof .. .. .	2
6	14455..	" " " " plain .. .. .	2
7	10641..	" " " $\frac{3}{8}$ " $\times$ $3\frac{1}{8}$ " $\times$ 26 .. .. .	2
8	26995..	" " " nut .. .. .	2
9	27918..	" " " washer .. .. .	2
10	40850..	Engine plate, rear, R.H. .. .. .	1
11	40849..	" " " L.H. .. .. .	1
12	12649..	" " stud, frame, top, $\frac{7}{16}$ " $\times$ $5\frac{3}{16}$ " $\times$ 26 .. .. .	1
13	5133..	" " " distance washer .. .. .	2
14	1898..	" " " nut .. .. .	2
15	27919..	" " " shakeproof washer .. .. .	2
16	35060..	" " " spacer and stand stop .. .. .	1
17	37138..	" " stud, bottom, $\frac{3}{8}$ " $\times$ $9\frac{1}{4}$ " $\times$ 26 .. .. .	1
18	26995..	" " " nut .. .. .	2
19	27918..	" " " washer .. .. .	2
20	28804..	Engine plate stud, C'case, top, $\frac{3}{8}$ " $\times$ $5\frac{1}{8}$ " $\times$ 26 .. .. .	1
21	11186..	" " " " bottom, $\frac{3}{8}$ " $\times$ $5\frac{1}{4}$ " $\times$ 26.. .. .	1
22	26995..	" " " nut .. .. .	4
23	27918..	" " " washer .. .. .	4
24	40973..	Gearbox adjustment plate .. .. .	1
25	12385..	" fixing stud, top, $\frac{1}{2}$ " $\times$ $5\frac{3}{8}$ " $\times$ 26 .. .. .	1
26	7598..	" " " nut .. .. .	2
27	15511..	" " " locking collar .. .. .	2
28	25958..	" " " bottom, $\frac{5}{8}$ " $\times$ $5\frac{1}{4}$ " $\times$ 26 .. .. .	1
29	8350..	" " " nut .. .. .	2
30	29060..	" " " washer .. .. .	2
31	39835..	Chainstay assy. bushed .. .. .	1
32	33785..	" bearing bush .. .. .	2
33	37761..	" " tube .. .. .	1
34	37762..	" " stud .. .. .	1
35	33787..	" " thrust washer .. .. .	2
36	38894..	" " nut .. .. .	2
37	TC/PZ6	" " grease nipple .. .. .	2
38	35373..	Cyl. head steady eye sleeve.. .. .	1
39	41042..	" " " " bolt .. .. .	1
40	35732..	" " " " locknut .. .. .	1
41	31162..	Eye bolt att. stud .. .. .	1
42	27917..	" " " " washer .. .. .	2
43	27944..	" " " " nut .. .. .	2
	4281..	Fork stop pin, $\frac{1}{4}$ " $\times$ $\frac{3}{8}$ " $\times$ 26 .. .. .	1
	35889..	" " " washer .. .. .	1



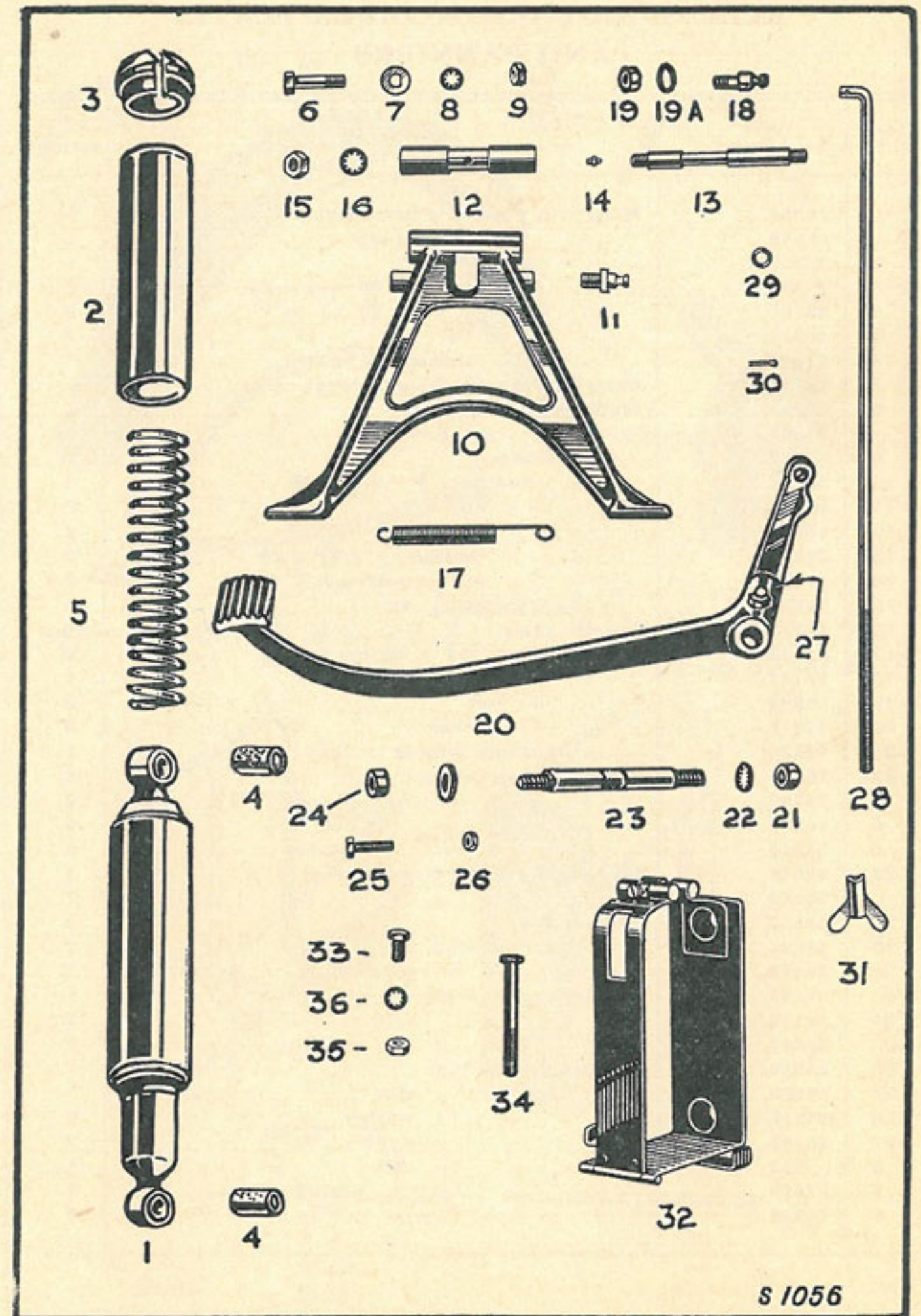
S 956

REAR SUSPENSION, REAR BRAKE CONTROL,  
CENTRE STAND AND BATTERY CARRIER

Illus. No.	No. of part.	Description.	No. per set
1	41203..	Spring box assy. c/w bushes .. .. .	2
2	41203B	Outer shroud .. .. .	2
3	38573D	Top spring abutment .. .. .	2
4	38573G	Pivot bush .. .. .	4
5	41203F	Suspension spring .. .. .	2
6	34103..	Spring box pivot pin (top) $\frac{5}{16}$ " $\times$ $1\frac{1}{2}$ " $\times$ 20 .. .. .	2
7	33783..	" " " " " lock washer .. .. .	4
8	27918..	" " " " " washer .. .. .	4
9	DE394	" " " " " nut $\frac{5}{16}$ " $\times$ 20 .. .. .	4
	38823..	Centre stand with spring post .. .. .	1
10	38152..	" " less spring post .. .. .	1
11	36861..	" " spring post .. .. .	1
12	33824..	" " bearing sleeve .. .. .	1
13	34113..	" " spindle .. .. .	1
14	TC/PZ6	" " " grease nipple.. .. .	1
15	1898..	" " " nut $\frac{7}{16}$ " $\times$ 26 .. .. .	2
16	27919..	" " " spring washer .. .. .	2
17	38898..	" " spring .. .. .	1
18	38820..	Stand spring post (on engine plate) .. .. .	1
19	27001..	" " " nut, $\frac{7}{16}$ " .. .. .	1
19A	27917..	" " " washer .. .. .	1
20	38205..	Brake pedal with greaser .. .. .	1
21	26995..	" " securing nut $\frac{3}{8}$ " $\times$ 26 .. .. .	1
22	15641..	" " " washer .. .. .	1
23	34136..	" " fulcrum stud .. .. .	1
24	10314..	" " " nut $\frac{7}{16}$ " .. .. .	1
24A		" " " s'proof washer .. .. .	1
25	4860..	" " stop pin, $\frac{1}{4}$ " $\times$ $1\frac{1}{16}$ " $\times$ 26 .. .. .	1
26	27000..	" " " locknut .. .. .	1
27	TC/PZ6	" " grease nipple .. .. .	1
28	33860..	Brake operating rod .. .. .	1
29	14891..	" " " washer, $\frac{5}{16}$ " .. .. .	1
30	30779..	" " " split pin, $\frac{1}{16}$ " $\times$ $\frac{3}{4}$ " .. .. .	1
31	17691..	" " " adjusting nut .. .. .	1
32	34191..	Battery carrier complete .. .. .	1
33	37175..	" " bolt, top, $\frac{5}{16}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	1
34	*37176..	" " " bottom, $\frac{5}{16}$ " $\times$ $2\frac{1}{16}$ " $\times$ 26 .. .. .	1
35	27001..	" " " nut .. .. .	2
36	27917..	" " " shakeproof washer .. .. .	2
	†41945..	" " " and horn bolt, $\frac{5}{16}$ " $\times$ $4\frac{5}{8}$ " $\times$ 26 .. .. .	1
	†22937..	" " " " washer .. .. .	1
	†41956..	" " " " distance piece .. .. .	1

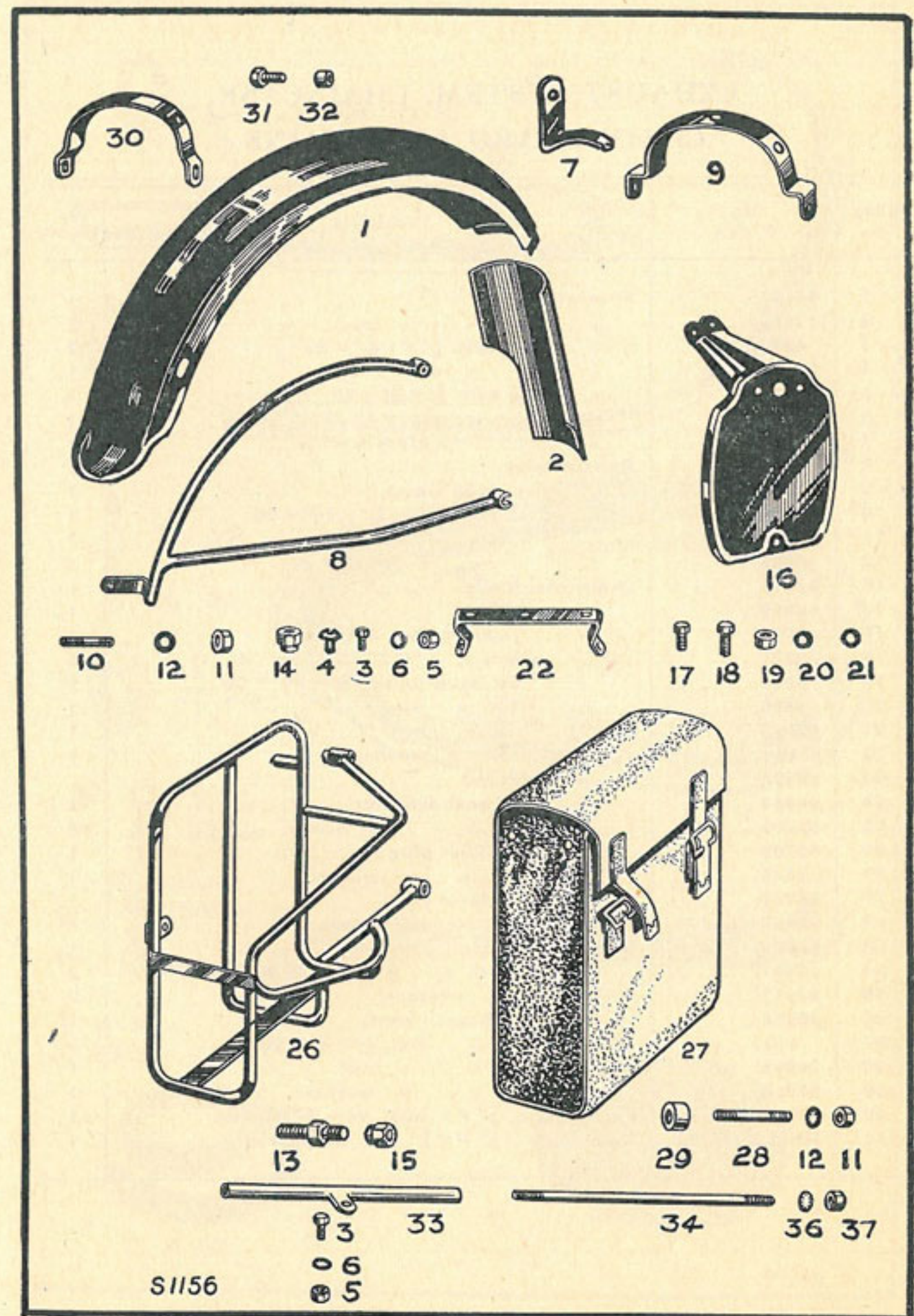
\* Used up to Frame No. 38,000.

† Used from Frame No. 38,001.



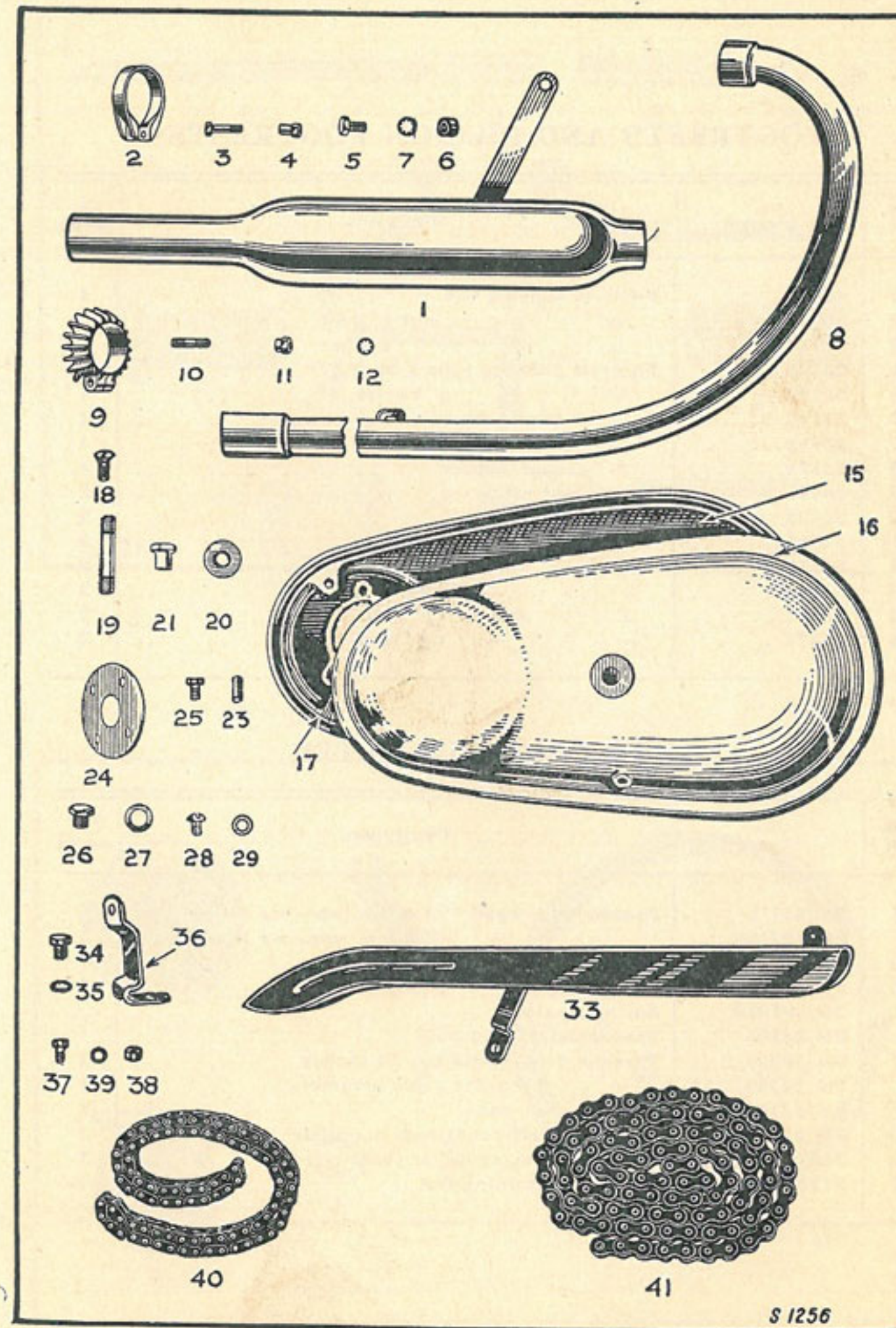
### REAR MUDGUARD, NUMBER PLATE, AND PANNIERS

Illus. No.	No. of part.	Description.	No. per set
	38364..	Mudguard (fixed and detachable halves) ..	1
1	38455..	" (detachable half) ..	1
2	38357..	" (fixed half) ..	1
3	251..	" bolt, $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 (hex. hd.) ..	3
4	38767..	" " $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 (rd. hd.) ..	3
5	26998..	" " nut ..	7
6	27916..	" " shakeproof washer ..	7
7	38817..	Mudguard bracket (to seat tube) ..	1
8	37261..	Mudguard carrier R.H. ..	1
	37262..	" " L.H. ..	1
9	38459..	Carrier bridge ..	1
10	36072..	" stud (top) $\frac{3}{8}$ " $\times$ $2\frac{3}{16}$ " $\times$ 26..	2
11	26995..	" " nut ..	2
12	15641..	" " washer ..	2
13	37256..	" " (bottom) $\frac{1}{2}$ " $\times$ $2\frac{1}{4}$ " $\times$ 26 ..	2
14	13494..	" " nut (shouldered) $\frac{3}{8}$ " dia. ..	2
15	20356..	" " " $\frac{1}{2}$ " dia. ..	2
16	40573..	Number plate ..	1
17	1083..	Plate bolt, $\frac{1}{4}$ " $\times$ $\frac{3}{8}$ " $\times$ 26 (top fixing) ..	2
18	38767..	" " $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 (bottom)..	1
19	26998..	" " nut ..	3
20	27916..	" " washer ..	3
21	18229..	" distance washer ..	1
22	16183..	" support strap ..	1
4	38767..	" " " bolt, $\frac{1}{4}$ " $\times$ $\frac{3}{16}$ " $\times$ 26 ..	2
5	26998..	" " " nut ..	2
6	27916..	" " " washer ..	2
26	39648..	Mudguard and pannier carrier R.H. ..	1
	39649..	" " " L.H. ..	1
27	38559..	Pannier bag ..	2
28	38497..	" carrier stud, top, $\frac{3}{8}$ " $\times$ $3\frac{7}{16}$ " ..	2
29	38498..	" " " collar (top) ..	2
30	39593..	Pannier carrier bridge ..	1
31	10142..	" " " pin ..	2
32	39647..	" " " collar ..	2
33	39644..	Pannier support tube ..	1
34	36089..	" " " stud ..	1
36	27918..	" " " washer ..	2
37	26995..	" " " nut ..	2
3	251..	" " " bolt ..	1
6	27916..	" " " washer ..	1
5	26998..	" " " nut ..	1



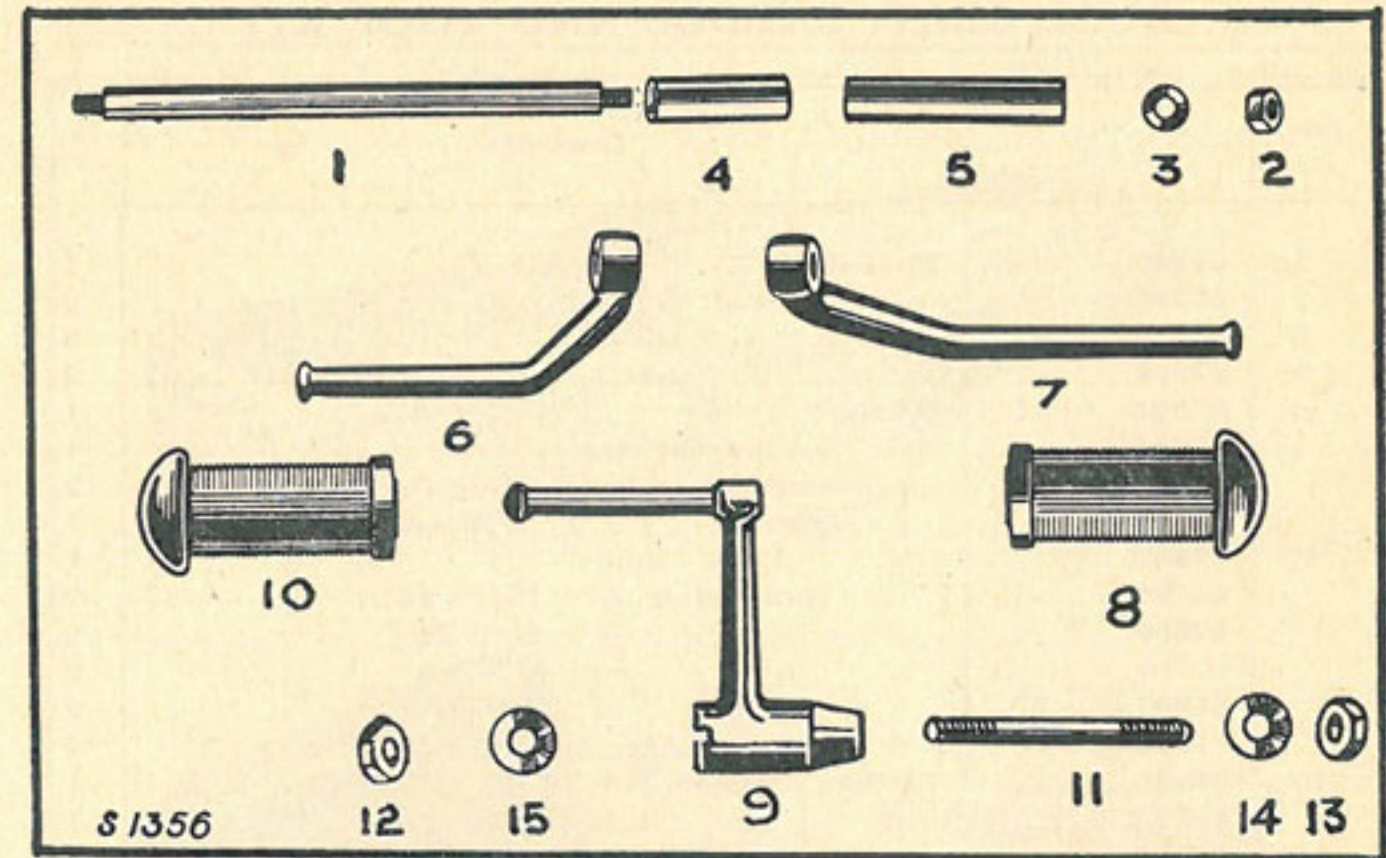
## EXHAUST SYSTEM, CHAINCASE, CHAIN GUARD AND CHAINS

Illus. No.	No. of part.	Description.	No. per set
1	41177..	Silencer .. .. .	1
2	12882..	" clip .. .. .	1
3	4860..	" " bolt, $\frac{1}{4}$ " $\times$ $1\frac{1}{8}$ " $\times$ 26 .. .. .	1
4	12881..	" " " nut .. .. .	1
5	16320..	" " lug bolt, $\frac{3}{8}$ " $\times$ $\frac{5}{8}$ " $\times$ 26 .. .. .	1
6	26995..	" " " nut .. .. .	1
7	27918..	" " " s'proof washer .. .. .	1
8	41096..	Exhaust pipe, .. .. .	1
9	26281..	" " clip (head) .. .. .	1
10	22550..	" " " stud $\frac{5}{16}$ " $\times$ $1\frac{3}{8}$ " $\times$ 26 .. .. .	1
11	7216..	" " " " nut .. .. .	1
12	8634..	" " " " washer .. .. .	1
15	41213..	Chaincase, inner .. .. .	1
16	40839..	" " outer .. .. .	1
17	32377..	" " joint washer, rubber .. .. .	1
18	38027..	" " screw, $\frac{5}{16}$ " $\times$ 1" $\times$ 26 .. .. .	3
19	9494..	" " att. stud (outer) $\frac{3}{8}$ " $\times$ $1\frac{3}{8}$ " $\times$ 26 .. .. .	1
20	1580..	" " " " washer .. .. .	1
21	35032..	" " " " nut .. .. .	1
22	15641..	" " " " washer .. .. .	1
23	32373..	" " dowel .. .. .	1
24	40841..	" " oil seal deflector .. .. .	1
25	32403..	" " " " " screw .. .. .	4
26	35763..	" " " " " filler plug .. .. .	1
27	9732..	" " " " " washer .. .. .	1
28	35704..	" " " " " level plug .. .. .	1
29	31497..	" " " " " washer .. .. .	1
33	38355..	Chainguard .. .. .	1
34	14447..	" " bolt, $\frac{5}{16}$ " $\times$ $\frac{3}{8}$ " $\times$ 26 (F. & R. ends) .. .. .	2
35	27917..	" " " " " washer .. .. .	2
36	38353..	" " " " " bracket (front) .. .. .	1
37	251..	" " " " " bolt, $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	1
38	26998..	" " " " " nut .. .. .	1
39	27916..	" " " " " washer .. .. .	1
40	RN/110046/67	Front chain, $\frac{1}{2}$ " P $\times$ .305" W $\times$ 67 pitches .. .. .	1
41	RN/110056/93	Rear " " $\frac{3}{8}$ " P $\times$ $\frac{3}{8}$ " W $\times$ 93 pitches .. .. .	1



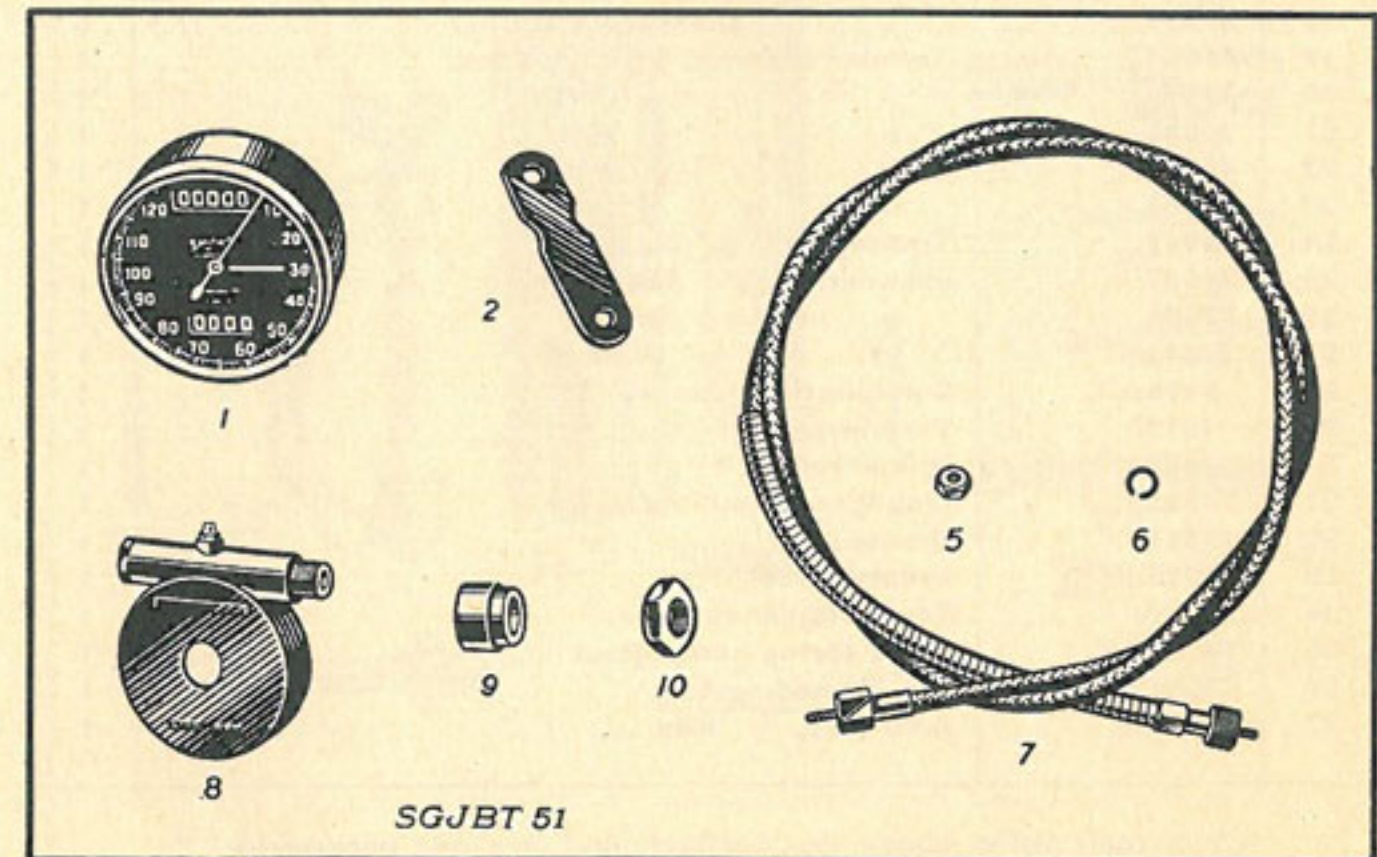
### FOOTRESTS AND PILLION FOOTRESTS

Illus. No.	No. of part.	Description.	No. per set
1	40681..	Footrest support bar .. .. .	1
2	10315..	" " " nut $\frac{3}{8}$ " x 26 .. .. .	2
3	6740..	" " " " washer .. .. .	2
4	28806..	Footrest distance tube L.H. $2\frac{5}{16}$ " .. .. .	1
5	39197..	" " " " centre, 4" .. .. .	1
6	33119..	" arm, L.H. .. .. .	1
7	33162..	" " R.H. .. .. .	1
8	25838..	" " rubber .. .. .	1
9	38098..	Pillion footrest .. .. .	2
10	25838..	P/rest rubber .. .. .	2
11	14398..	" stud, $\frac{7}{16}$ " x $2\frac{9}{16}$ " x 26.. .. .	2
12	36372..	" " nut, 1" hex. .. .. .	2
13	1898..	" " " .7" hex. .. .. .	2
14	15111..	" " washer $1\frac{1}{8}$ " O.D. R.H. .. .. .	2
15	37673..	" " " $1\frac{5}{16}$ " O.D. L.H. .. .. .	2



### SMITH'S SPEEDOMETER

Illus. No.	No. of part.	Description.	No. per set
1	SM/467/L ..	Speedometer head 120 m.p.h. non-trip illuminated	1
	SM/467/4/L ..	" " " 180 k.p.h. non-trip illuminated	1
2	36291..	Bracket for speedometer head .. .. .	1
5	SM/N1253 ..	Nut (fixing bracket to head) .. .. .	2
6	SM/W7216 ..	Spring washer .. .. .	1
	SM/53205 ..	Speedometer head bulb .. .. .	1
7	SM/53395/1 ..	Flexible drive complete, 54 inches.. .. .	1
	SM/53398/1/54	" " " outer cable assembly .. .. .	1
	SM/52108/1/54	" " " inner " " .. .. .	1
8	SM/52283/6 ..	Gear box (self-contained) complete .. .. .	1
9	31961..	" " " spacing collar (behind box) .. .. .	1
10	31963..	" " " retaining nut .. .. .	1

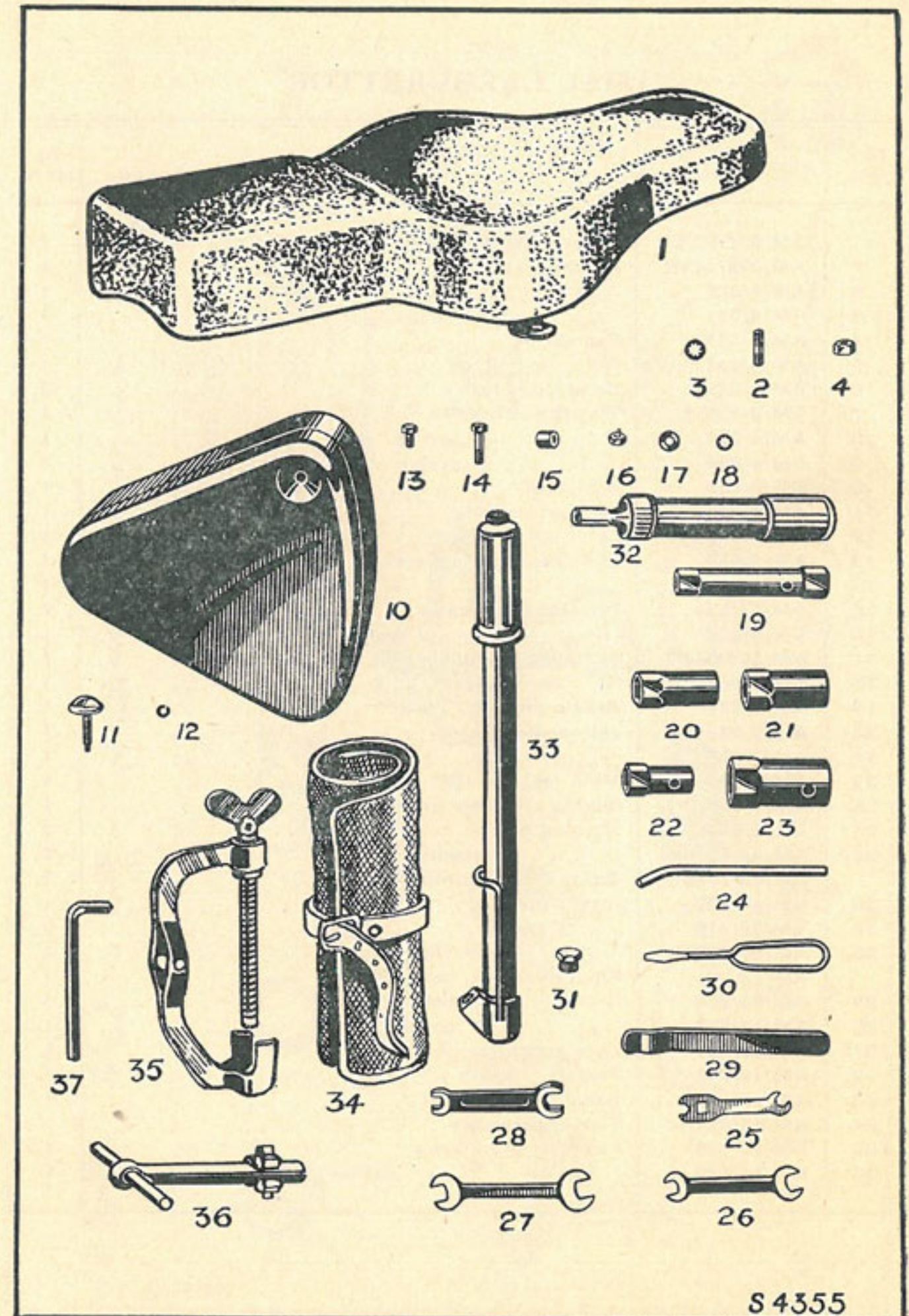




DUAL SEAT, SADDLE AND TOOL KIT\*

Illus. No.	No. of part.	Description.	No. per set
1	39940..	Dual seat .. .. .	1
2	36304..	" " stud, $\frac{5}{16}$ " $\times$ $1\frac{1}{8}$ " $\times$ 26 .. .. .	2
3	7915..	" " " washer .. .. .	4
4	27304..	" " " nut .. .. .	2
	ST193	Saddle .. .. .	1
	ST193/1	" waterproof top .. .. .	1
	ST192	" rear compression spring (7 coll) .. .. .	2
	37374..	" pivot bolt, $\frac{3}{8}$ " $\times$ $2\frac{3}{8}$ " $\times$ 26 t.p.i. .. .. .	1
	7340..	" " " nut .. .. .	1
	24796..	" spring stud, $\frac{5}{16}$ " $\times$ $1\frac{1}{8}$ " $\times$ 26 .. .. .	2
	37006..	" " " " $\frac{5}{16}$ " $\times$ $2\frac{7}{8}$ " $\times$ 26 .. .. .	2
	27304..	" " " nut, $\frac{5}{16}$ " thick .. .. .	2
	26997..	" " " " $\frac{1}{4}$ " thick .. .. .	2
	7915..	" " washer .. .. .	2
10	34121..	Toolbox complete R.H. .. .. .	1
	39594..	" " L.H. .. .. .	1
11	29174..	" lid screw .. .. .	2
12	6198..	" " " split ring .. .. .	2
13	251..	" bolt (top) $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ 26 .. .. .	4
14	252..	" " (bottom) $\frac{1}{4}$ " $\times$ $\frac{3}{4}$ " $\times$ 26 .. .. .	2
15	23941..	" " " collar .. .. .	2
16	26998..	" " " nut .. .. .	6
17	18529..	" " washer $\frac{1}{4}$ " $\times$ $\frac{17}{32}$ " O.D. .. .. .	4
	5916..	" " " " $\frac{1}{4}$ " $\times$ $\frac{3}{4}$ " O.D. .. .. .	2
18	27916..	" " " shakeproof washer .. .. .	6
19	35634..	Tubular spanner, $\frac{1}{4}$ " $\times$ $\frac{5}{16}$ " Whit. .. .. .	1
20	21166..	" " " $\frac{7}{16}$ " Whit. .. .. .	1
21	24095..	" " " $\frac{1}{2}$ " Whit. .. .. .	1
22	35635..	" " " $\frac{3}{8}$ " Whit. .. .. .	1
23	24094..	" " " $\frac{11}{16}$ " Whit. .. .. .	1
24	29042..	Tommy bar, $\frac{5}{16}$ " dia. .. .. .	1
25	24092..	Spanner, .343" $\times$ .380" Hex. .. .. .	1
26	27896..	" " $\frac{3}{16}$ " $\times$ $\frac{1}{4}$ " Whit. .. .. .	1
27	79044..	" " $\frac{1}{4}$ " $\times$ $\frac{5}{16}$ " Whit. .. .. .	1
28	6406..	Combination spanner .. .. .	1
29	4272..	Tyre lever .. .. .	1
30	3482..	Screwdriver .. .. .	1
31	14835..	Magdyno pinion extractor .. .. .	1
32	16014..	Grease gun .. .. .	1
33	16026..	Inflator, 12 $\frac{1}{4}$ " .. .. .	1
34	16007..	Tool roll, canvas .. .. .	1
35	TE/1124	Valve spring compressor .. .. .	1
36	TE/1167	" grinding tool .. .. .	1
37	ST78 ..	Allen key, $\frac{5}{16}$ " Hex. .. .. .	1

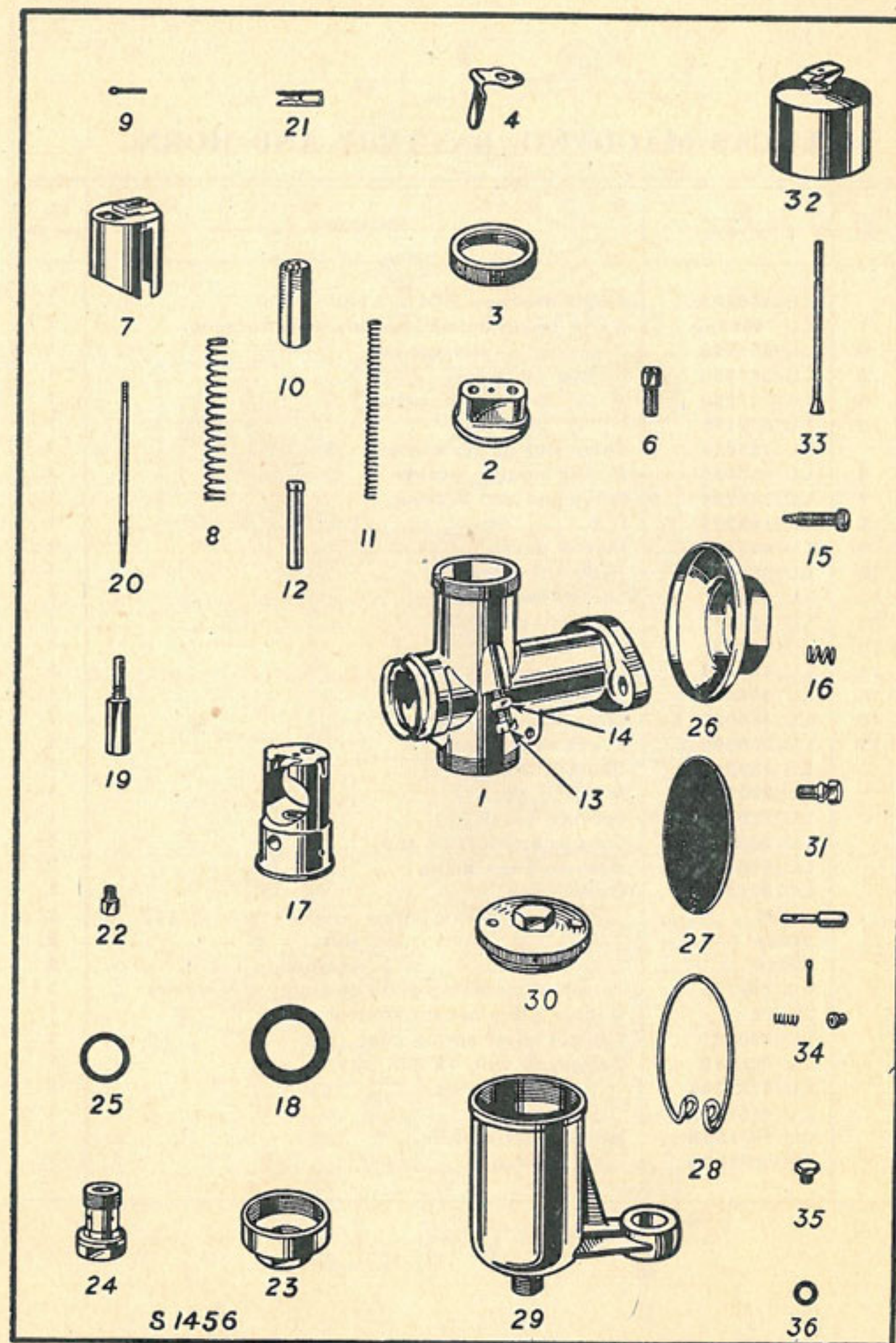
\* The tools listed above are available but are not necessarily supplied with new machines.



S 4355

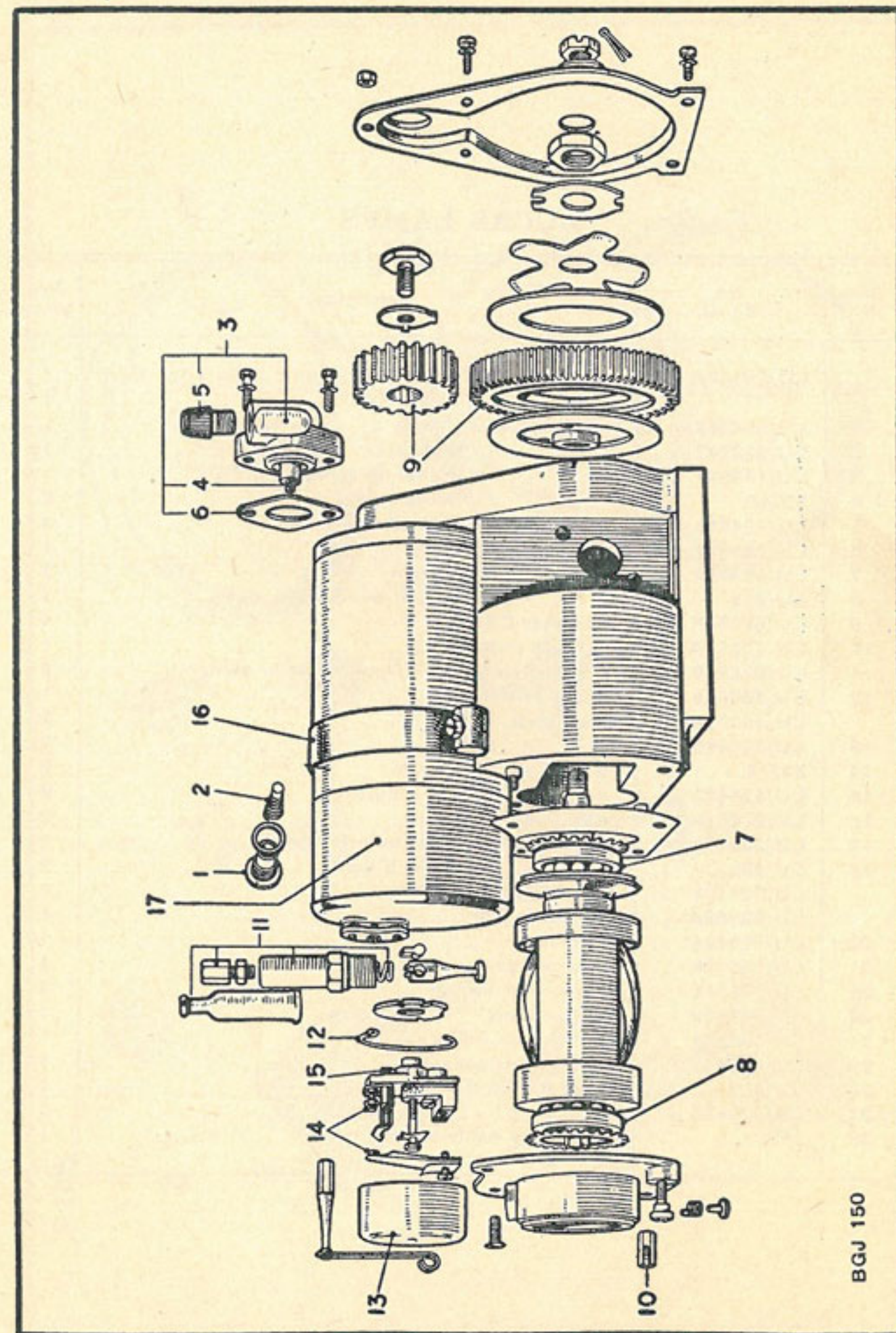
### AMAL CARBURETTOR

Illus. No.	No. of part.	Description.	No. per set
1	AM/276AC/1A	Carburettor complete, less controls and cables ..	1
2	AM/276/405R	Mixing chamber body .. .. .	1
3	AM/6/032	" " top .. .. .	1
4	AM/6/031	" " cap .. .. .	1
5	AM/4/235	Cap spring .. .. .	1
6	AM/4/241	" " screw .. .. .	1
7	AM/4/035	Cable adjuster .. .. .	2
8	AM/6/052/4	Throttle valve, No. 4 .. .. .	1
9	AM/4/037	" " spring .. .. .	1
10	AM/4/060	" " cotter .. .. .	1
11	AM/6/045	Air valve .. .. .	1
12	AM/4/046	" " spring .. .. .	1
13	AM/6/047	" " guide .. .. .	1
14	AM/4/063	Throttle adjusting screw .. .. .	1
15	AM/16/010	" " " nut .. .. .	1
16	AM/13/129	Air adjusting screw .. .. .	1
17	AM/4/148	" " " spring .. .. .	1
18	AM/206/057R	Jet block, complete .. .. .	1
19	AM/4/040	" " washer .. .. .	1
20	AM/4/061	Needle jet .. .. .	1
21	AM/6/065	Jet needle .. .. .	1
22	AM/4/230	" " clip .. .. .	1
23	AM/4/042/130	Main jet, No. 130 .. .. .	1
24	AM/6/033	Mixing chamber union nut .. .. .	1
25	AM/4/043	Holding bolt .. .. .	1
26	AM/4/053	" " washer .. .. .	2
27	AM/30/109C	Gauze intake complete .. .. .	1
28	AM/30/109	Intake body .. .. .	1
29	AM/30/110	" gauze .. .. .	3
30	AM/30/080	" " circlip .. .. .	1
31	AM/1A	Float chamber, complete .. .. .	1
32	AM/64/156	" " body .. .. .	1
33	AM/14/208	" " cover .. .. .	1
34	AM/14/021	Lock screw for cover .. .. .	1
35	AM/14/015	Float .. .. .	1
36	AM/14/024	Valve needle .. .. .	1
37	AM/14/301	Tickler assembly .. .. .	1
38	AM/12/153	Platform plug screw .. .. .	1
39	AM/14/039	" " " washer .. .. .	1



### LUCAS MAGDYNO, BATTERY AND HORN

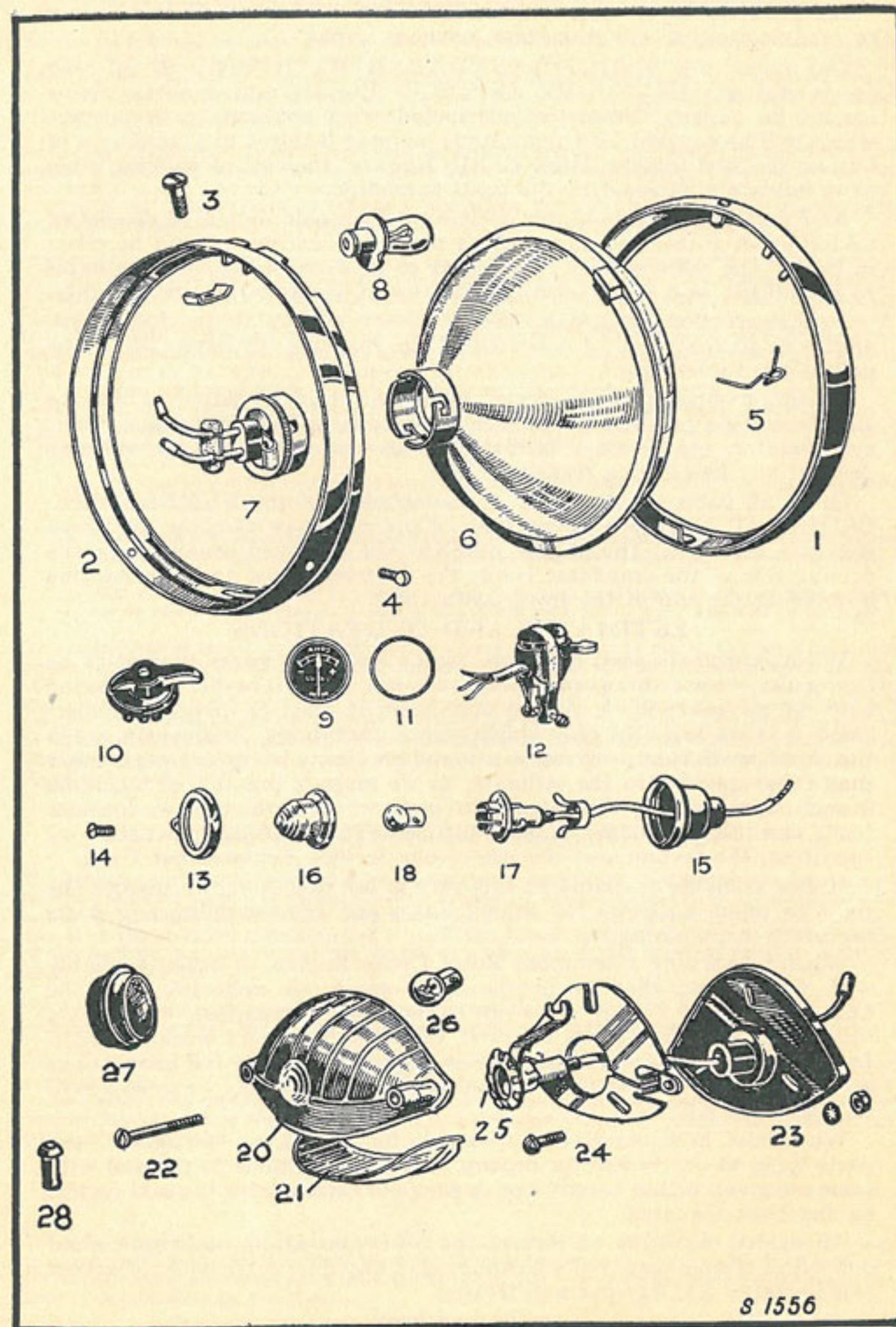
Illus. No.	No. of part.	Description.	No. per set
	LU/46030A ..	Magdyno, type MO1L. L1-0 .. ..	1
1	LU//460380 ..	Earth brush holder, c/w brush and spring .. ..	1
2	LU/451323 ..	" " and spring .. ..	1
3	LU/463066 ..	Pickup assembly .. ..	1
4	LU/451260 ..	" brush and spring .. ..	1
5	LU/450178 ..	" cable nut .. ..	1
	LU/185015 ..	Cable end spring washer .. ..	1
6	LU/455622 ..	Pickup seating washer .. ..	1
7	LU/189294 ..	Drive end ball bearing .. ..	1
8	LU/189291 ..	C/B " " " .. ..	1
9	LU/462863 ..	Pair of gears .. ..	1
10	LU/467518 ..	Terminal screw .. ..	1
11	LU/463107 ..	Control parts, set .. ..	1
12	LU/455347 ..	Jump ring for cam .. ..	1
13	LU/460061 ..	C/B. cover .. ..	1
14	LU/484098 ..	Contact set .. ..	1
15	LU/464092 ..	Tappet .. ..	1
16	LU/460056 ..	Strap, securing dynamo .. ..	1
17	LU/200609 ..	Cover band assembly .. ..	1
	LU/189291 ..	Bearing C/E. .. ..	1
	LU/200737 ..	Brushes, set .. ..	1
	LU/220197 ..	Springs, brush, set .. ..	1
	LU/200718 ..	Cover, commutator end .. ..	1
	LU/200732 ..	Bolt, through fixing .. ..	2
	LU/37127F ..	Control box, .. ..	1
	251..	" " fixing screw .. ..	2
	26998..	" " " " nut .. ..	2
	27916..	" " " " washer .. ..	2
	LU/390723 ..	Terminal clamping plate assembly c/w screws .. ..	1
	38452..	Rubber grommet for control cables .. ..	1
	LU/390381 ..	Cut-out cover spring clip .. ..	1
	LU/PUZ7E ..	Battery, 6 volt, 12 a.h. (dry) .. ..	1
	LU/4189504 ..	" vent plug .. ..	3
	LU/4159023 ..	" cover .. ..	1
	CH/HF180A ..	Horn, Clear Hooter .. ..	1
	CH/HF150A ..	" switch .. ..	1



BGJ 150

### LUCAS LAMPS

Illus. No.	No. of part.	Description.	No. per set
	LU/50943A ..	Headlamp assy. comprising unit light with front and fixing rims. .. ..	1
1	LU/553248 ..	" rim (front) .. ..	1
2	LU/553267 ..	" " (fixing) .. ..	1
3	LU/144921 ..	" " adjusting screw .. ..	1
4	39218.. ..	" " fixing screw .. ..	2
5	LU/504665 ..	" unit light fixing wire .. ..	4
6	LU/553925 ..	" " light .. ..	1
7	LU/554602 ..	" bulb holder .. ..	1
8	LU/312 ..	" main bulb, 6v. 30x24 watts .. ..	1
9	LU/36084F ..	Ammeter CZU27 .. ..	1
10	LU/31315A ..	Lighting switch .. ..	1
11	LU/523986 ..	Rubber fixing ring for ammeter or switch .. ..	2
12	LU/380521 ..	Dipper switch .. ..	1
	LU/52234A ..	Pilot lamp, L550 .. ..	2
13	LU/526496 ..	" " rim .. ..	2
14	39218.. ..	" " " screw .. ..	2
15	LU/526493 ..	" " rubber mounting .. ..	2
16	LU/573615 ..	" " lens .. ..	2
17	LU/553780 ..	" " interior (bulb holder) .. ..	2
18	LU/988 ..	" " bulb, 6v. 3 watt. .. ..	2
	LU/836101 ..	Lighting cable harness .. ..	1
	LU/53256A ..	Tail lamp 529 .. ..	1
20	LU/526404 ..	Ruby lens .. ..	1
21	LU/526406 ..	Clear window .. ..	1
22	LU/133551 ..	Screw, lens fixing .. ..	2
23	LU/526408 ..	Base, rubber .. ..	1
24	LU/526410 ..	Screw, base fixing .. ..	1
25	LU/526411 ..	Bulb holder assy. .. ..	1
26	LU/951 ..	Bulb, 6 volt. 6 watt. .. ..	1
27	LU/57048A ..	Reflector .. ..	1
28	38530.. ..	Rear lamp cable bush .. ..	1



8 1556

## TERMS OF BUSINESS

All prices of Spare and Replacement Parts are subject to revision or modification, at our discretion, without notice.

Our terms are STRICTLY NET CASH WITH ORDER, or cash on receipt of PRO-FORMA INVOICE. Repairs and sundries items cannot be booked. Prices do not include cost of carriage or postage which will be covered by a percentage increase (subject to a minimum of 6d.) on the nett invoice value. C.O.D. fees and the cost of packing cases or crates are additional to the fixed surcharge.

Any part or complete motor cycle sent for repair should be consigned CARRIAGE PAID and the sender's name and address should be given in full on the address tally. Parts sent to us carriage forward are liable to be refused, and to lie with the carriers at sender's risk and expense.

Full instructions regarding the necessary repairs to be done, with advice as to the mode of despatch of the machine (or part), should be posted the same day.

When forwarding motor cycles for repair it is advisable to remove all accessories and easily detached fittings, such as badges, mascots, tools, tyre inflator, etc. Besides facilitating the work of repair, it will also prevent any loss during transit.

Order all parts by the name of the article and the NUMBER PRECEDING IT, also state the number of the engine or machine for which they are intended. The engine number will be found stamped on the driving side of the crankcase below the cylinder barrel and the machine number at the top of the front down tube.

## ESTIMATES AND QUOTATIONS

When customers send complete Motor Cycles or parts thereof to us for repairs, we are always prepared to furnish estimates before proceeding with the necessary work. At the same time, it must be distinctly understood that we can give only approximate quotations. Frequently, when the actual work is in progress, it is found necessary to replace parts other than those specified in the estimate, as we make a practice of including in such estimates only those items and parts which at the time we consider really essential to put the machine (or parts) in a thoroughly satisfactory condition. We recommend the use of our Service Replacement Units.

If any estimate prepared in this way is not accepted, we reserve the right to make a charge for taking down and re-assembling any parts necessary in preparing it.

When forwarding a complete Motor Cycle, Engine, or other Assembly with the request that we overhaul the same, we understand by the term "Overhaul" that it is to be entirely dismantled, thoroughly renovated, any worn parts renewed, and put in perfect working order. In case a customer desires only certain parts attended to, full instructions should be given us to that effect, otherwise the cost may be in excess of that anticipated.

We cannot hold ourselves responsible for loss of, or damage to, any parts lying at our Works for repairs, unless instructions to proceed with same are given within twenty-one days of our estimate for the said repairs having been rendered.

All welded repairs to crankcases and other aluminium parts are carried out with extreme care, but we cannot give any guarantee with, or accept responsibility for, any parts so treated.

## GUARANTEE

We respectfully refer customers to the terms of guarantee on page 55.

## CONDITIONS OF SALE AND GUARANTEE.

The following is a copy of the Guarantee given by dealers in Royal Enfield Motor Cycles:

*We give the following Guarantee with our Motor Cycles, Motor Cycle Combinations and Sidecars, which is given in place of any implied conditions, warranties or liabilities whatsoever, statutory or otherwise all such implied conditions, warranties and liabilities being in all cases excluded. Any statement, description, condition or representation contained in any catalogue, advertisement, leaflet or other publication shall not be construed as enlarging, varying or over-riding this guarantee.*

In the case of machines (a) which have been used for "hiring out" purposes or (b) any motor cycle and/or sidecar used for any dirt track, cinder track, or grass track racing or competitions or any competition of any kind within an enclosure for which a charge is made for admission to take part in or view the competition or (c) machines from which the trade mark, name or manufacturing number has been removed, no guarantee of any kind is given or is to be implied.

**WE GUARANTEE**, subject to the conditions mentioned below, that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, but this guarantee is to extend and be in force for six months only from the date of purchase, and damages for which we make ourselves responsible under this guarantee are limited to the free supply of a new part in exchange for the part of the motor cycle, motor cycle combination or sidecar which may have proved defective. We do not undertake to replace or refix, or bear the cost of replacing or refixing, such new part in the motor cycle, motor cycle combination or sidecar. We undertake, subject to the conditions mentioned below, to make good at any time within six months any defects in these respects. As motor cycles, motor cycle combinations and sidecars are easily liable to derangement by neglect or misuse this guarantee does not apply to defects caused by wear and tear, misuse or neglect. The term "misuse" shall include amongst others the following acts:—

1. The attaching of a sidecar to the motor cycle in such a manner as to cause damage calculated to render the latter unsafe when ridden.
2. The use of a motor cycle or of a motor cycle and sidecar combined, when carrying more persons or a greater weight than that for which the machine was designed by the manufacturers.
3. The attaching of a sidecar to a motor cycle by any form of attachment not provided, supplied or approved by the manufacturers or to a motor cycle which is not designed for such use.

Any motor cycle or motor cycle combination or sidecar sent to us to be plated, enamelled or repaired will be repaired upon the following conditions, *i.e.*, we guarantee that all precautions which are usual and reasonable have been taken by us to secure excellence of materials and workmanship, such guarantee to extend and be in force for three months only from the time such work shall have been executed or until the expiration of the six months above referred to, and this guarantee is in lieu and in exclusion of any common law or statute warranty or condition, and the damages recoverable are limited to the cost of any further work which may be necessary to amend and make good the work found to be defective.

## CONDITIONS OF GUARANTEE.

If a defective part should be found in our motor cycles, motor cycle combinations or sidecars, or in any part supplied by way of exchange before referred to, it must be sent to us CARRIAGE PAID and accompanied by an intimation from the owner that he desires to have it repaired or exchanged free of charge under our guarantee, and he must also furnish us at the same time with the number of the machine, the date of purchase, or the date when the alleged defective part was exchanged as the case may be.

Failing compliance with the above, such articles will lie here AT THE RISK OF THE OWNER and this guarantee and any implied guarantee, warranty or condition shall not be enforceable.

We do not guarantee specialities such as tyres, saddles, chains, lamps, etc., or any component parts supplied to the order of the purchaser differing from standard specifications supplied with our motor cycles, motor cycle combinations, sidecars or otherwise. Such parts are, however, normally guaranteed by their respective manufacturers, to whom any claims should be made in the event of such parts proving defective.

## NOTICE.

We do not appoint agents for the sale on our behalf of our motor cycles or other goods, but we assign to motor cycle Dealers, areas in which we supply to such Dealers exclusively for re-sale in such areas. No such Dealer is authorised to transact any business, give any warranty, make any representations or incur any liability on our behalf.